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### European Technical Assessment

ETA-12/0067 of 04.06.2018

General part

Technical Assessment Body issuing the European Technical Assessment

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

This European Technical Assessment replaces

Österreichisches Institut für Bautechnik (OIB) Austrian Institute of Construction Engineering

Sherpa XS, S, M, L, XL and XXL

Three dimensional nailing plate (joist end connector for wood to wood connections and wood to concrete or steel connections)

Vinzenz Harrer GmbH Badl 31 8130 Frohnleiten Austria

Manufacturing plant 1

144 pages including 6 Annexes which form an integral part of this assessment.

Guideline for European Technical Approval ETAG 015 "Three-dimensional nailing plates", Edition November 2012, used as European Assessment Document

European technical approval ETA-12/0067 with validity from 23.05.2013 to 22.05.2018.



#### Remarks

Translations of the European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

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#### Specific parts

#### 1 Technical description of the product

#### 1.1 General

This European Technical Assessment (ETA) <sup>1</sup> applies to the beam hanger to be used in loadbearing timber to timber or timber to concrete or steel connections "**Sherpa**". **Sherpa** comprises two pieces following the tongue and groove principle. The overall thickness of **Sherpa** series XS, S, M, L, XL and XXL is shown in Table 1. Installation of the two pieces of the beam hanger into the timber is carried out with special screws with diameter according to Table 1 and to members made of concrete / steel with suitable anchors / screws. Optionally **Sherpa** series XS, S, M, L, XL and XXL can be provided with a lift lock.

Sherpa series	Overall thickness	Diameter of screws
	mm	mm
XS	12	4.5
S	12	4.5
М	14	6.5
L	18	8
XL	20	8
XXL	20	8

#### Table 1: Overall thickness of Sherpa and diameter of screws for installation in wood

**Sherpa** corresponds to the specifications given in the Annexes 1 to 3 and 5. The material characteristics, dimensions and tolerances of **Sherpa**, not indicated in these Annexes, are given in the technical file<sup>2</sup> of the European Technical Assessment.

#### 1.2 Components

1.2.1 Beam hanger

**Sherpa** XS, S, M and L is produced of aluminium EN AW - 6082 according to EN 755-2<sup>3</sup>. **Sherpa** XL and XXL is produced of aluminium EN AW - 5083 according to EN 755-2.

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The ETA-12/0067 was firstly issued in 2012 as European technical approval with validity from 15.06.2012, amended in 2013

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with validity from 23.05.2013 and amended and converted in 2018 to the European Technical Assessment ETA-12/0067 of 04.06.2018.
 The technical file of the European Technical Assessment is deposited at Österreichisches Institut für Bautechnik and, in so far as is relevant to the tasks of the notified factory production control certification body involved in the assessment and

far as is relevant to the tasks of the notified factory production control certification body involved in the assessment and verification of constancy of performance procedure, is handed over to the notified factory production control certification body.

Reference documents are listed in Annex 6.



The production series **Sherpa** XS, S, M, L, XL and XXL includes 39 different types of beam hangers for wood to wood connections:

- → XS 5, XS 10, XS 15, XS 20,
- → S 5, S 10, S 15, S 20,
- → M 15, M 20, M 25, M 30, M 40,
- → L 30, L 40, L 50, L 60, L 80, L100, L120,
- → XL 55, XL 70, XL 80, XL 100, XL 120, XL 140, XL 170, XL 190, XL 220, XL 250,
- → XXL 100, XXL 120, XXL 140, XXL 170, XXL 190, XXL 220, XXL 250, XXL 280 and XXL 300.

In addition 31 different types of beam hangers of **Sherpa** M, L, XL and XXL are produced for wood to concrete or steel connections:

- $\rightarrow$  M 15 CS, M 20 CS, M 25 CS, M 30 CS, M 40 CS,
- → L 30 CS, L 40 CS, L 50 CS, L 60 CS, L 80 CS, L100 CS, L120 CS,
- → XL 55 CS, XL 70 CS, XL 80 CS, XL 100 CS, XL 120 CS, XL 140 CS, XL 170 CS, XL 190 CS, XL 220 CS, XL 250 CS,
- → XXL 100 CS, XXL 120 CS, XXL 140 CS, XXL 170 CS, XXL 190 CS, XXL 220 CS, XXL 250 CS, XXL 280 CS and XXL 300 CS.

The beam hangers are also produced in type "DUO". Hereby, the tongue and groove geometry is placed side by side in one aluminium plate.

The beam hangers together with their most important dimensions are shown in Annex 2.

1.2.2 Screws

The screws for installation of the two beam hanger parts into the timber are described in Annex 1.

The screws are made of carbon steel.

1.2.3 Lift lock

Optionally **Sherpa** XS, S, M, L, XL and XXL can be provided with a lift lock. One hole is drilled into the upper piece of the beam hanger for **Sherpa** XS, S and M. Two holes are drilled into the upper piece of the beam hanger for **Sherpa** L, XL and XXL.

Thread rolling screws made of galvanized, hardened and tempered steel are screwed into the predrilled holes to joint the two pieces, see Annex 1.

#### 2 Specification of the intended use(s) in accordance with the applicable European Assessment Document

#### 2.1 Intended use

The beam hangers are intended to be used in load bearing connections of timber structures as end grain to side grain, end grain to end grain or side grain to side grain connections, e.g. between beams as well as connections between timber and a concrete structure or a steel member.

The beam hangers are used for connections in load bearing timber structures between the following wood-based members:

- Solid timber of softwood of strength class C24 or better according to EN 338 and EN 14081-1,
- Glued laminated timber and glued solid timber of softwood of strength class GL24c or better according to EN 14080 or glued laminated timber of hardwood according to European Technical Assessments or national provisions that apply on the installation site,
- Laminated veneer lumber LVL according to EN 14374 or according to European Technical Assessments or national provisions that apply on the installation site,

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- Cross laminated timber according to European Technical Assessments or national provisions that apply on the installation site,
- Strand lumber (e.g. Laminated Strand Lumber Intrallam, Parallalel Strand Lumber Parallam) according to European Technical Assessments or national provisions that apply on the installation site.

The typical installation of the beam hangers is shown in Annex 3.

The beam hangers shall be subjected to static and quasi static actions only.

The beam hangers are intended to be used in service classes 1 and 2 according to EN 1995-1-1.

#### 2.2 General assumptions

**Sherpa** is manufactured in accordance with the provisions of the European Technical Assessment using the manufacturing process as identified in the inspection of the manufacturing plant by Österreichisches Institut für Bautechnik and laid down in the technical file.

The manufacturer shall ensure that the requirements in accordance with the Clauses 1, 2 and 3 as well as with the Annexes of the European Technical Assessment are made known to those who are concerned with design and execution of the works.

#### <u>Design</u>

The European Technical Assessment only applies to the manufacture and use of the beam hangers. Verification of stability of the works including application of loads on the product is not subject to the European Technical Assessment.

The following conditions shall be observed:

- Design of connections with beam hangers is carried out under the responsibility of an engineer experienced in timber structures.
- Design of the works shall account for the protection of the connection to maintain service class 1 or 2 according to EN 1995-1-1.
- The beam hangers are installed correctly.
- For the forces  $R_2$  and  $R_{45}$  according to Annex 4 it shall be checked in accordance with EN 1995-1-1 that splitting will not occur.
- Taking into consideration whether or not a lift-lock has been applied.

Design of connections with beam hangers may be according to EN 1995-1-1 taking into account the Annexes of the European Technical Assessment. Standards and regulations in force at the place of use shall be considered.

Design of connections with beam hangers in wood to concrete or steel connections in accordance with Eurocode 2, 3, 5 or 9 and Annex 5.

#### Packaging, transport, storage, maintenance, replacement and repair

Concerning product packaging, transport, storage, maintenance, replacement and repair it is the responsibility of the manufacturer to undertake the appropriate measures and to advise his clients on the transport, storage, maintenance, replacement and repair of the product as he considers necessary.

#### Installation

It is assumed that the product will be installed according to the manufacturer's instructions or (in absence of such instructions) according to the usual practice of the building professionals.

The beam hangers shall be screwed as specified in Annex 1 and Annex 3.



The inclined screws installed into glued laminated timber of hardwood or laminated veneer lumber of hardwood may be installed without predrilling whereas the moment screws shall be predrilled.

The structural members which are connected with the beam hangers shall be

- as detailed in Annex 3, either restrained against rotation, or for the case that main beam or column cannot prevented from rotation in a satisfying way or are arranged rotatable according to plan, the characteristic load bearing capacity shall be attenuated according to Annex 5;
- wood-based members according to clause 2.1;
- free from wane under the beam hanger;
- with plane surfaces against the beam hangers;
- without virtually gap between the timber members;
- with minimum spacing and edge distances are in accordance with EN 1995-1-1.

The rules for wood to wood connections are also applicable for the connection between wood to concrete or steel.

In addition, the following conditions shall be observed:

- The beam hanger shall be close in contact with the concrete or steel over the whole face.
- The fastener shall have a diameter not less than the hole diameter minus 2 mm.

#### 2.3 Working life/Durability

The provisions made in the European Technical Assessment (ETA) are based on an assumed intended working life of **Sherpa** of 50 years, when installed in the works, provided that the product is subject to appropriate installation, use and maintenance (see Clause 2.2). These provisions are based upon the current state of the art and the available knowledge and experience<sup>4</sup>.

The indications given as to the working life of the construction product cannot be interpreted as a guarantee neither given by the product manufacturer or his representative nor by EOTA nor by the Technical Assessment Body, but are regarded only as a means for choosing the appropriate products in relation to the expected economically reasonable working life of the works.

The real working life of a product incorporated in a specific works depends on the environmental conditions to which that works is subject, as well as on the particular conditions of the design, execution, use and maintenance of that works. Therefore, it cannot be excluded that in certain cases the real working life of the product can also be shorter than the assumed working life.



#### 3 Performance of the product and reference to the methods used for its assessment

#### 3.1 Essential characteristics of the product

#### Table 2: Essential characteristics of the product and product performance

Na	No. Ecceptial obstactoristic Broduct performance							
Nº	Essential characteristic	Product performance						
	Basic requirement for construction works 1: Med	chanical resistance and stability <sup>1)</sup>						
1	Characteristic load bearing capacity	3.1.1						
2	Stiffness	3.1.2						
3	Ductility in cyclic testing	No performance assessed.						
	Basic Requirement 2: Safety	in case of fire						
4	Reaction to fire	3.1.3						
5	Resistance to fire	3.1.4						
	Basic requirement for construction works 3: Hyg	iene, health and the environment						
6	Content, emission and/or release of dangerous substances	3.1.5						
	Basic requirement for construction works 4:	Safety and accessibility in use						
7	Same as basic requirement for construction wo	rks 1						
	Basic requirement for construction works	5: Protection against noise						
_	Not relevant. No characteristic assessed.							
	Basic requirement for construction works 6: En	ergy economy and heat retention						
_	Not relevant. No characteristic assessed.							
	Basic requirement for construction works 7: Sus	stainable use of natural resources						
_	No characteristic assessed.							
	General aspect	S						
8	Resistance to corrosion and deterioration	3.1.6						
9	Dimensional stability	3.1.7						
<sup>1)</sup> The	ese characteristics also relate to basic requireme	nt for construction works 4.						

#### 3.1.1 Characteristic load bearing capacity

The characteristic load bearing capacities of the beam hangers are determined by calculation assisted by testing. The beam hangers are installed with a defined number of screws with respective nominal diameter as specified in Annex 1. Kinematic restraints are defined in Annex 4.

The values of the characteristic load bearing capacities for the loading directions  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_{45}$  and  $R_{tor}$ , as defined in Annex 4, are given in Annex 5.

If the beam hangers are connected to structural members made of concrete or steel, anchors or suitable screws are used. The same load bearing capacities shall be used as for timber-to-timber connections given in Annex 5, provided the anchors / screws are designed to exceed the load bearing capacities of the beam hanger to timber connections. In addition, for loading in direction of insertion, the specifications for connections between wooden members and concrete and steel members given in Annex 5 shall be considered.



#### 3.1.2 Stiffness

The stiffness of the beam hangers was determined by calculation assisted by testing. The beam hangers are installed with a defined number of screws with respective nominal diameter as specified in Annex 1. The stiffness values are given in Annex 5.

#### 3.1.3 Reaction to fire

The beam hangers are made from aluminium and the screws are made from carbon steel, both classified as Euroclass A1 in accordance with Commission Decision 96/603/EC as amended.

#### 3.1.4 Resistance to fire

Classification R30 for beam hanger type M, L, XL and XXL in solid wood and glued laminated timber

- milled into the wood-based members with a joint width  $\leq$  5 mm or
- with a joint provided with a min. 20 mm wide penetration seal, type Intumex LSK 2.5 or SHERPA Fire Stop according to ETA-13/0286,
- and increase of the minimum cross section according to Table 3,
- valid for a conversion factor  $\eta = 0.44$  according to EN 1995-1-2.

#### Table 3: Increase of the minimum cross section for classification R30

	Increase of edge	Increase of edge distance		
Sherpa series	distance on all sides exposed to fire $\Delta a_1 = \Delta a_3$	Each side ∆a₁	Bottom side ∆a₃	
	mm	mm	mm	
М	+20	+15	+30	
L	+15	+12.5	+17.5	
XL	+12.5	+10	+20	
XXL	+12.0	+10	+20	

Classification R60 for beam hanger type M, L, XL and XXL in solid wood and glued laminated timber

- milled into the wood-based members with a joint width  $\leq$  5 mm or
- with a joint provided with a min. 40 mm (optional 2 x 20mm) wide penetration seal, type Intumex LSK 2.5 or SHERPA Fire Stop according to ETA-13/0286,
- and increase of the minimum cross section according to Table 4,
- valid for a conversion factor  $\eta$  = 0.44 according to EN 1995-1-2.

#### Table 4: Increase of the minimum cross section for classification R60

	Increase of edge	Increase of edge distance		
Sherpa series	distance on all sides exposed to fire $\Delta a_1 = \Delta a_3$	Each side ∆a₁	Bottom side ∆a₃	
	mm	mm	mm	
М	+45	+50	+40	
L			+40	
XL	+40	+40	+30	
XXL			+35	



#### 3.1.5 Content, emission and/or release of dangerous substances

The release of dangerous substances is determined according to ETAG 015. No dangerous substances is the performance of the product in this respect.

NOTE In addition to the specific clauses relating to dangerous substances contained in the European Technical Assessment, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Regulation, these requirements need also to be complied with, when and where they apply.

#### 3.1.6 Resistance to corrosion and deterioration

The product is intended to be used in service classes 1 and 2 according to EN 1995-1-1. The product and each member of the connection should at least be suitable for service classes 1 and 2, but not for service class 1 only.

In accordance with ETAG 015 and EN 1995-1-1 the beam hangers of **Sherpa** series XS, S, M and L are made of aluminium EN AW - 6082 and the beam hangers of **Sherpa** series XL and XXL are made of aluminium EN AW - 5083 according to EN 755-2. The screws for installation are made of carbon steel and galvanised. For the lift lock thread rolling screws made of hardened and tempered steel are used.

#### 3.1.7 Dimensional stability

The effects of dimensional changes on the wood or wood-based members being jointed due to varying moisture content was considered by the determination of the strength and the stiffness of the joints. Moisture content during service shall not change to such an extent that adverse deformation will occur. The conditions of Clause 2.2 shall be observed.

#### 3.2 Assessment methods

#### 3.2.1 General

The assessment of the essential characteristics in Clause 3.1 of **Sherpa** for the intended use, and in relation to the requirements for mechanical resistance and stability, for safety in case of fire, for hygiene, health and the environment and for safety and accessibility in use in the sense of the basic requirements for construction works Nº 1, 2, 3 and 4 of Regulation (EU) Nº 305/2011 has been made in accordance with Guideline for European Technical Approval ETAG Nº 015 "Three-dimensional nailing plates", edition November 2012, used as European Assessment Document.

#### 3.2.2 Identification

The European Technical Assessment for **Sherpa** is issued on the basis of agreed data that identify the assessed product. Changes to materials, to composition, to characteristics of the product, or to the production process could result in these deposited data being incorrect. Österreichisches Institut für Bautechnik should be notified before the changes are implemented, as an amendment of the European Technical Assessment is possibly necessary.

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## 4 Assessment and verification of constancy of performance (thereafter AVCP) system applied, with reference to its legal base

#### 4.1 System of assessment and verification of constancy of performance

According to Commission Decision 97/638/EC the system of assessment and verification of constancy of performance to be applied to **Sherpa** is System 2+. System 2+ is detailed in Commission Delegated Regulation (EU) № 568/2014 of 18 February 2014, Annex, 1.3, and provides for the following items

- (a) The manufacturer shall carry out:
  - (i) an assessment of the performance of the construction product carried out on the basis of testing (including sampling), calculation, tabulated values or descriptive documentation of that product;
  - (ii) factory production control;
  - (iii) testing of samples taken at the manufacturing plant by the manufacturer in accordance with a prescribed test plan<sup>5</sup>.
- (b) The notified factory production control certification body shall decide on the issuing, restriction, suspension or withdrawal of the certificate of conformity of the factory production control on the basis of the outcome of the following assessments and verifications carried out by that body:
  - (i) initial inspection of the manufacturing plant and of factory production control;
  - (ii) continuing surveillance, assessment and evaluation of factory production control.

## 4.2 AVCP for construction products for which a European Technical Assessment has been issued

Manufacturers undertaking tasks under Systems 2+ shall consider the European Technical Assessment issued for the construction product in question as the assessment of the performance of that product. Manufacturers shall therefore not undertake the tasks referred to in point 4.1 (a)(i).

### 5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

#### 5.1 Tasks for the manufacturer

#### 5.1.1 Factory production control

In the manufacturing plant the manufacturer shall establish and continuously maintain a factory production control. All procedures and specification adopted by the manufacturer shall be documented in a systematic manner. The factory production control shall ensure the constancy of performances of the product with regard to the essential characteristics.

The manufacturer shall only use raw materials supplied with the relevant inspection documents as laid down in the control plan. The incoming raw materials shall be subject to controls by the manufacturer before acceptance. Check of incoming materials shall include control of inspection documents presented by the manufacturer of the raw materials.

The frequencies of controls and tests conducted during manufacturing and on the assembled product are defined by taking account of the manufacturing process of the product and are laid down in the control plan.

<sup>&</sup>lt;sup>5</sup> The prescribed test plan has been deposited with Österreichisches Institut für Bautechnik and is handed over only to the notified factory production control certification body involved in the procedure for the assessment and verification of constancy of performance. The prescribed test plan is also referred to as control plan.



The results of factory production control are recorded and evaluated. The records include at least the following data:

- Designation of the product, basic materials and components
- Type of control or test
- Date of manufacture of the product and date of testing of the product or basic materials or components
- Results of controls and tests and, if appropriate, comparison with requirements
- Name and signature of person responsible for factory production control

The records shall be presented to the notified factory production control certification body involved in continuous surveillance. On request the records shall be presented to Österreichisches Institut für Bautechnik.

#### 5.1.2 Declaration of performance

The manufacturer is responsible for preparing the declaration of performance. When all the criteria of the assessment and verification of constancy of performance are met, including the certificate of conformity of the factory production control issued by the notified factory production control certification body, the manufacturer shall draw up a declaration of performance.

#### 5.2 Tasks for the notified factory production control certification body

5.2.1 Initial inspection of the manufacturing plant and of factory production control

The notified factory production control certification body shall verify the ability of the manufacturer for a continuous and orderly manufacturing of **Sherpa** according to the European Technical Assessment. In particular the following items shall be appropriately considered.

- Personnel and equipment
- The suitability of the factory production control established by the manufacturer
- Full implementation of the control plan
- 5.2.2 Continuous surveillance, assessment and evaluation of factory production control

The notified factory production control certification body shall visit the factory at least once a year for routine inspection. In particular the following items shall be appropriately considered.

- The manufacturing process including personnel and equipment
- The factory production control
- The implementation of the control plan

The results of continuous surveillance shall be made available on demand by the notified factory production control certification body to Österreichisches Institut für Bautechnik. When the provisions of the European Technical Assessment and the control plan are no longer fulfilled, the certificate of conformity of the factory production control shall be withdrawn.

Issued in Vienna on 04.06.2018 by Österreichisches Institut für Bautechnik

The original document is signed by:

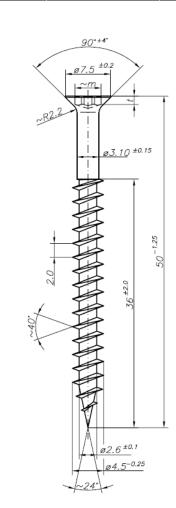
Rainer Mikulits Managing Director

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Туре	Number of Sherpa special-screws		Nominal diameter	Nominal Length of screws		Tensile strength of
	side grain (moment/inclined)	end grain (moment/inclined)	of screws	side grain	end grain	screws
-	-	-	mm	mm	mm	N/mm²
XS 5	6 (4/2)	6 (4/2)				
XS 10	8 (4/4)	10 (4/6)				
XS 15	9 (4/5)	12 (4/8)				
XS 20	11 (4/7)	14 (4/10)	4.5	50	50	> 600
S 5	6 (4/2)	6 (4/2)	4.5	4.5 50 50	≥ 600	
S 10	8 (4/4)	10 (4/6)				
S 15	9 (4/5)	12 (4/8)				
S 20	11 (4/7)	14 (4/10)				



Dimensions	mm
Head diameter d <sub>k</sub>	7.5
Outer thread diameter d <sub>1</sub>	4.5
Inner thread diameter d <sub>2</sub>	2.6
Flange diameter d₃	3.1
Length L	50
Pitch P	2.0

Sherpa – Series XS and S	Annex 1
Fastener specification – special screws	of European Technical Assessment ETA-12/0067 of 04.06.2018

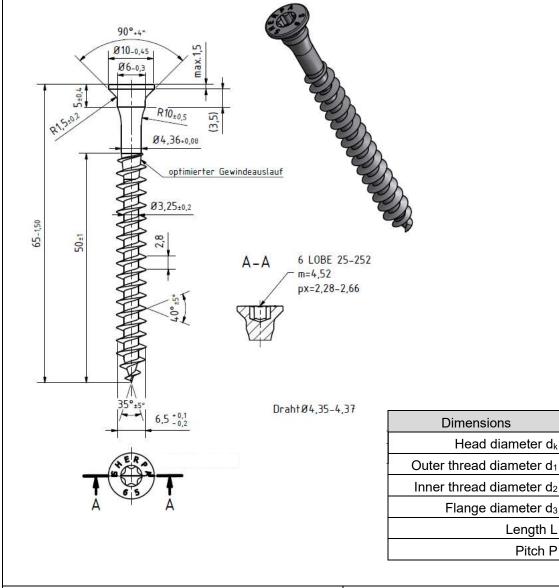
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Туре	She	ber of erpa -screws	Nominal diameter	meter screws		Tensile strength of	
	side grain (moment/inclined)	end grain (moment/inclined)	of screws	side grain	end grain	screws	
-	-	-	mm	mm	mm	N/mm²	
M 15	7 (4/3)	9 (5/4)					
M 20	9 (4/5)	11 (5/6)					
M 25	10 (4/6)	13 (5/8)	6.5	65/85/105	65/85/105	≥ 600	
M 30	11 (4/7)	15 (5/10)					
M 40	13 (4/9)	17 (5/12)					



Sherpa –M	Annex 1
Fastener specification – special screws	of European Technical Assessment ETA-12/0067 of 04.06.2018

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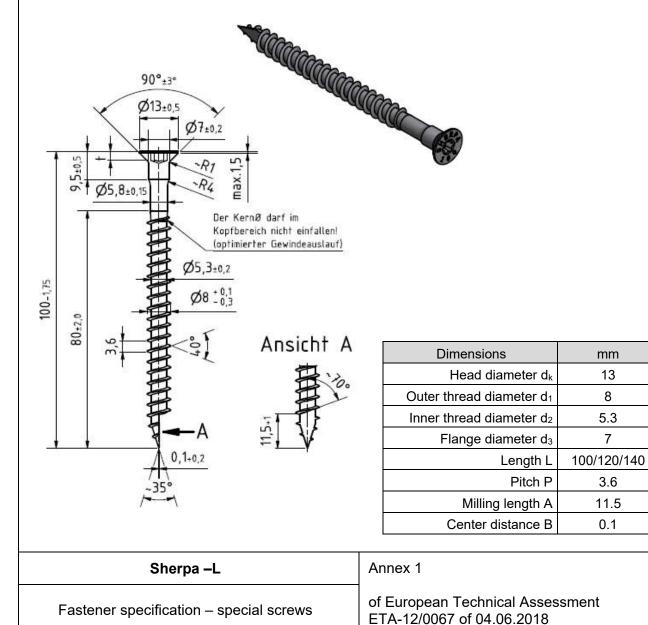
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Туре	Number of Sherpa special-screws		Nominal diameter	Nominal Length of screws		Tensile strength of
	side grain (moment/inclined)	end grain (moment/inclined)	of screws	side grain	end grain	screws
-	-	-	mm	mm	mm	N/mm <sup>2</sup>
L 30	6 (2/4)	9 (5/4)				
L 40	7 (2/5)	11 (5/6)				
L 50	8 (2/6)	13 (5/8)	8 100/120/140	100/120/140 ≥ 6		
L 60	10 (2/8)	15 (5/10)			≥ 600	
L 80	12 (2/10)	17 (5/12)				
L 100	14 (2/12)	19 (5/14)				
L 120	16 (2/14)	21 (5/16)				

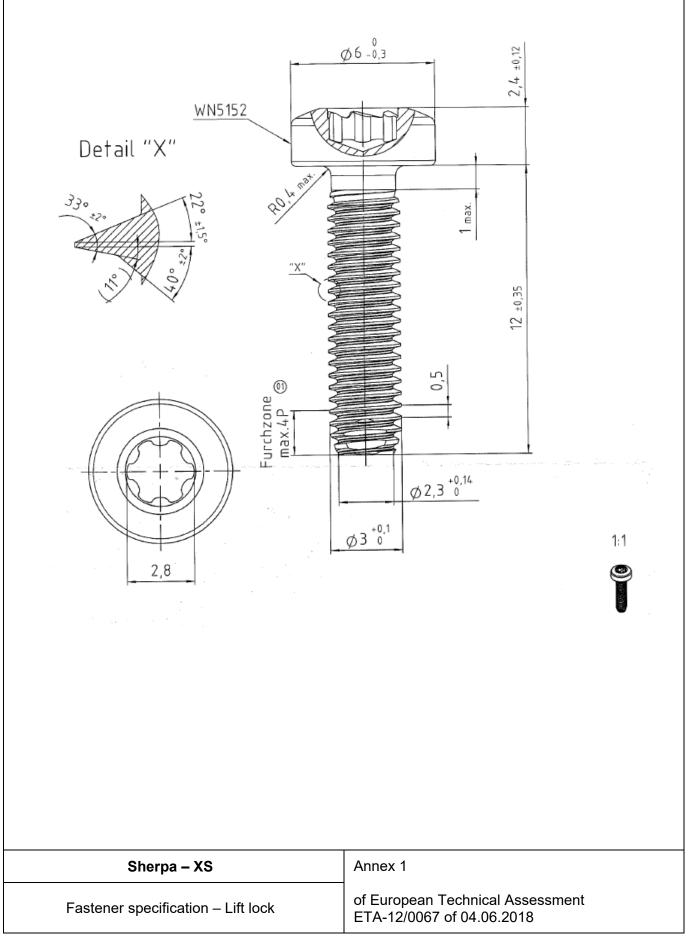


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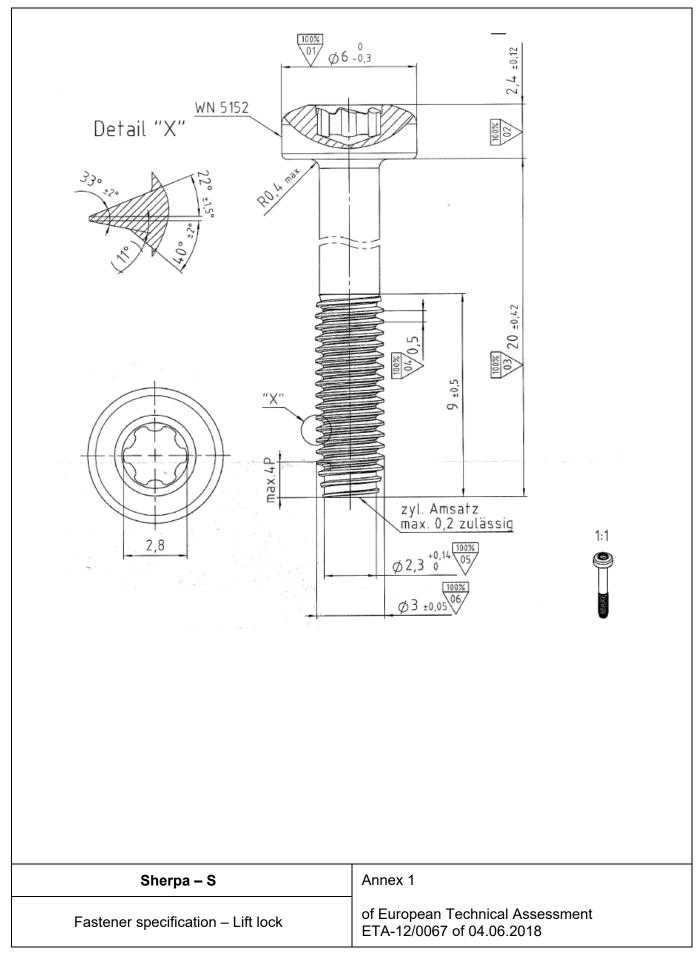


Туре	She	Number of Sherpa special-screws		Nominal Length of screws		5	Tensile strength o
	side grain (moment/inclined)	end grain (moment/inclined)	of screws	side grain	end gr	ain	screws
-	-	-	mm	mm	mm	1	N/mm²
XL 55	8 (4/4)	10 (6/4)					
XL 70	9 (4/5)	12 (6/6)					
XL 80	10 (4/6)	14 (6/8)					
XL 100	11 (4/7)	14 (6/8)					
XL 120	13 (4/9)	16 (6/10)					
XL 140	14 (4/10)	18 (6/12)					
XL 170	16 (4/12)	20 (6/14)					
XL 190	18 (4/14)	22 (6/16)					
XL 220	20 (4/16)	24 (6/18)					
XL 250	22 (4/18)	26 (6/20)	8	100 to 200	100 to	200	≥ 600
XXL 100	10 (4/6)	12 (6/6)					
XXL 120	12 (4/8)	15 (6/9)					
XXL 140	14 (4/10)	18 (6/12)					
XXL 170	16 (4/12)	21 (6/15)					
XXL 190	18 (4/14)	24 (6/18)					
XXL 220	20 (4/16)	27 (6/21)					
XXL 250	22 (4/18)	30 (6/24)					
XXL 280	24 (4/20)	30 (6/24)					
XXL 300	26 (4/22)	33 (6/27)					
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t	/~			Dimensions		mr	
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、 <del>-</del>	h			Outer thread dia		8.0	
	ød3			Inner thread dia		5.3	
+ 100 − − − − 0		AAA ~~ ~		Flange dia		7.8	
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	Sherpa – XL an	d XXL	Annex	1			
Fastene	er specification –	special screws	of Euro ETA-1	opean Technical	Assessr	nent	

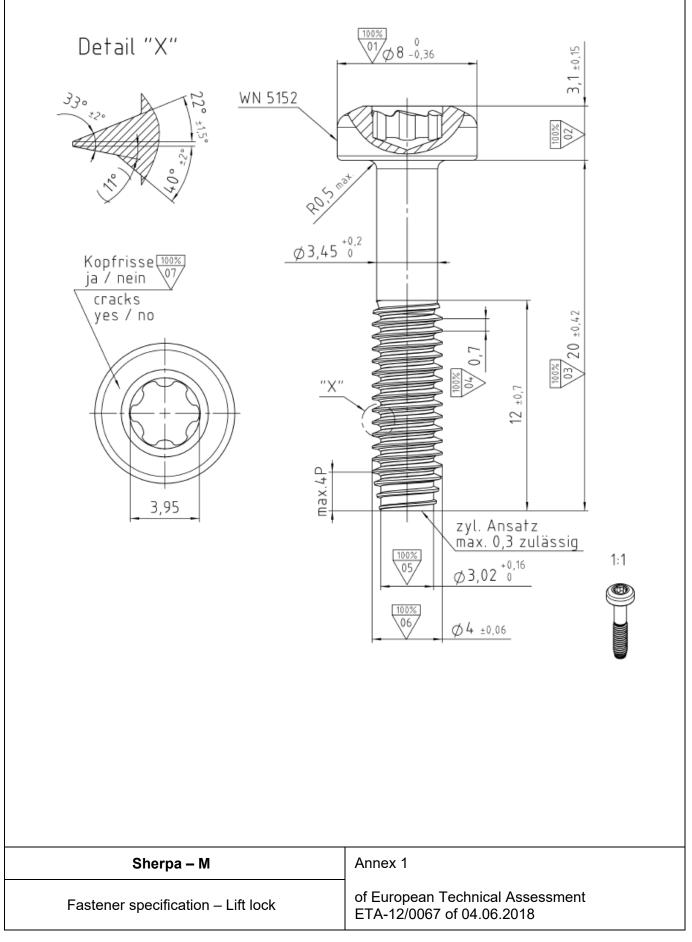




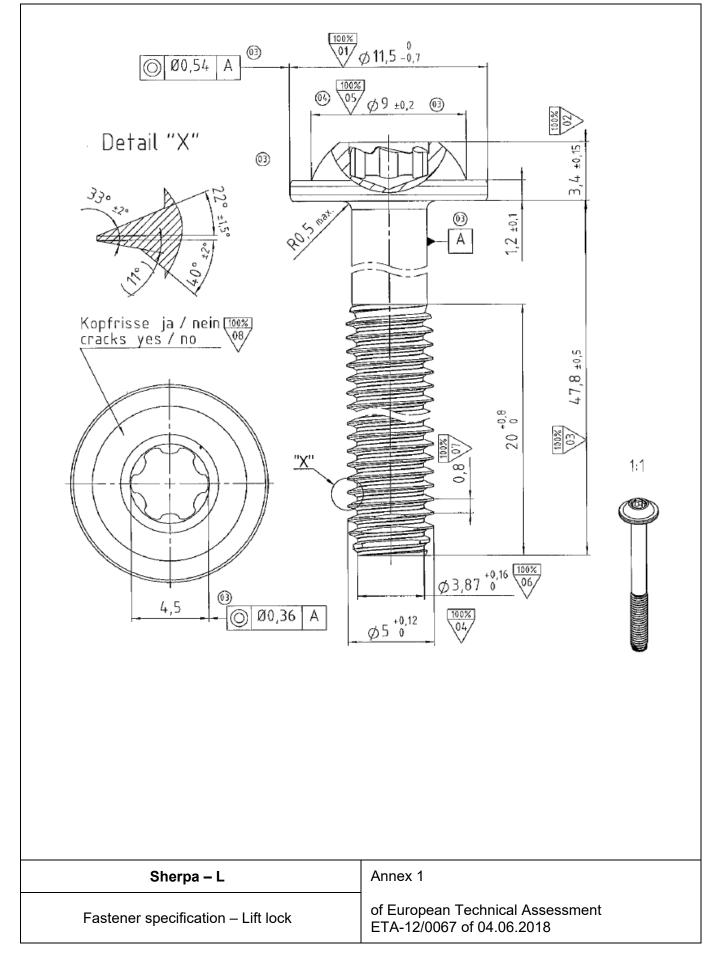




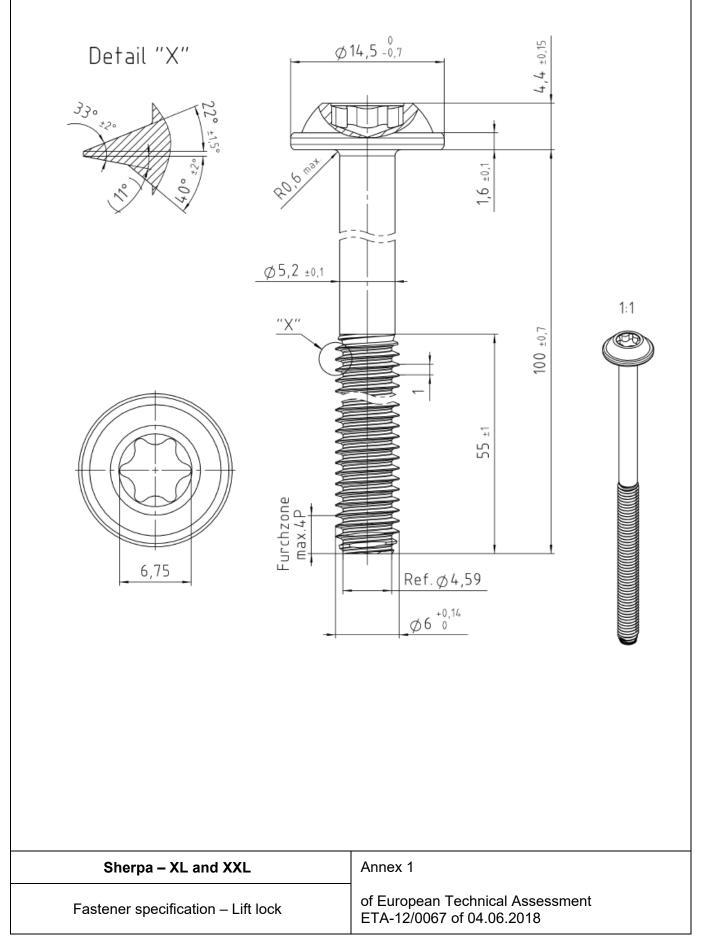




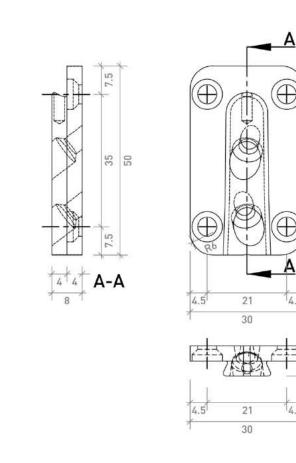












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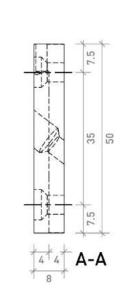
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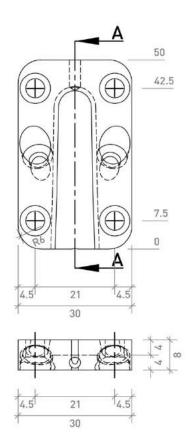
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Sherpa – XS	Annex 2
Product details definitions: <u>Type XS 5 12/30/50</u>	of European Technical Assessment
Mounting: <u>main beam or column</u>	ETA-12/0067 of 04.06.2018



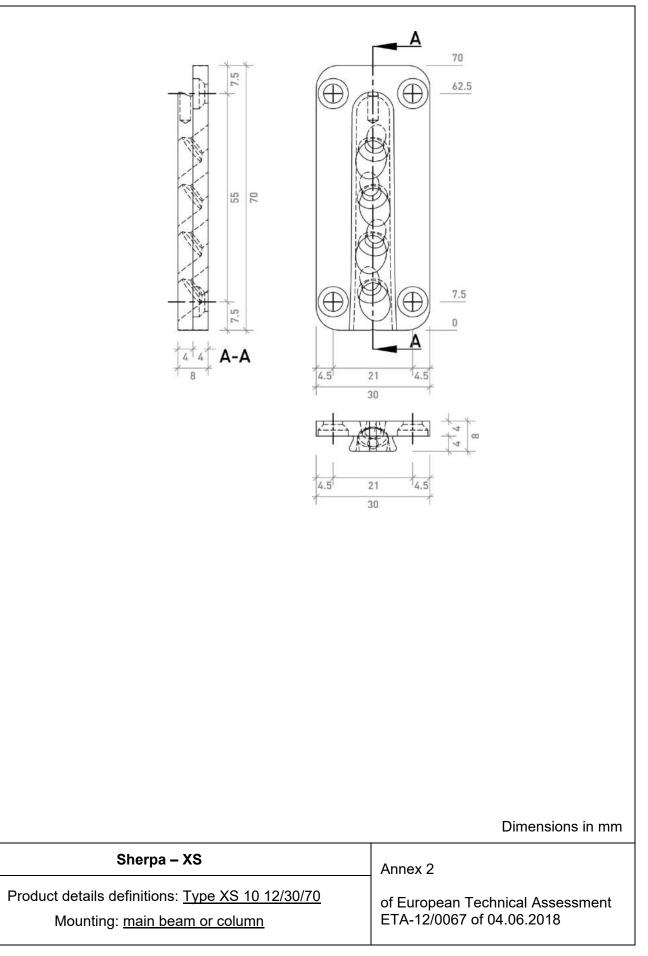




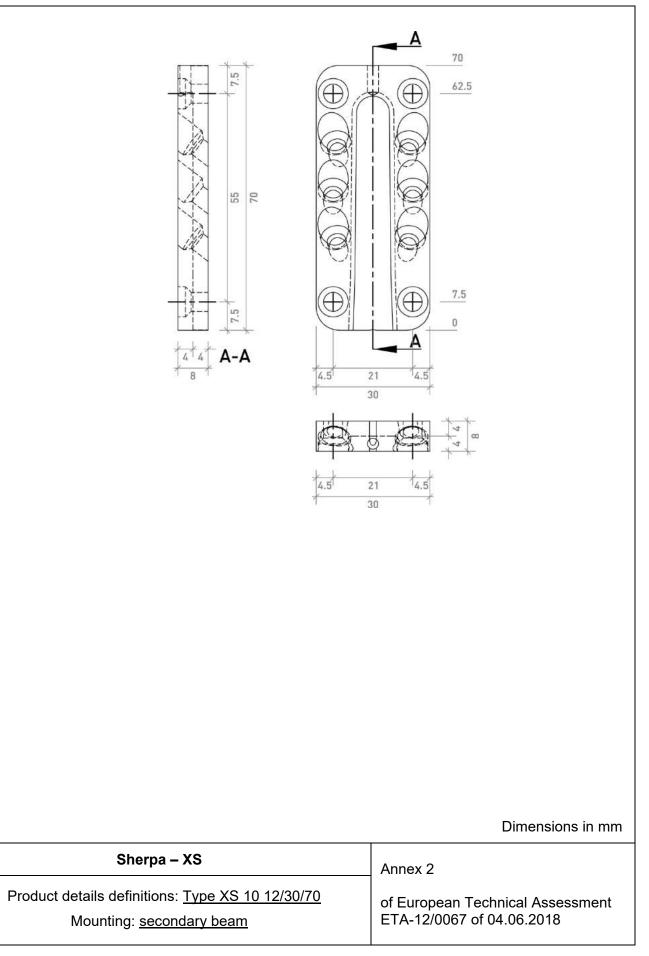
Dimensions in mm

Sherpa – XS	Annex 2
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Mounting: <u>secondary beam</u>	ETA-12/0067 of 04.06.2018

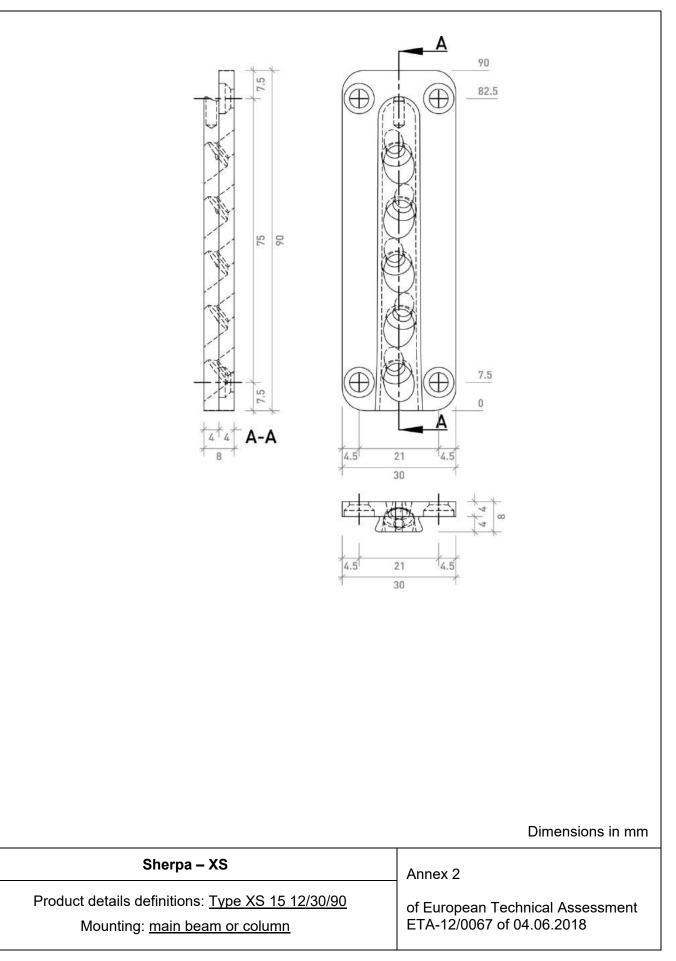








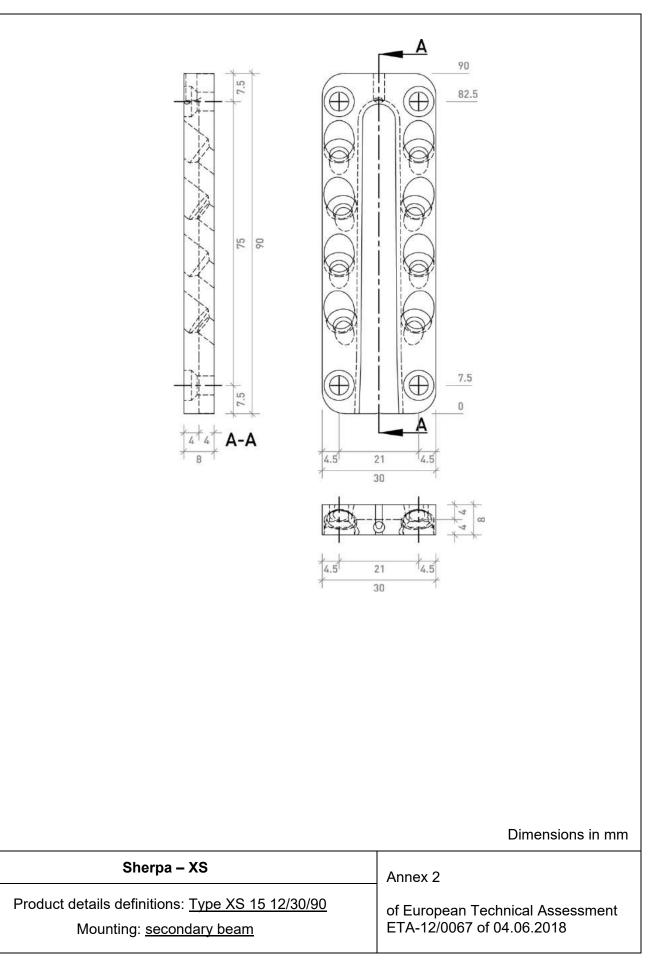




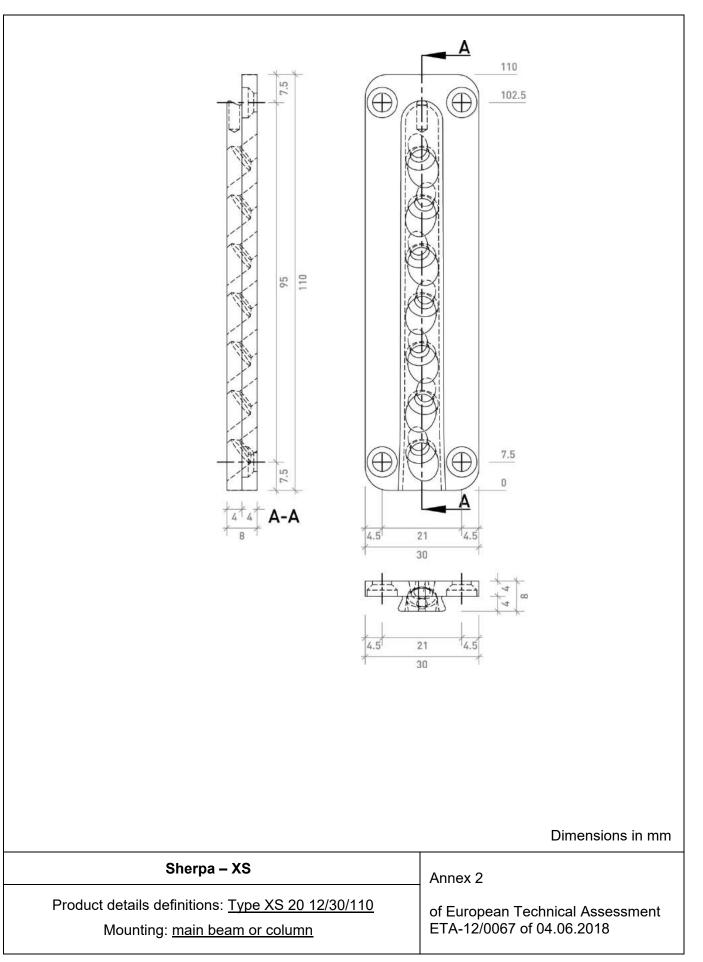
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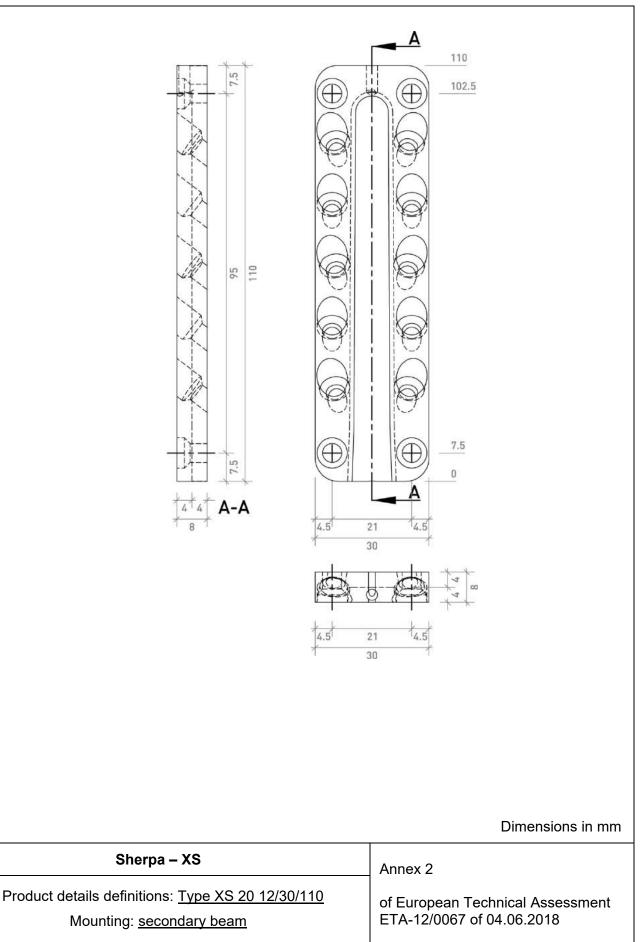






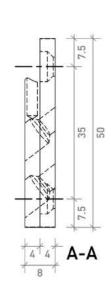


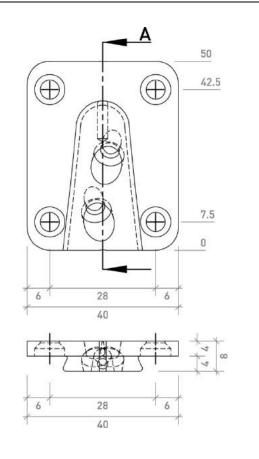




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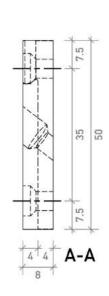


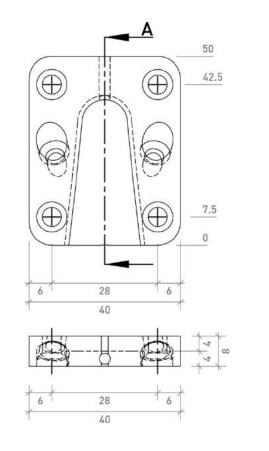




	Dimensions in mm
Sherpa – S	Annex 2
Product details definitions: <u>Type S 5 12/40/50</u>	of European Technical Assessment
Mounting: <u>main beam or column</u>	ETA-12/0067 of 04.06.2018



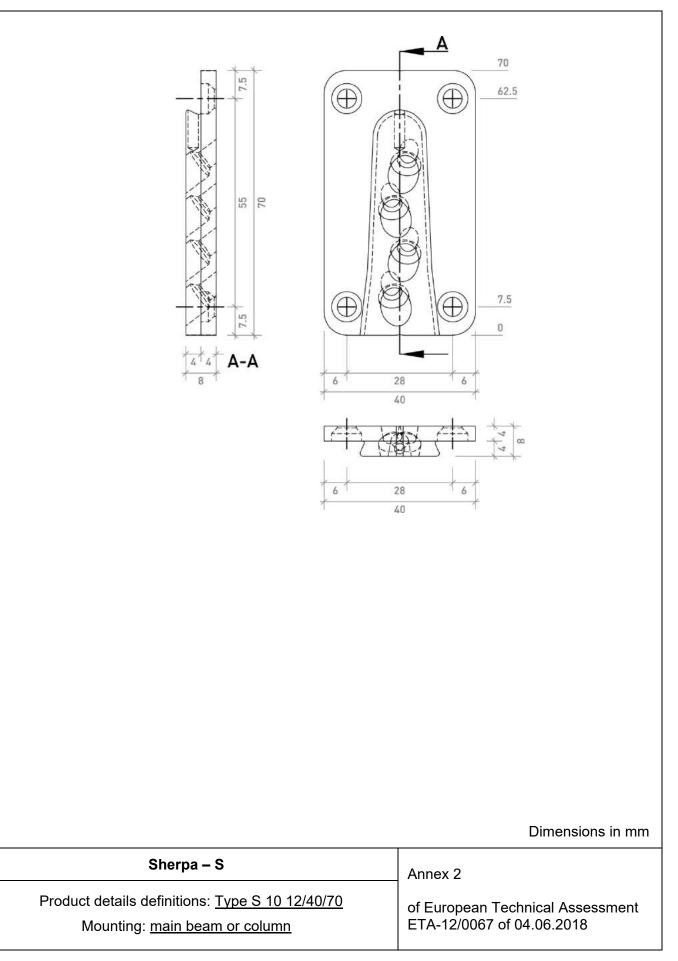




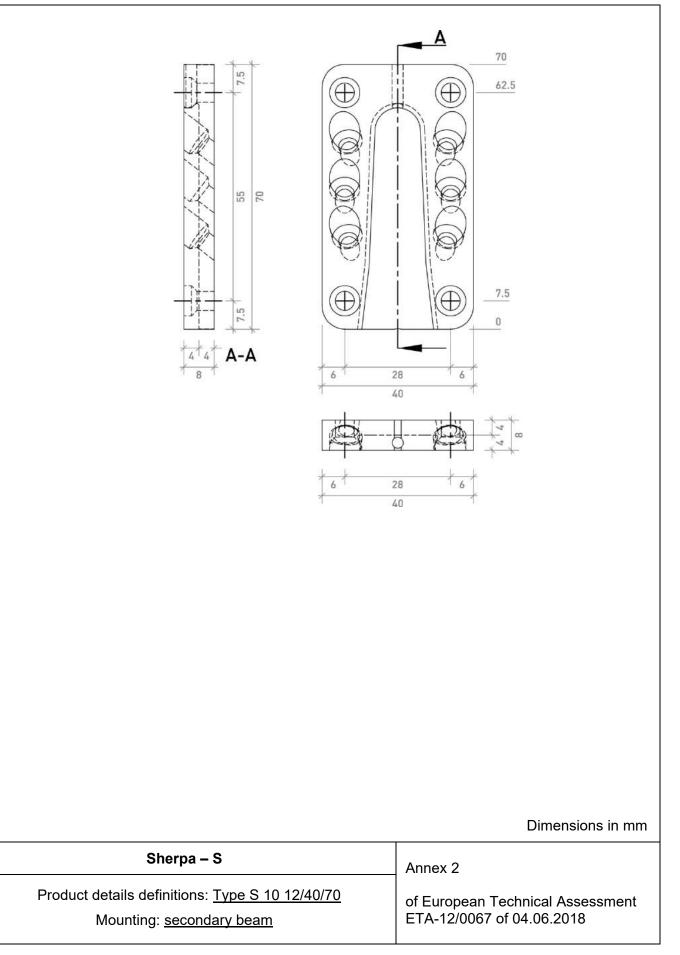
Dimensions in mm

Sherpa – S	Annex 2
Product details definitions: <u>Type S 5 12/40/50</u>	of European Technical Assessment
Mounting: <u>secondary beam</u>	ETA-12/0067 of 04.06.2018

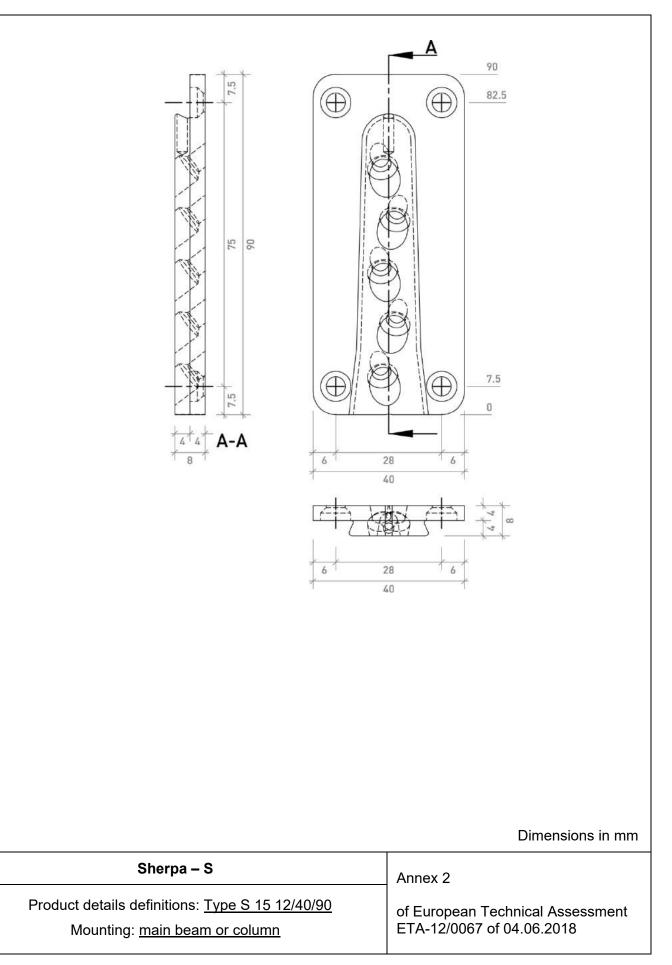




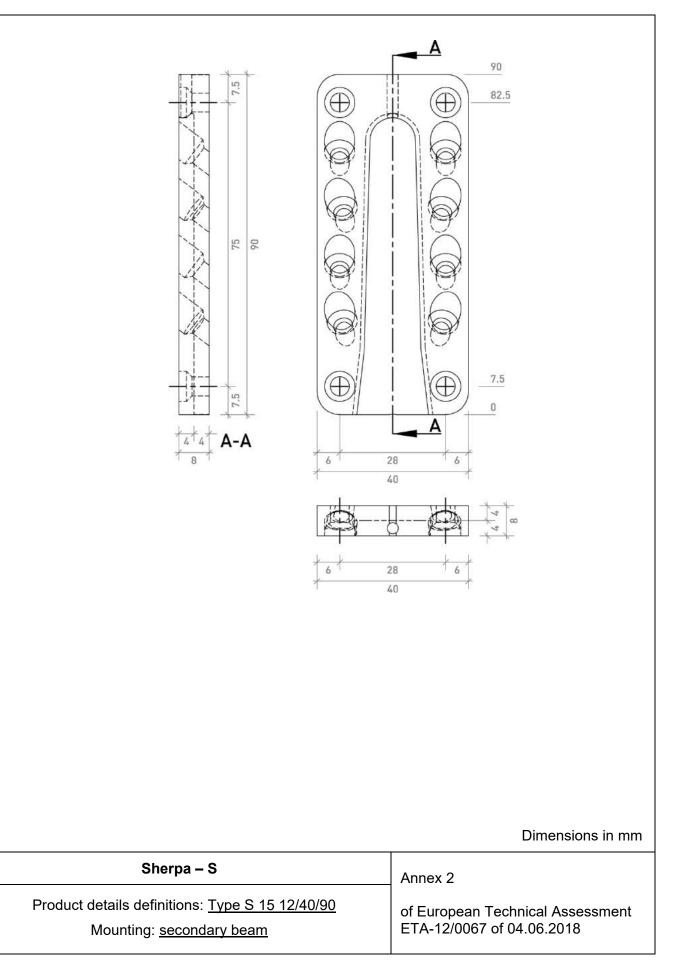




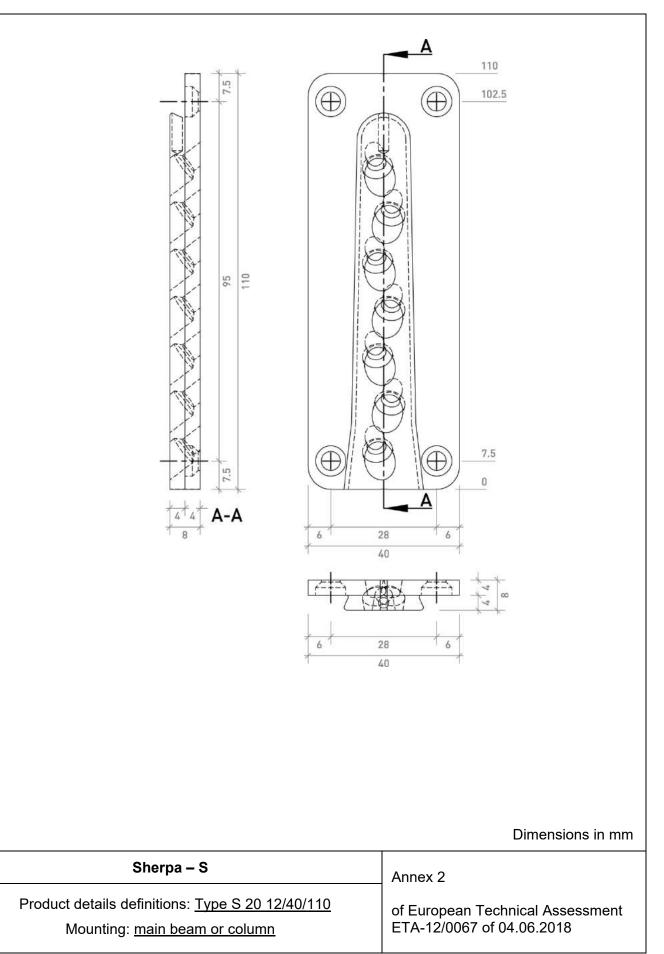




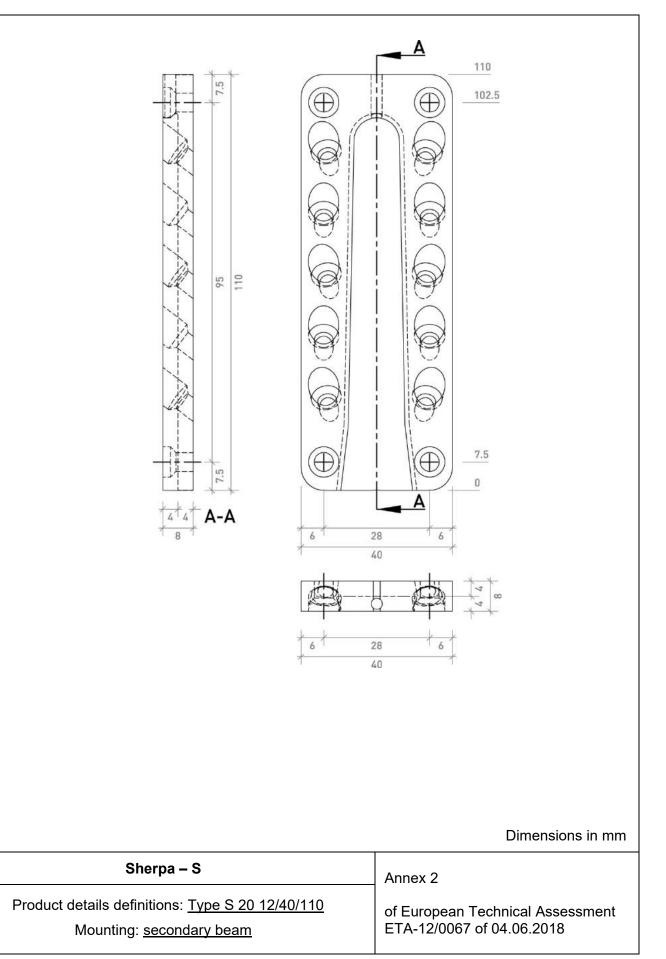




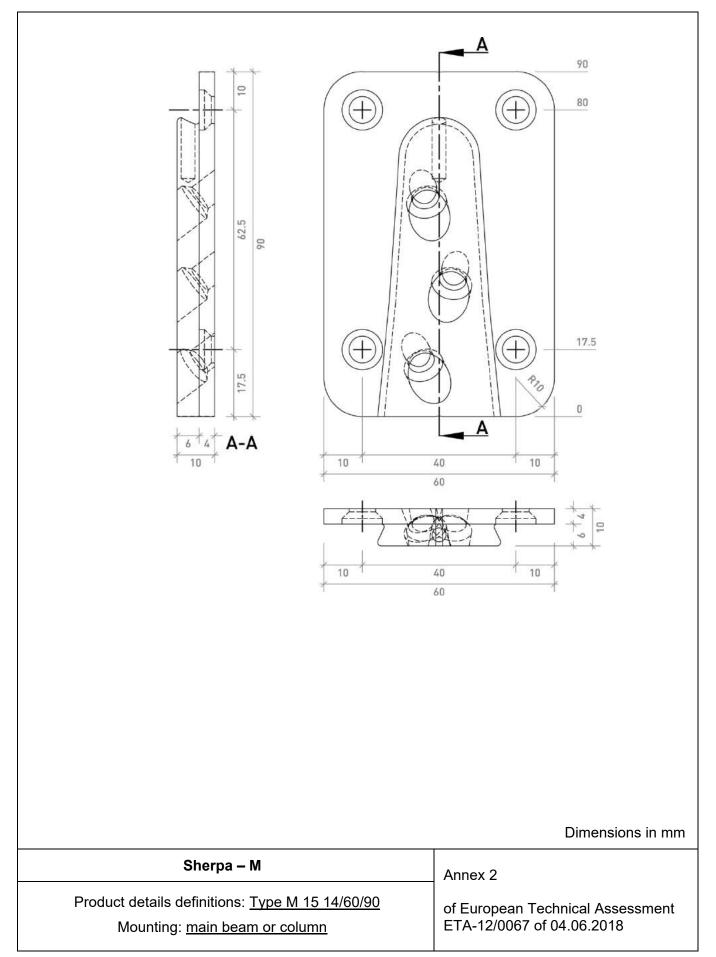




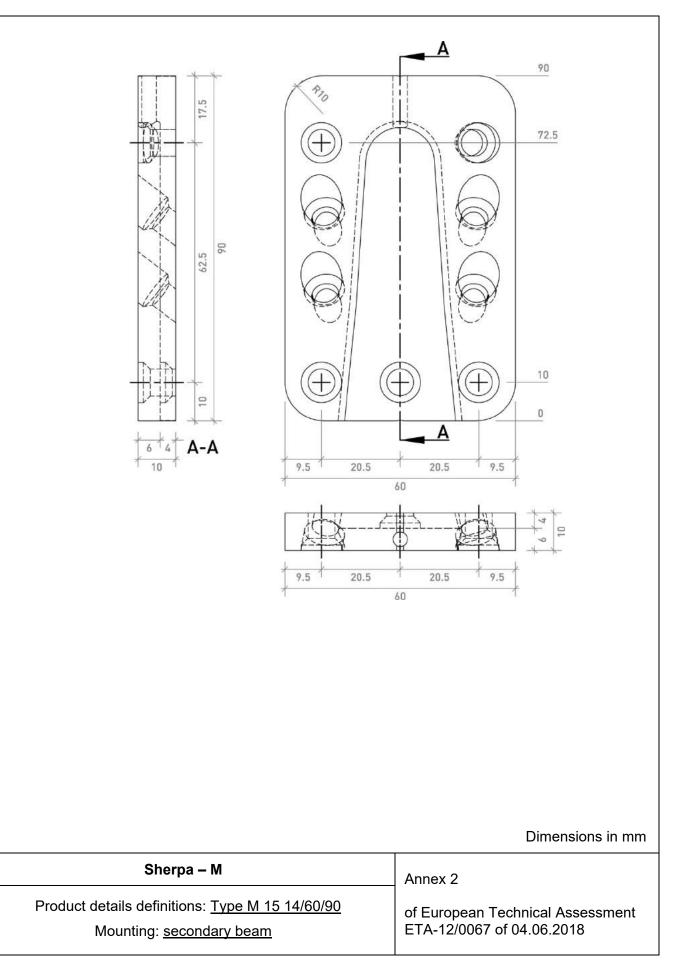




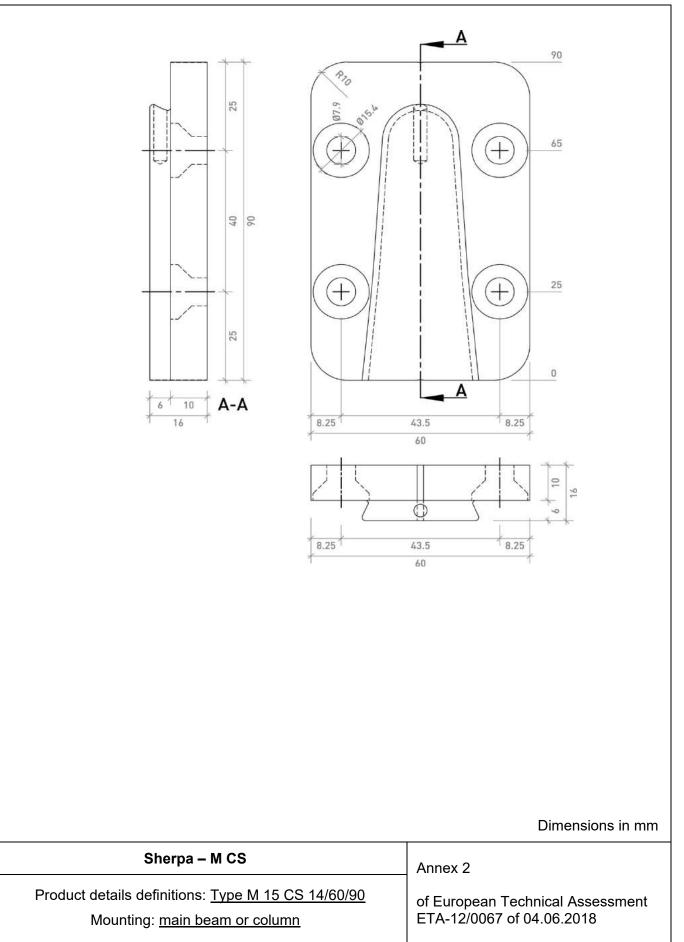




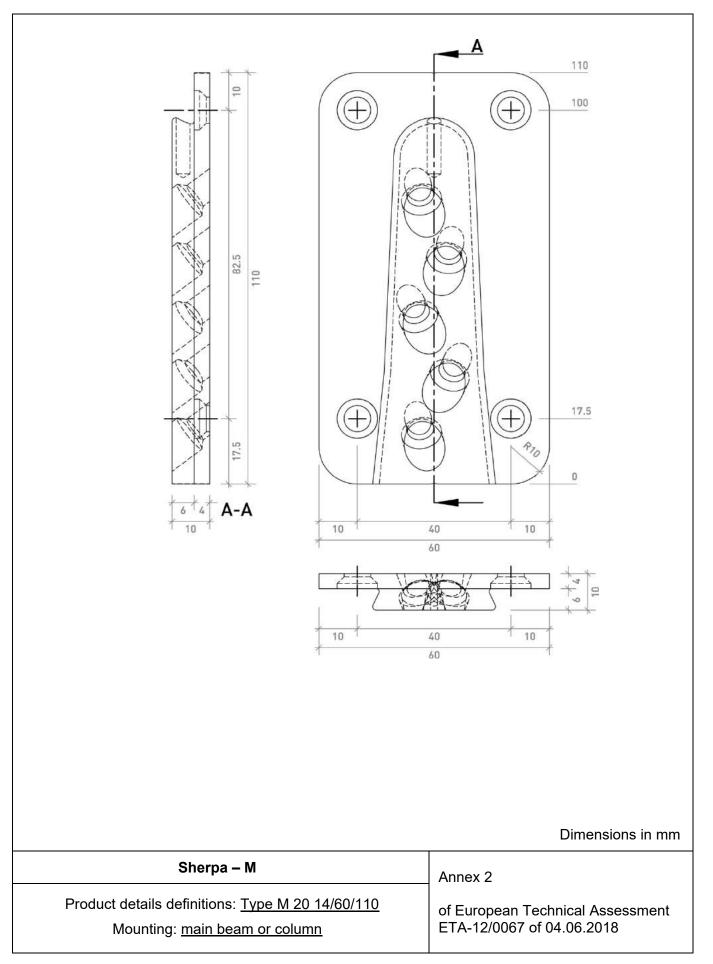




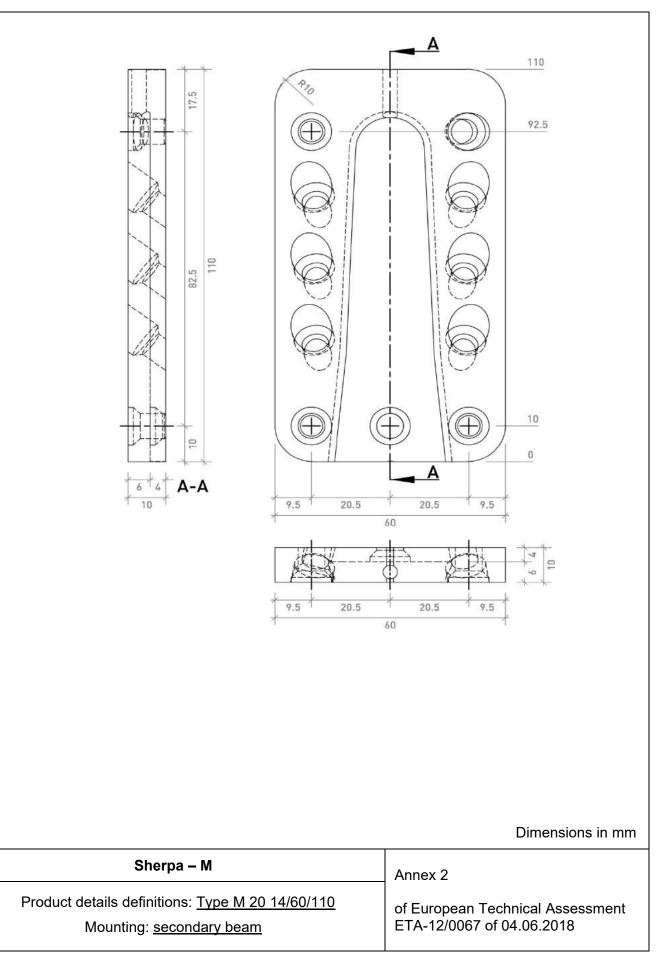




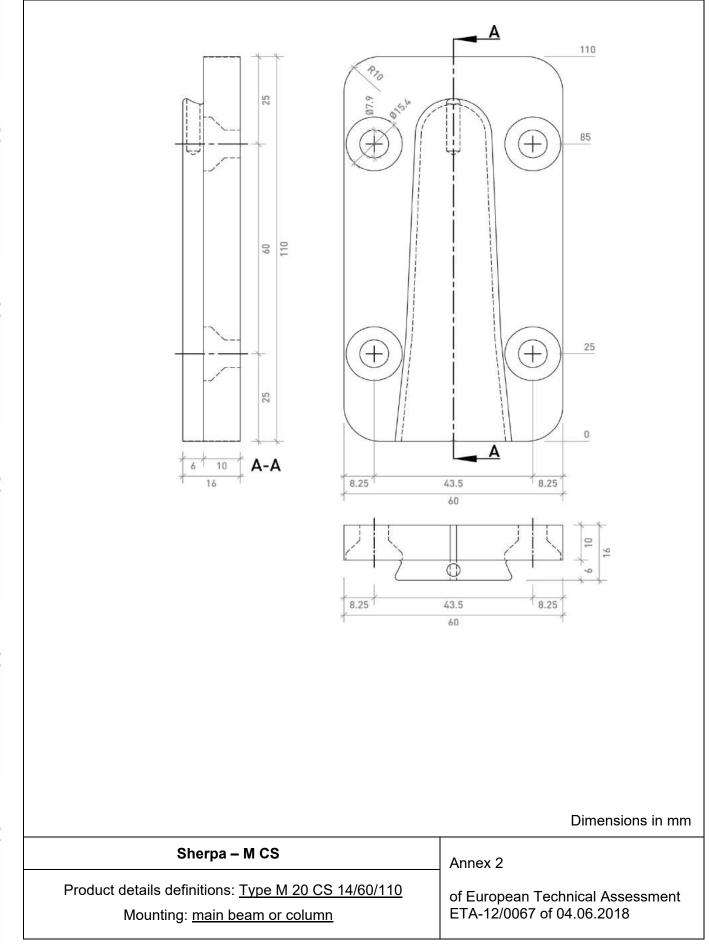




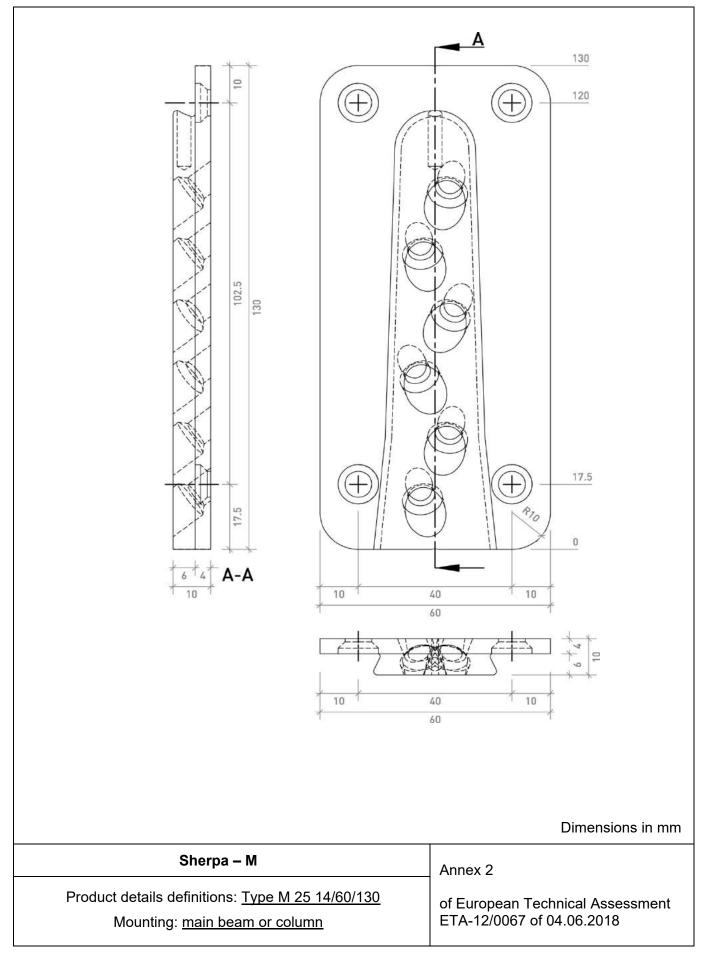




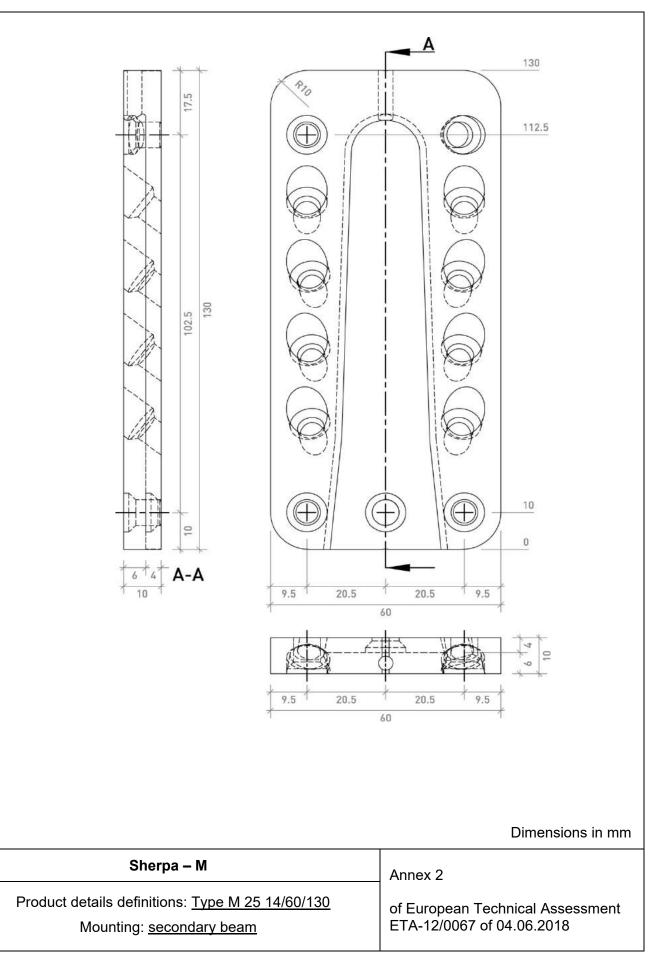




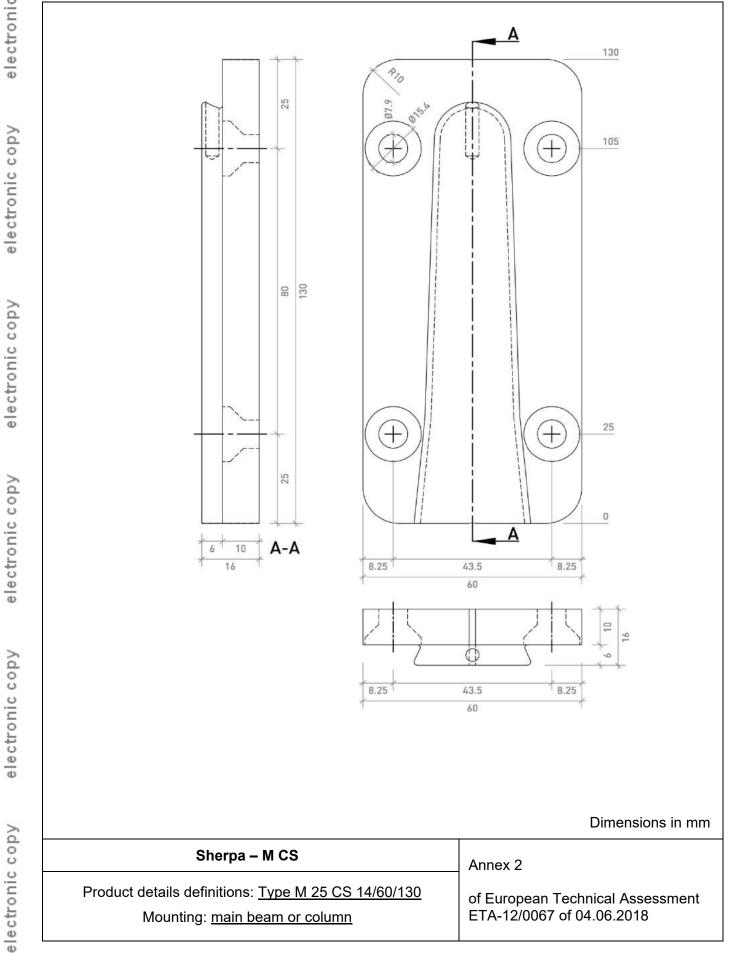




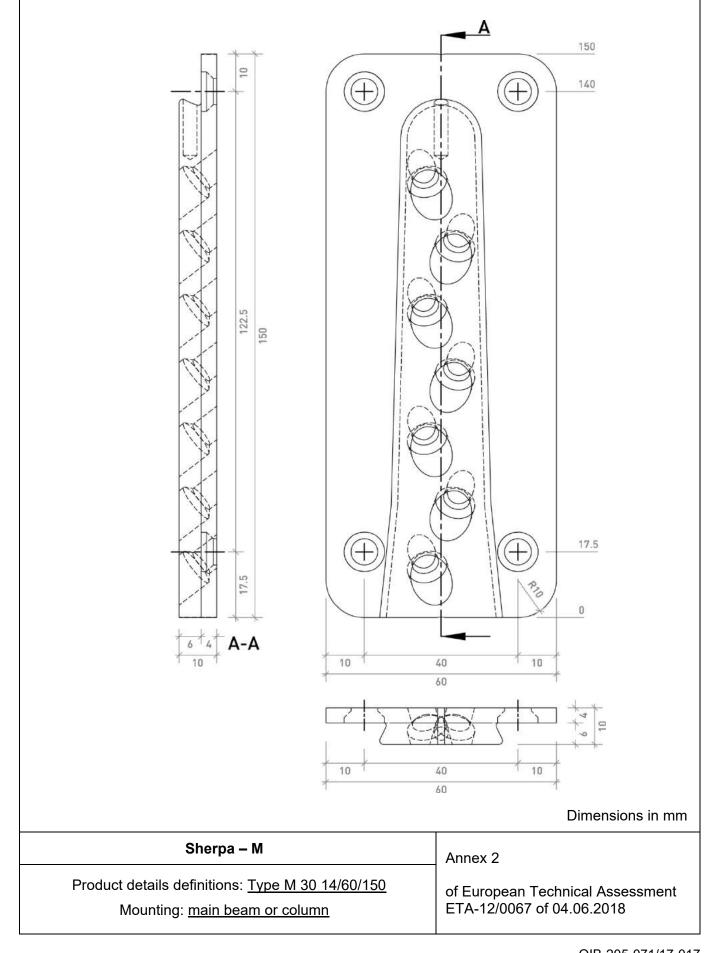




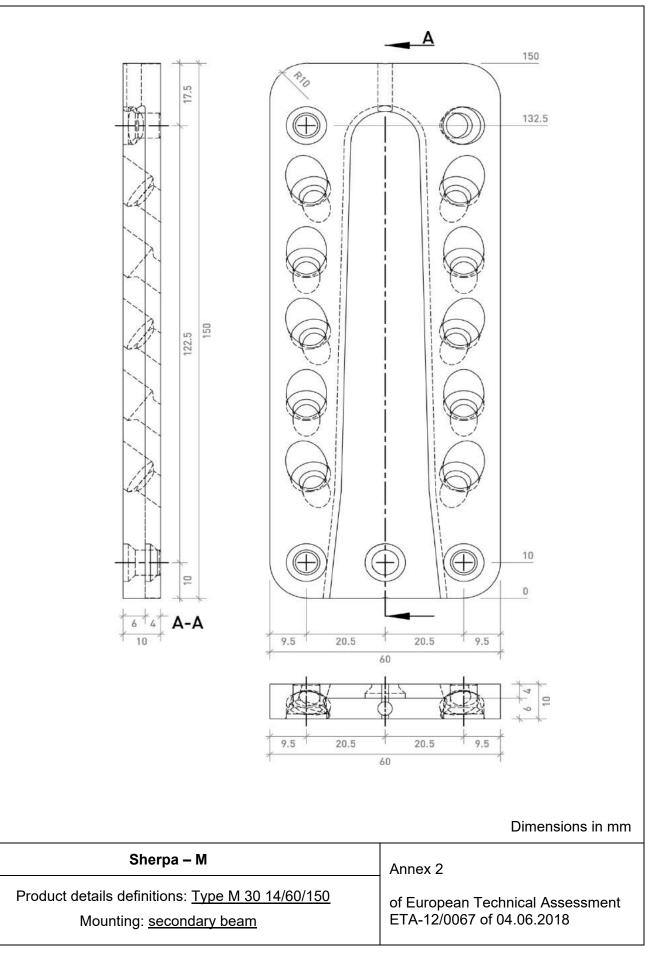




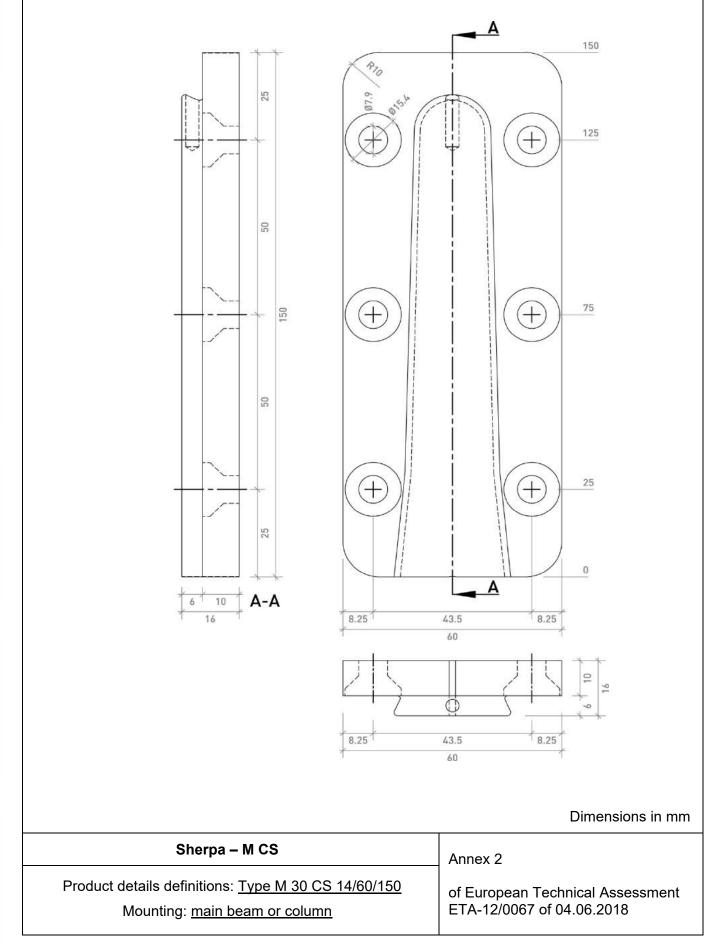


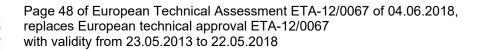




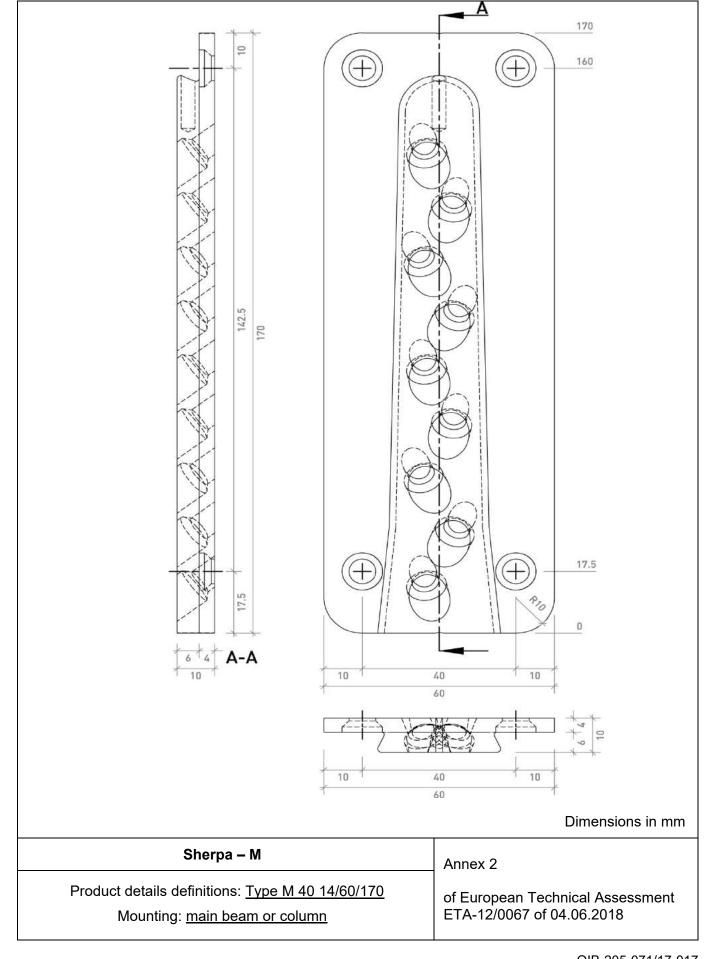


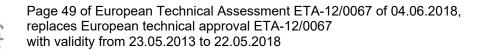




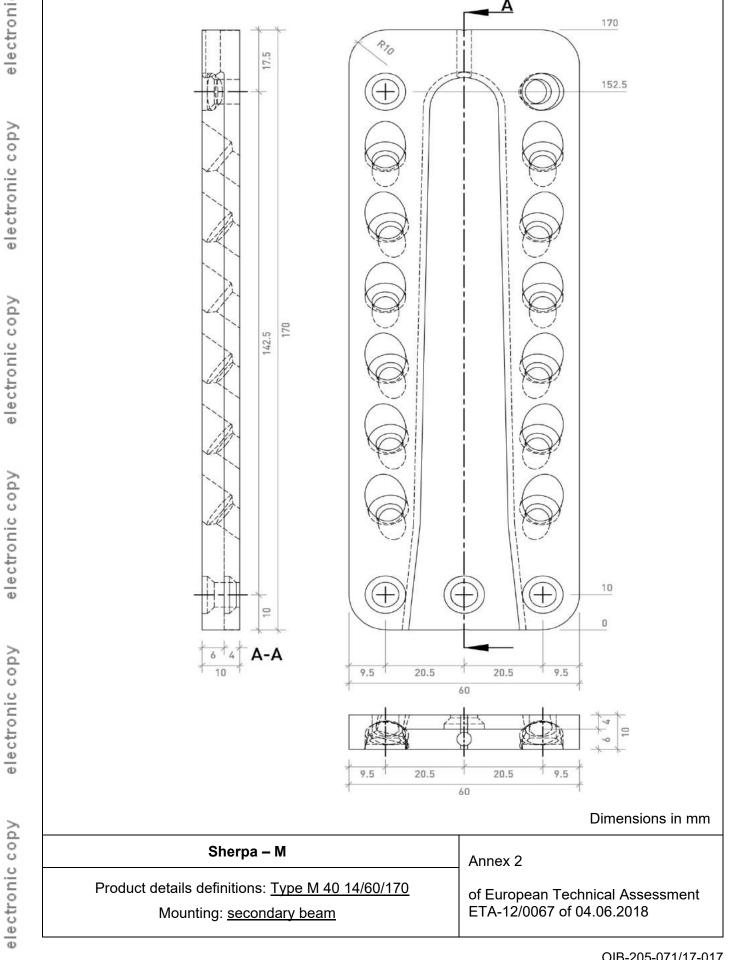






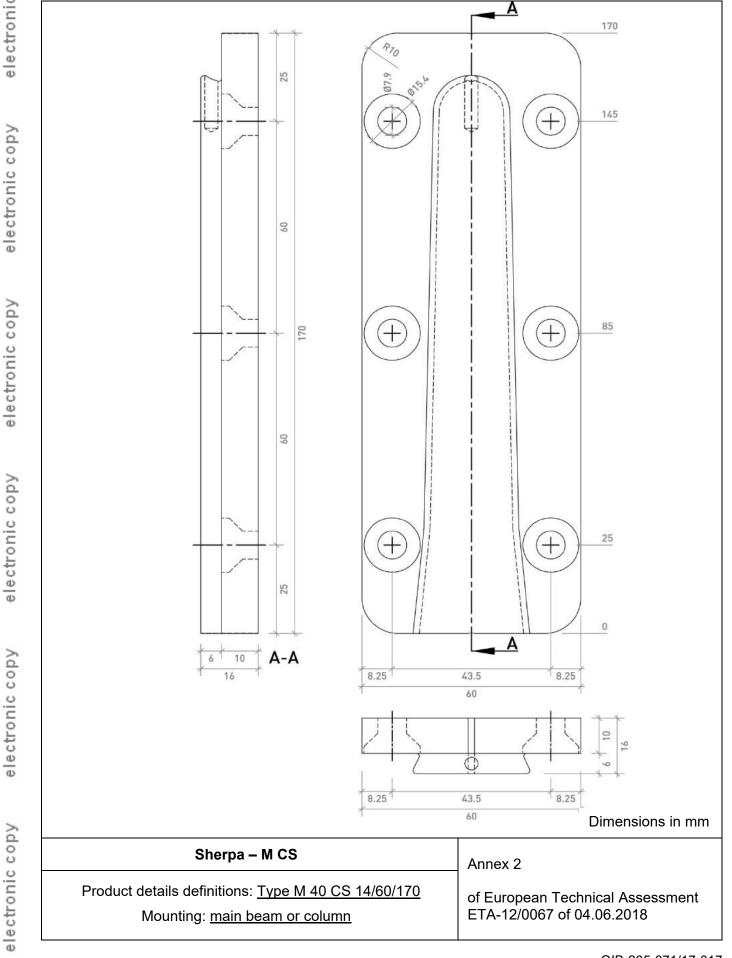




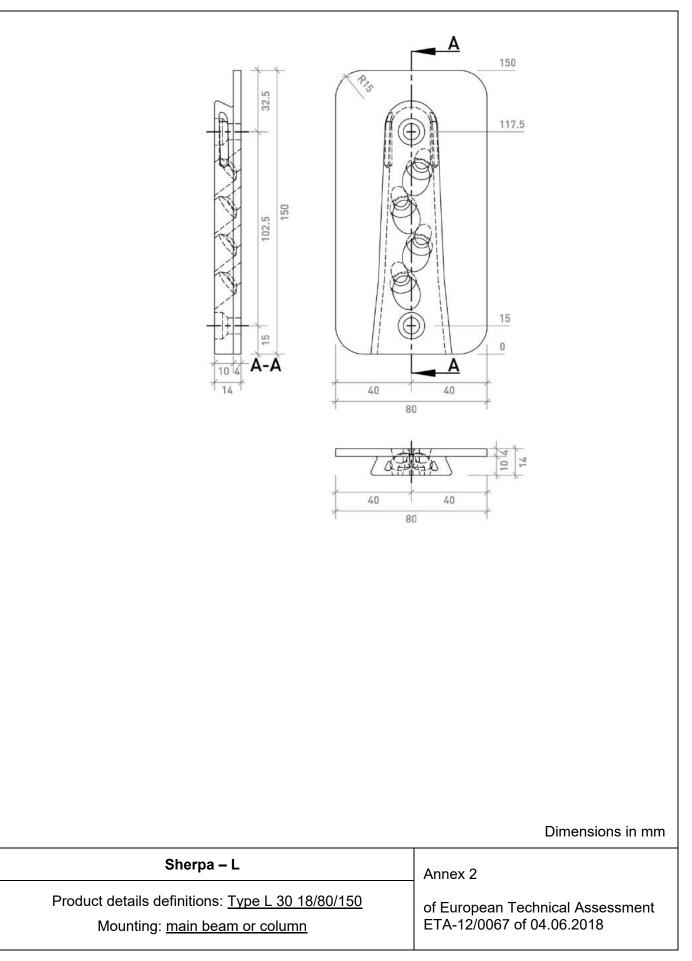


## Page 50 of European Technical Assessment ETA-12/0067 of 04.06.2018, replaces European technical approval ETA-12/0067 with validity from 23.05.2013 to 22.05.2018

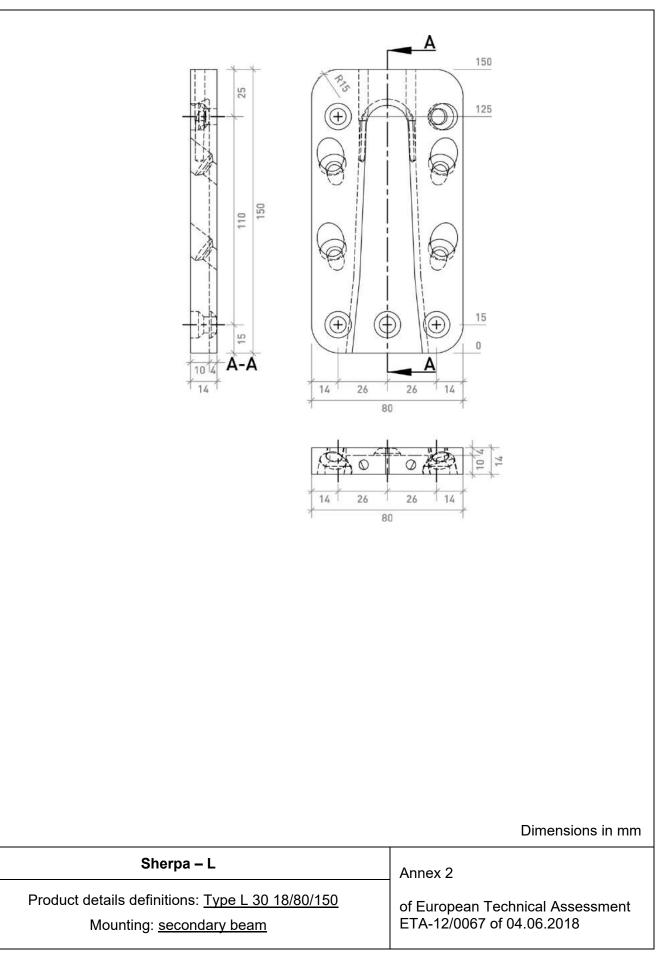




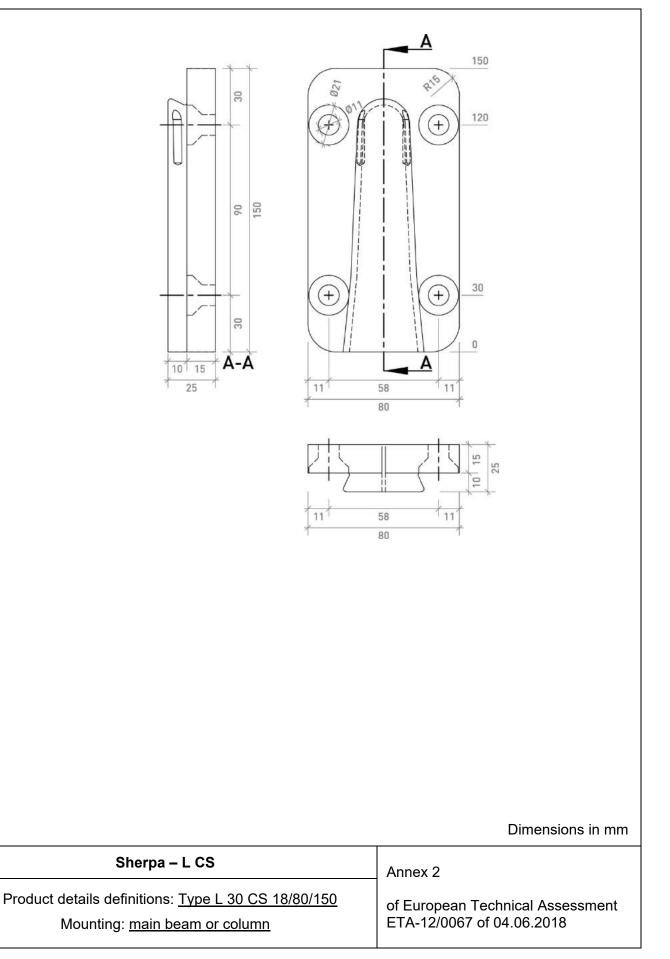




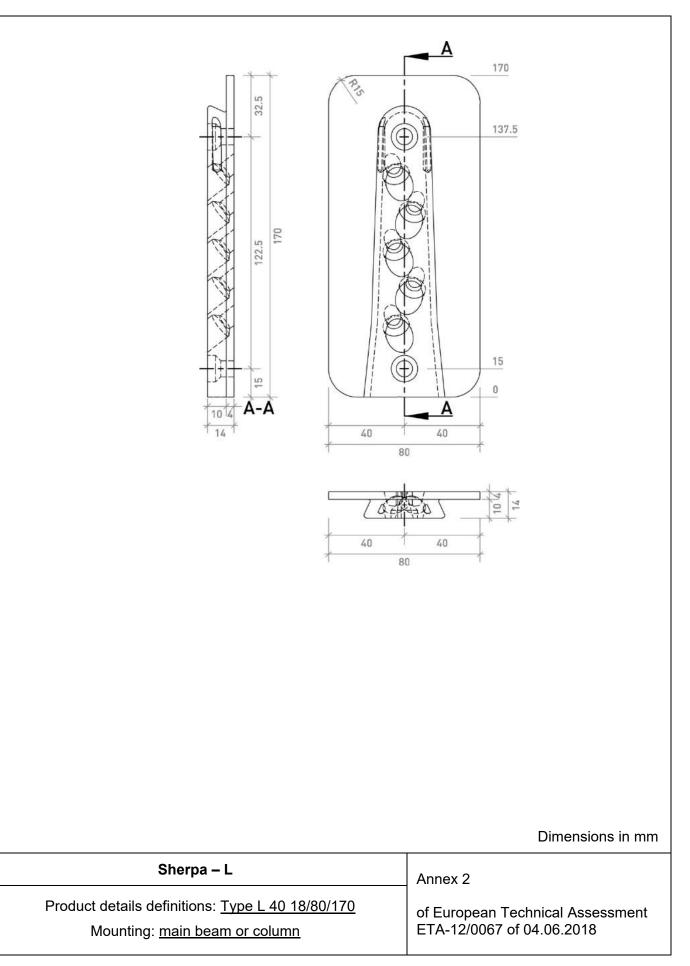




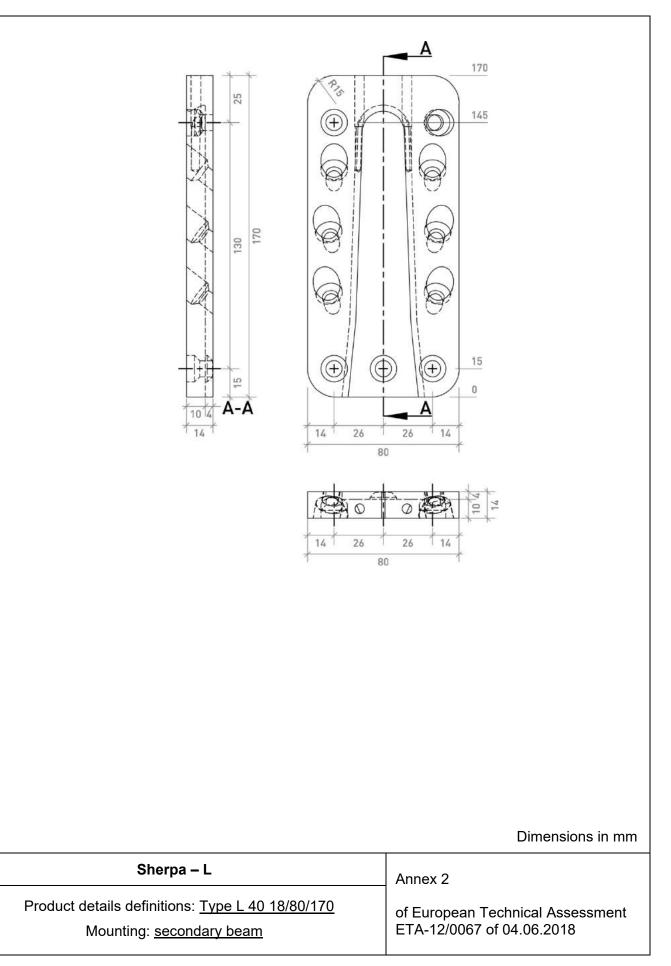




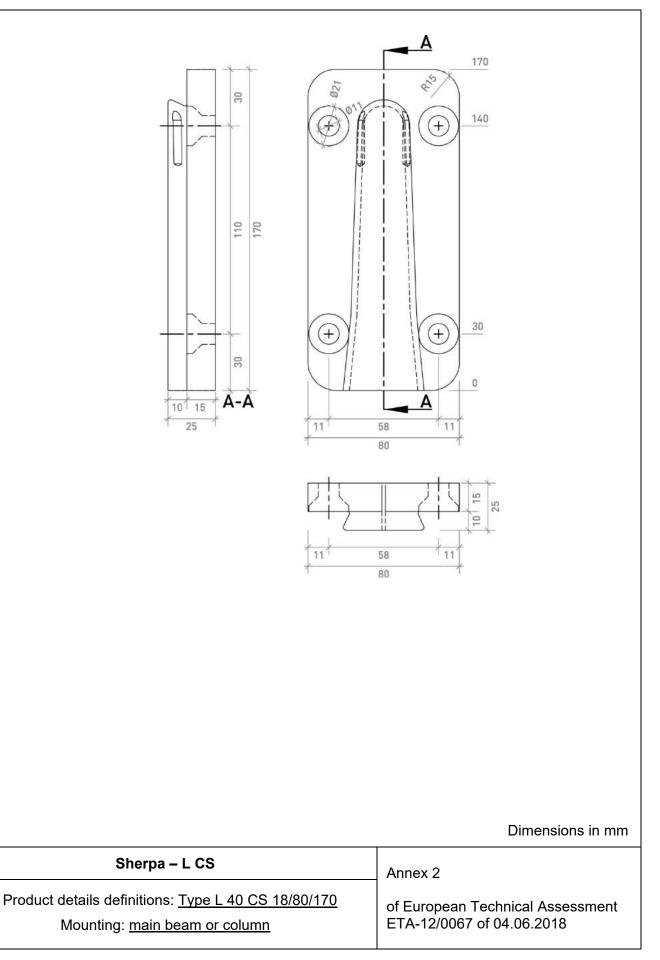




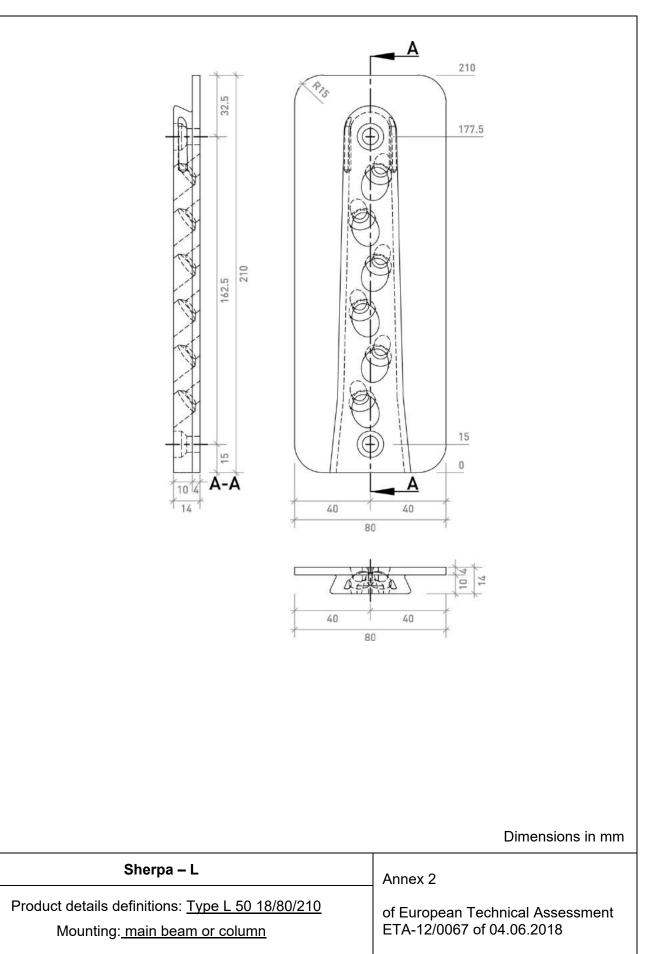




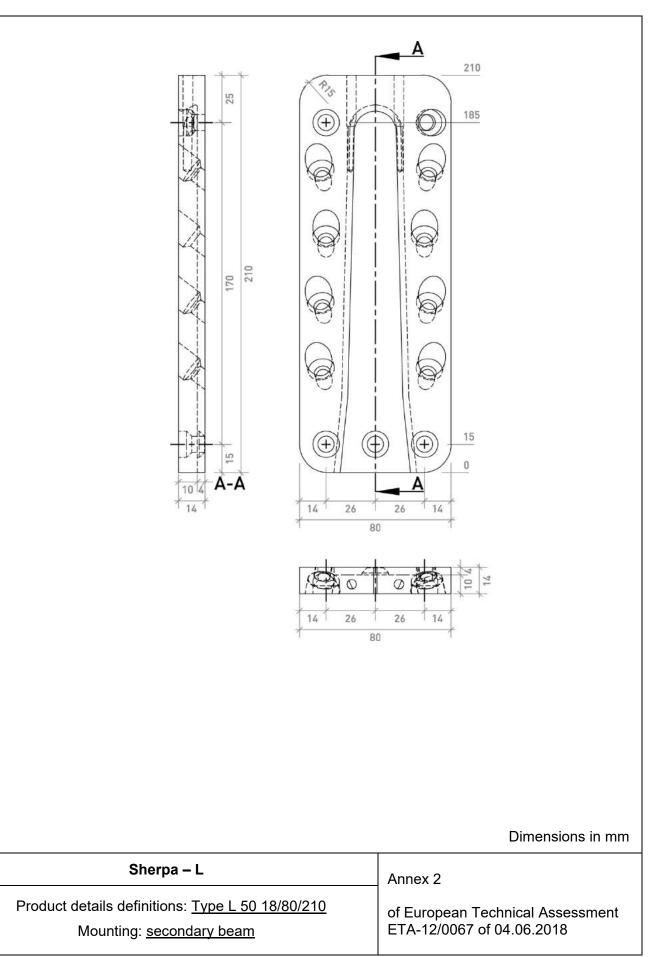




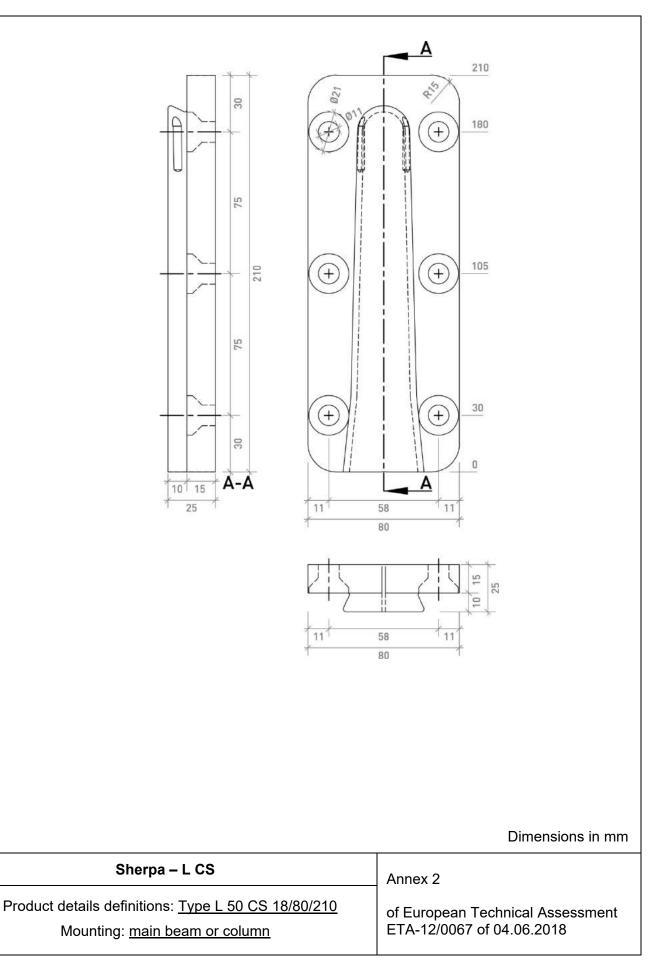




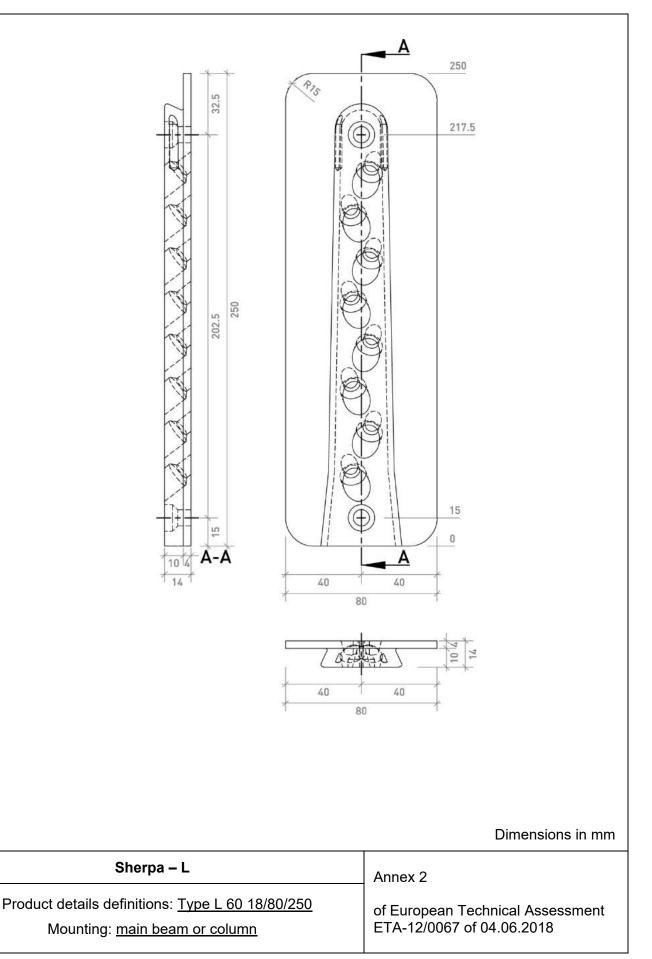




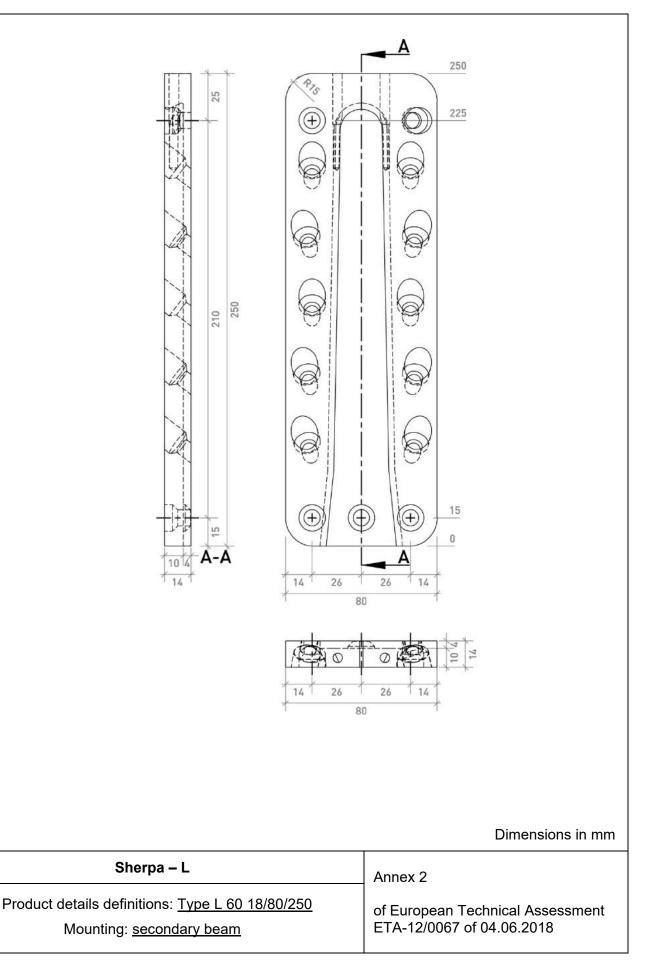




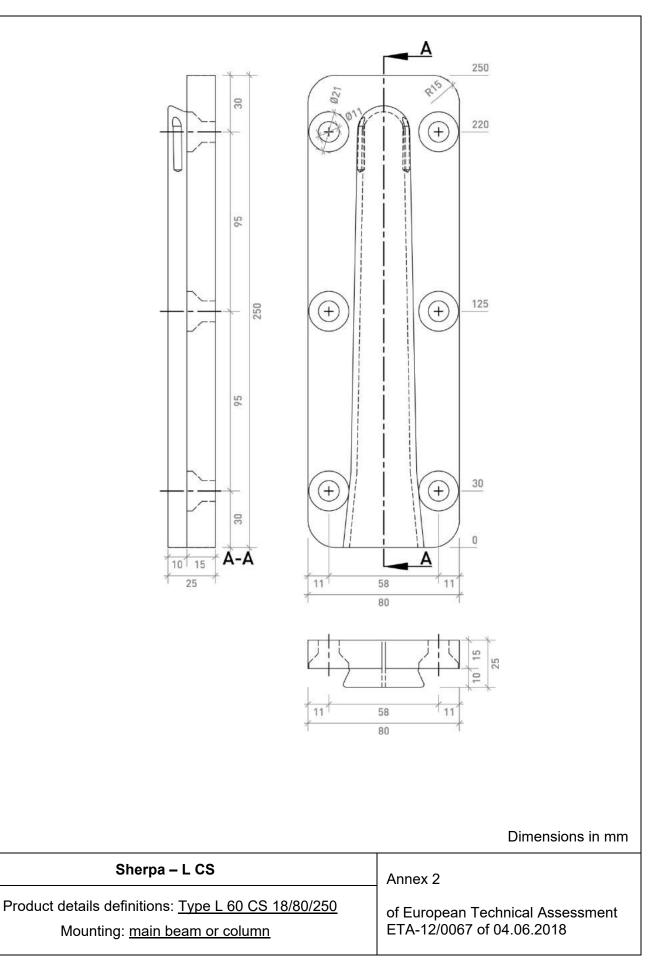




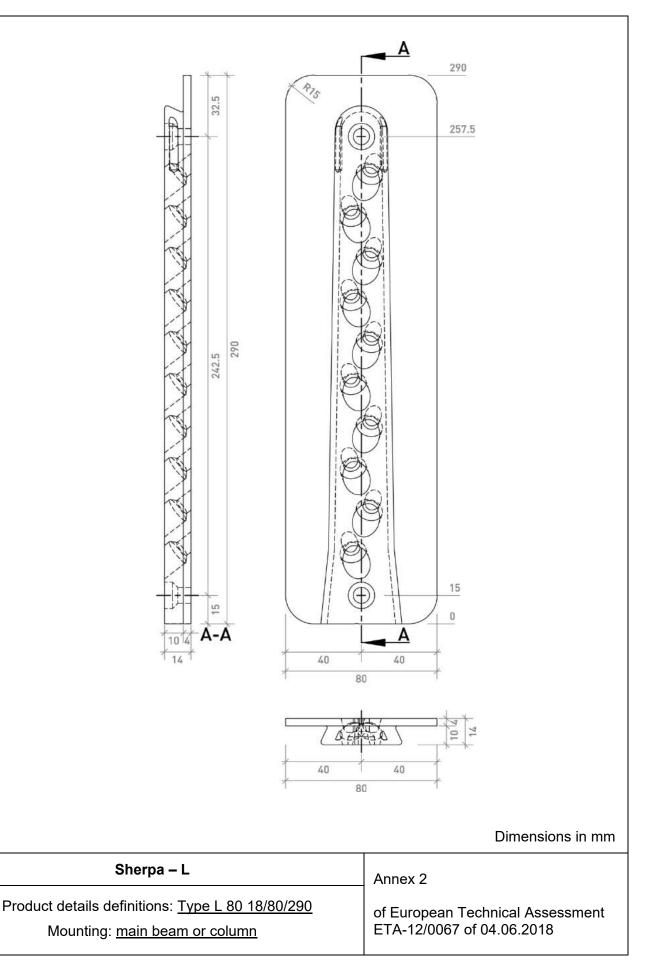




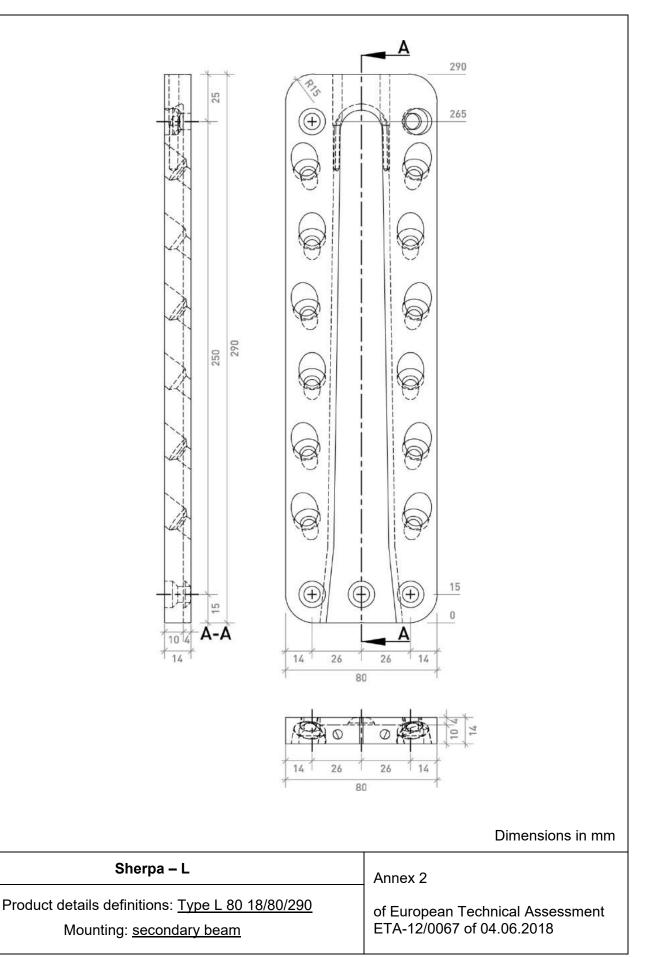


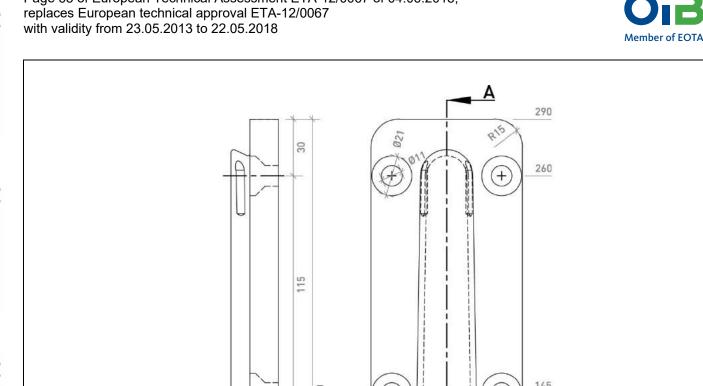


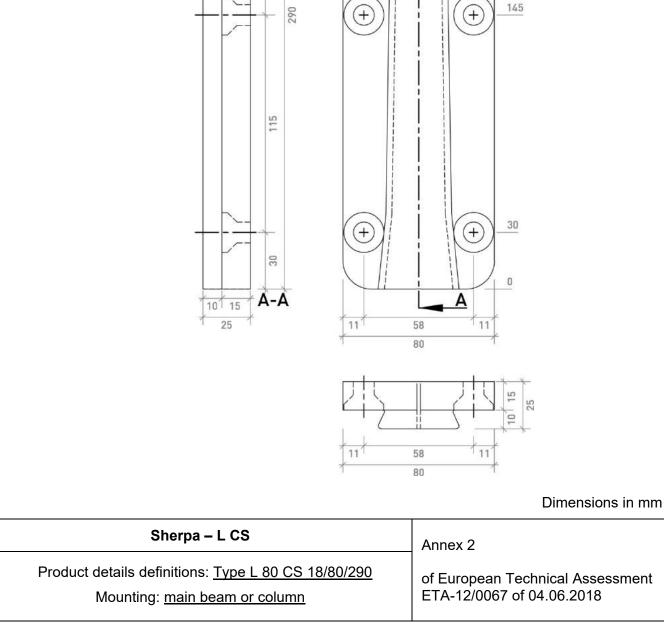












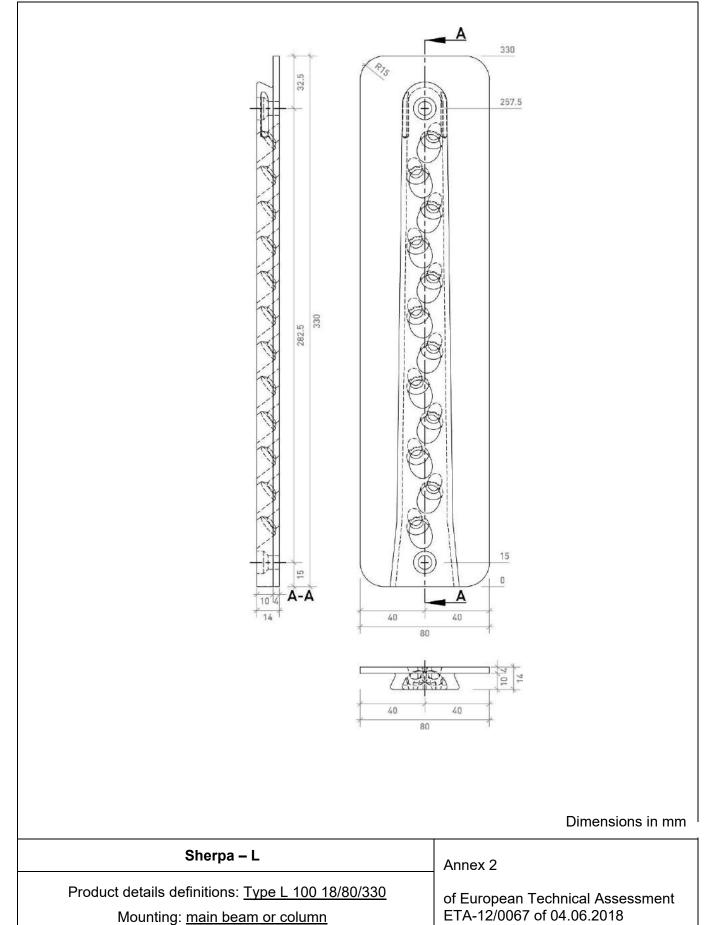
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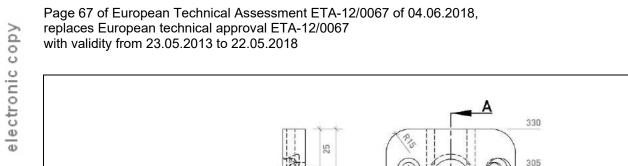
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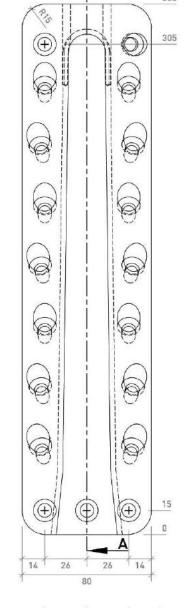
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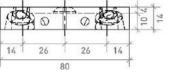
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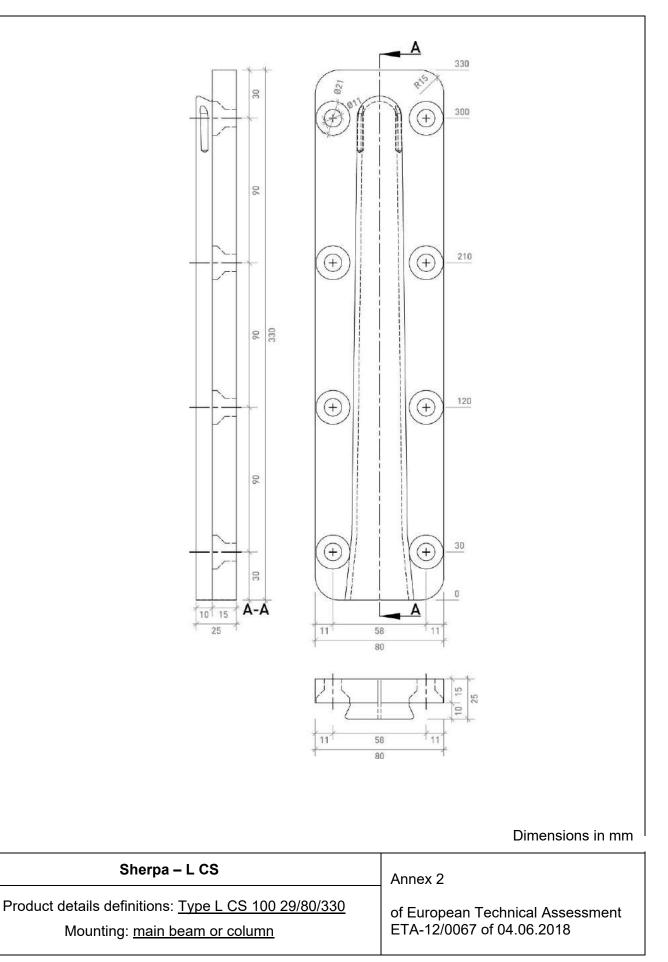


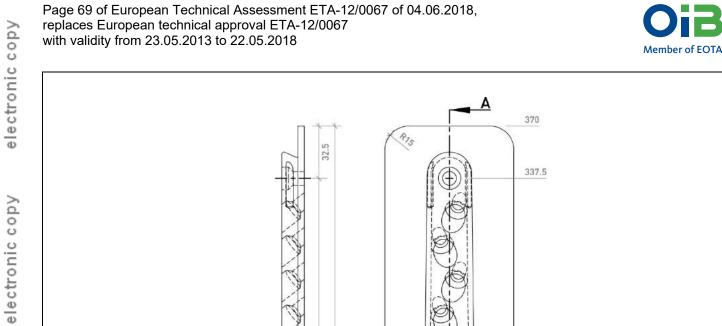
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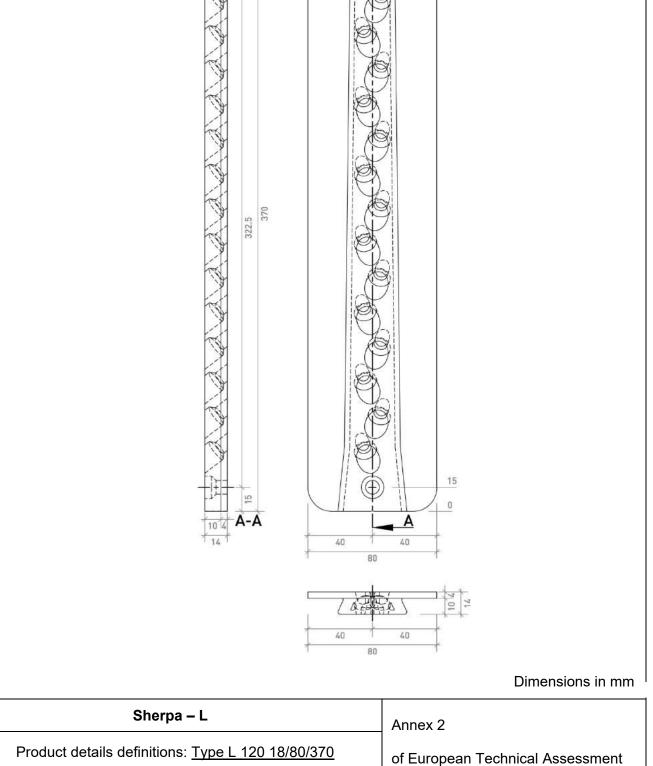
Sherpa – L	Annex 2
Product details definitions: <u>Type L 100 18/80/330</u>	of European Technical Assessment
Mounting: <u>secondary beam</u>	ETA-12/0067 of 04.06.2018











Mounting: main beam or column

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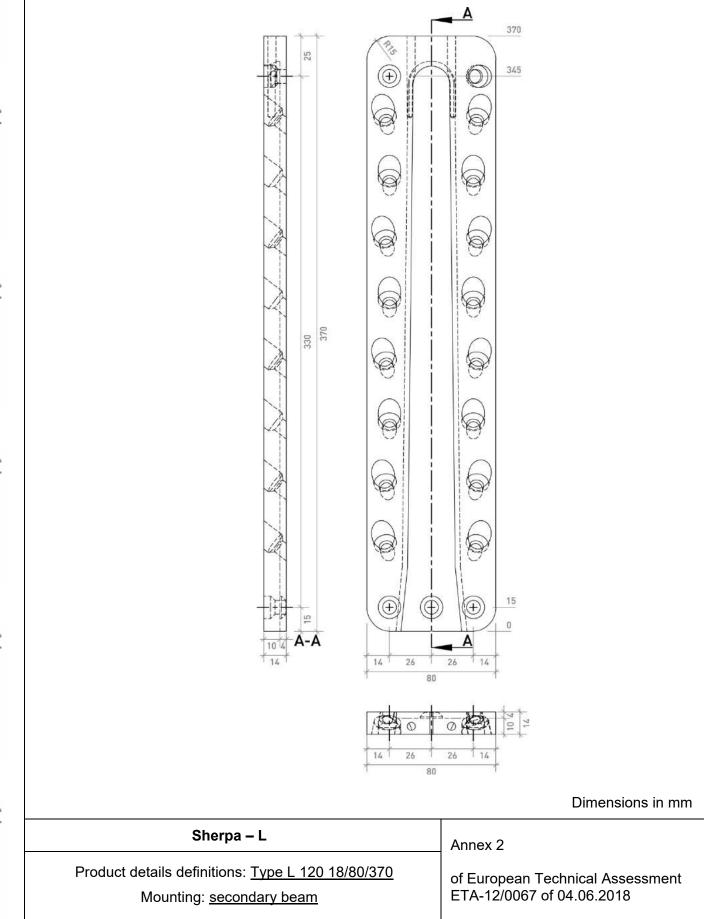
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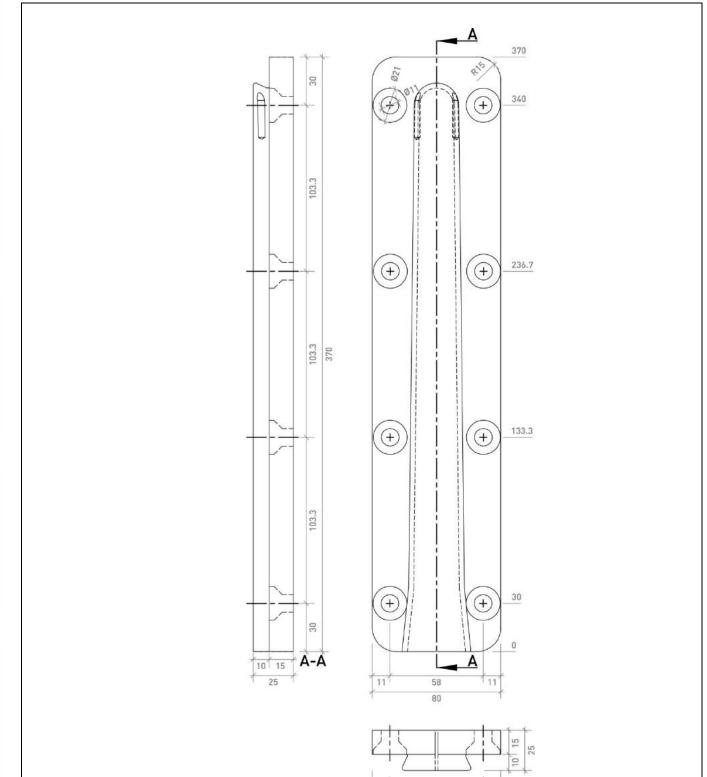
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Sherpa – L CS	Annex 2
Product details definitions: <u>Type L CS 120 29/80/370</u>	of European Technical Assessment
Mounting: <u>main beam or column</u>	ETA-12/0067 of 04.06.2018

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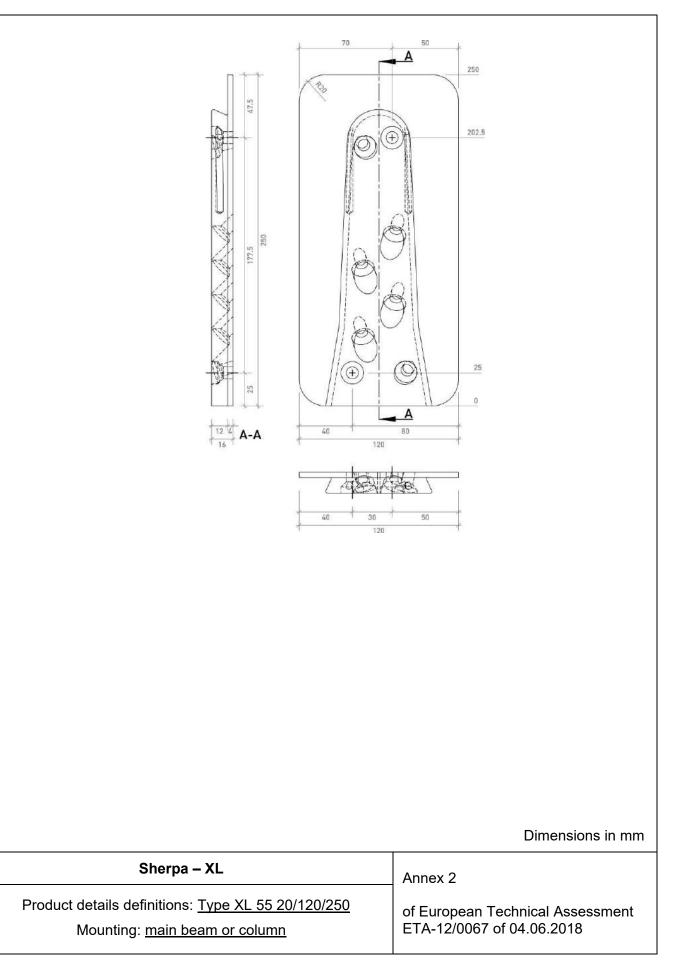
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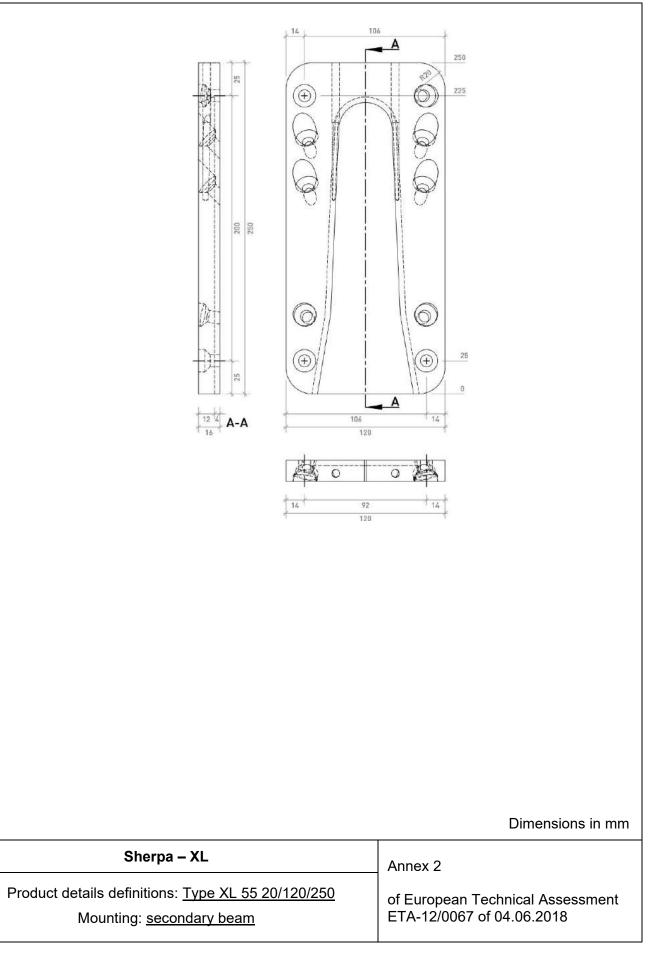
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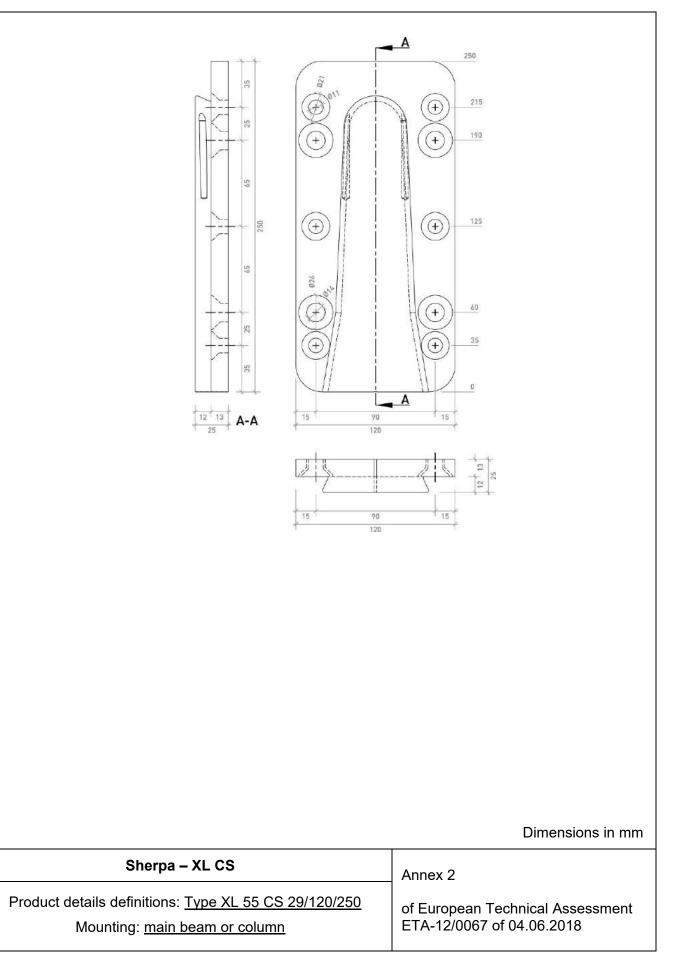




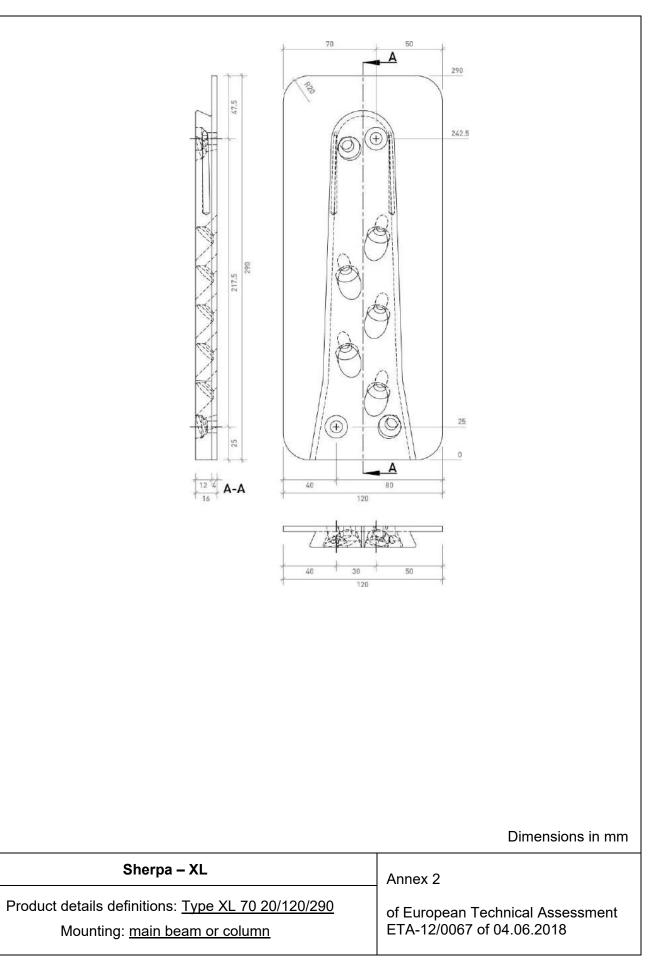




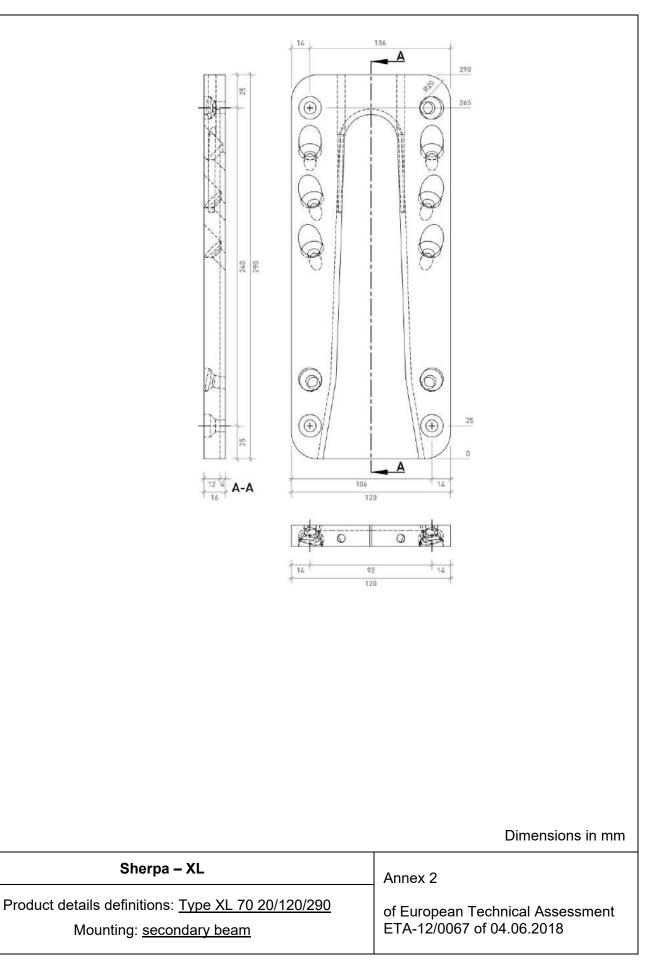




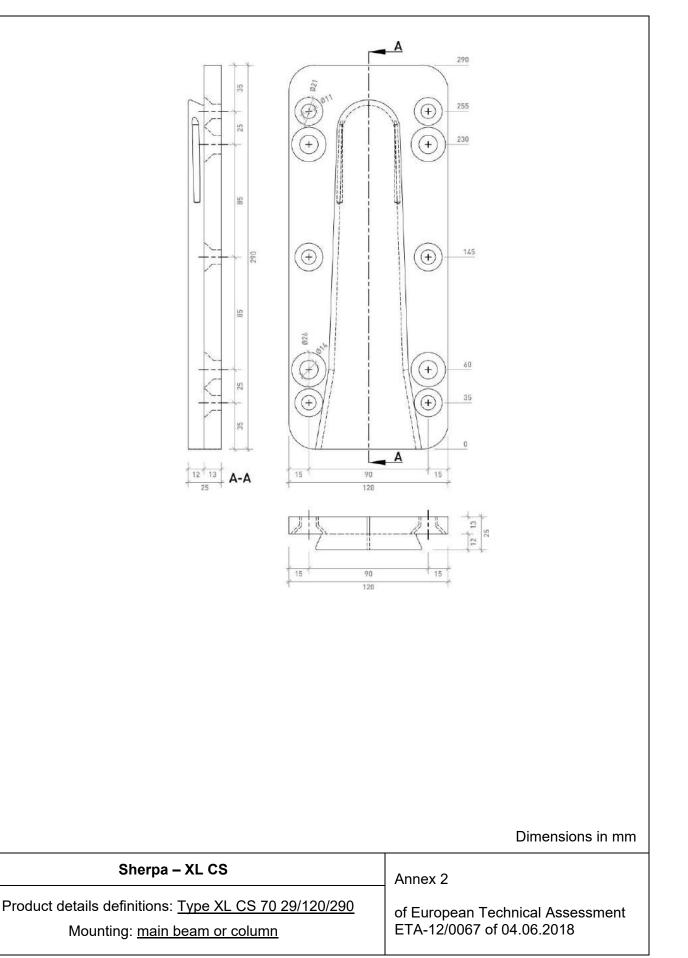




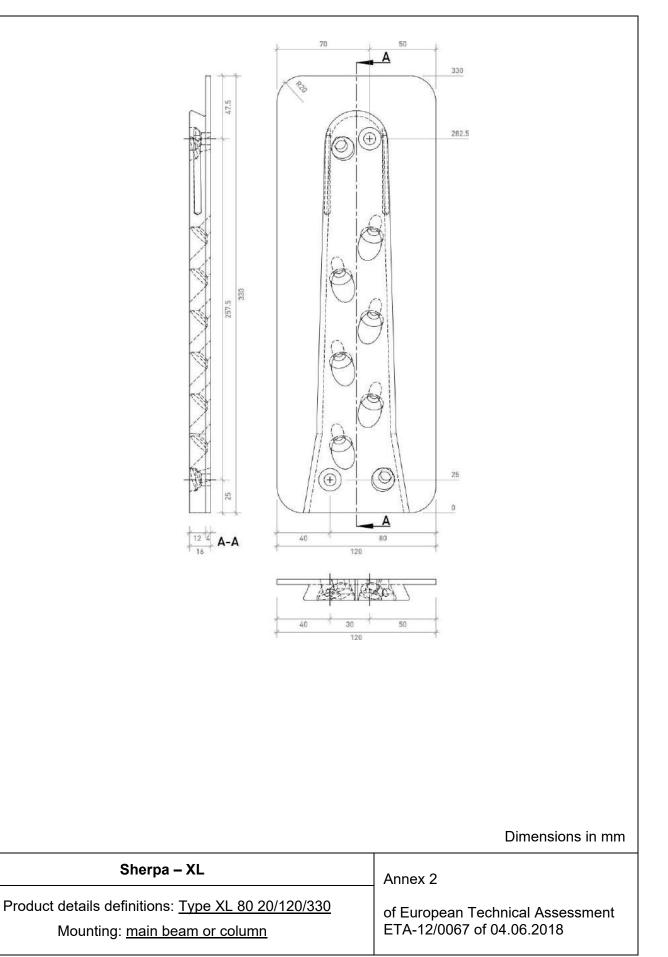




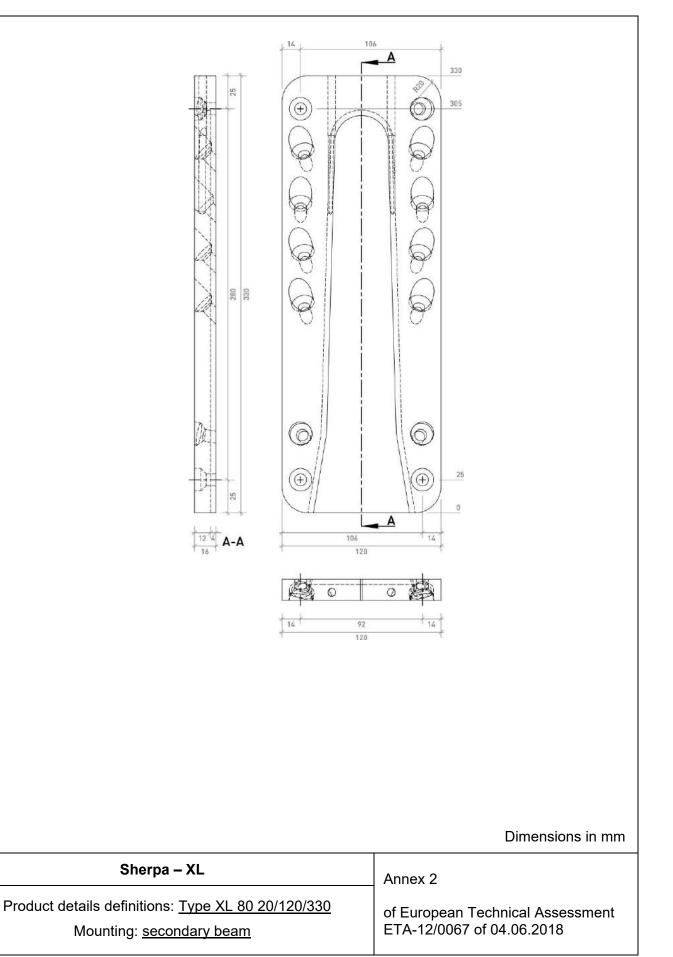




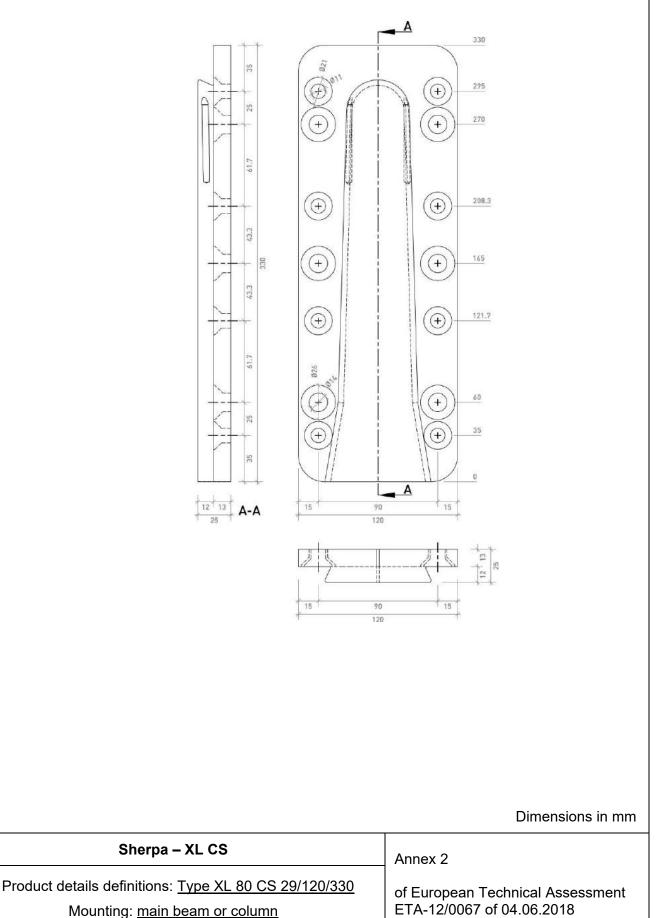








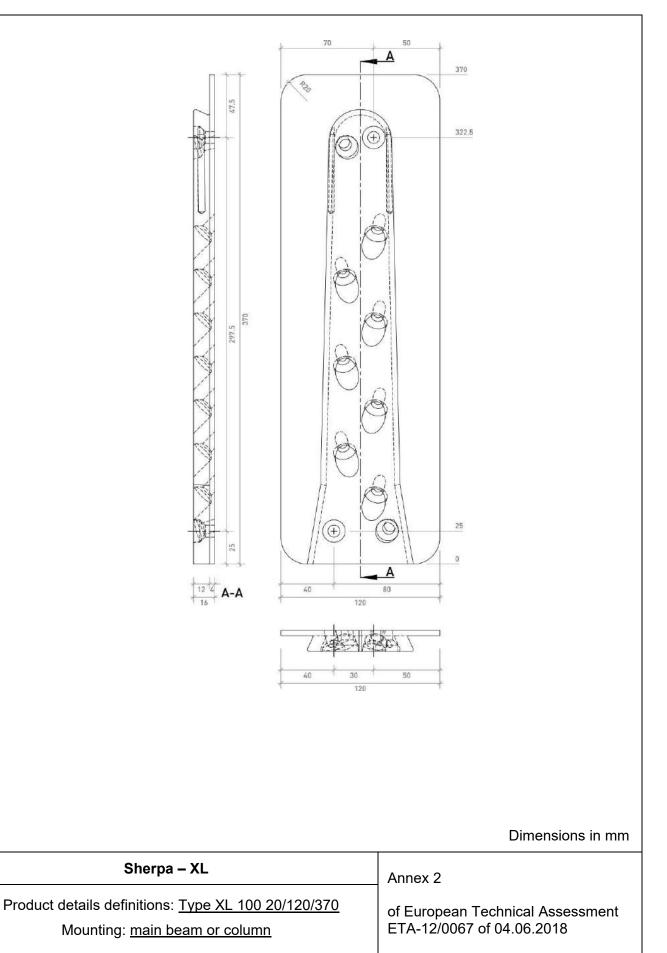




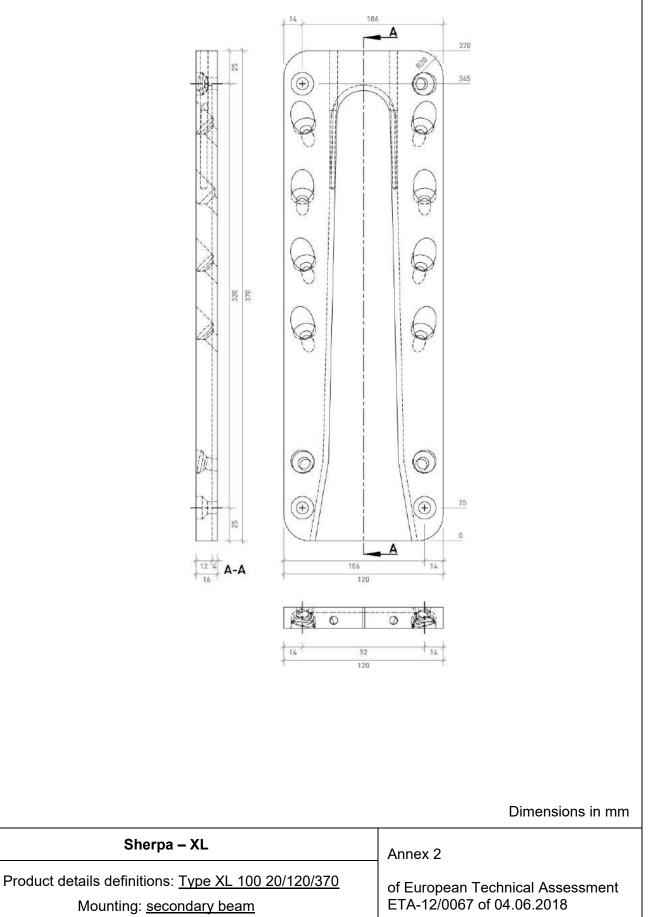
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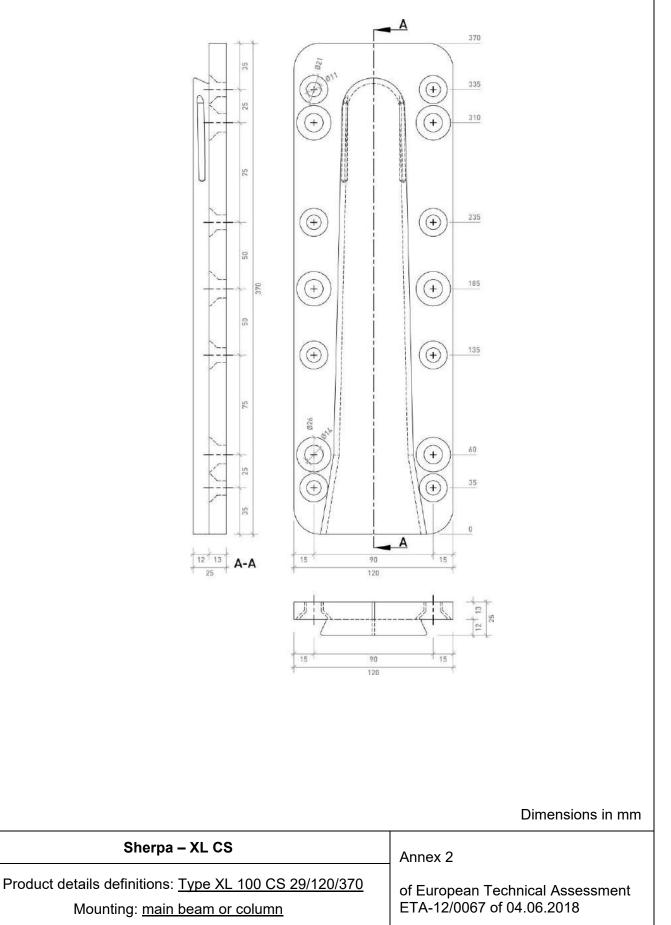




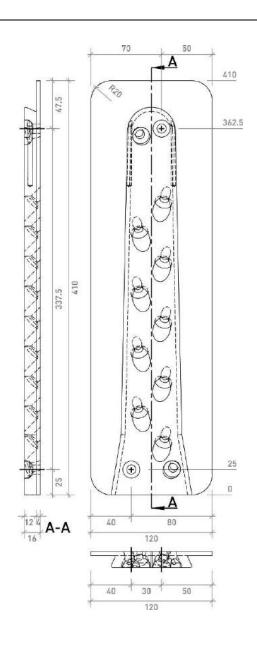






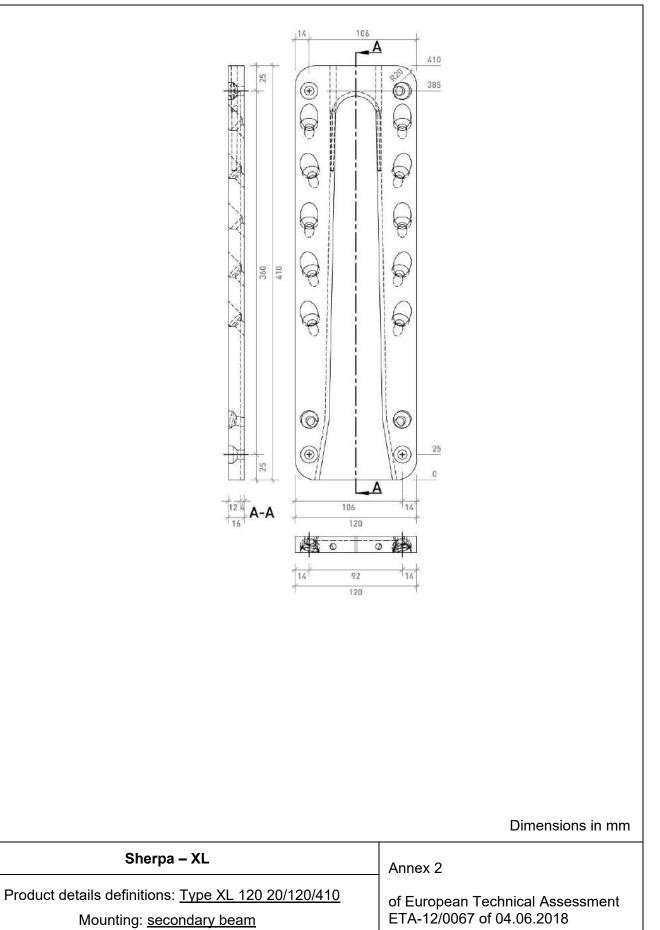


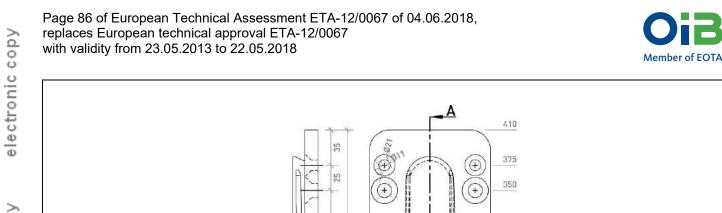




Sherpa – XL	Annex 2
Product details definitions: <u>Type XL 120 20/120/410</u>	of European Technical Assessment
Mounting: main beam or column	ETA-12/0067 of 04.06.2018







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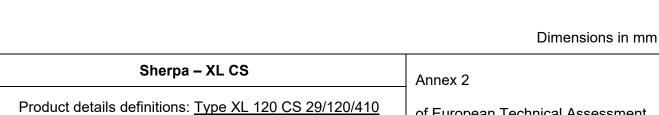
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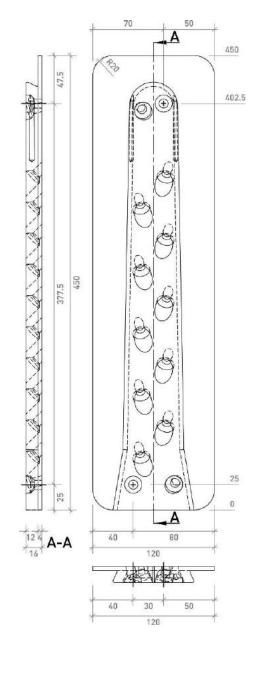
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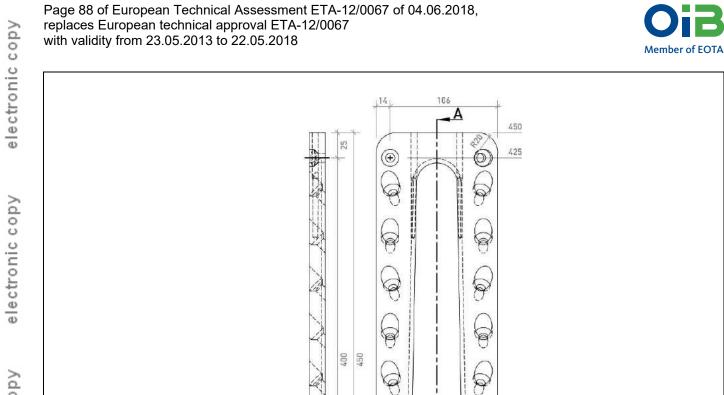


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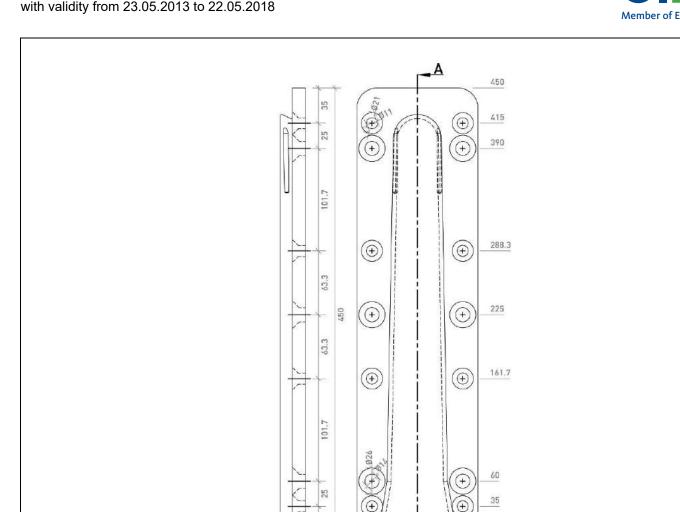
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	Dimensions in mm
Sherpa – XL	Annex 2
Product details definitions: <u>Type XL 140 20/120/450</u> Mounting: <u>secondary beam</u>	of European Technical Assessment ETA-12/0067 of 04.06.2018



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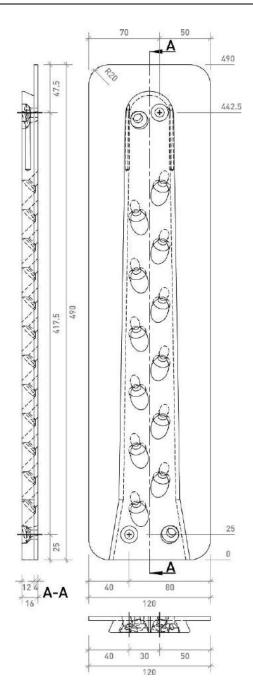
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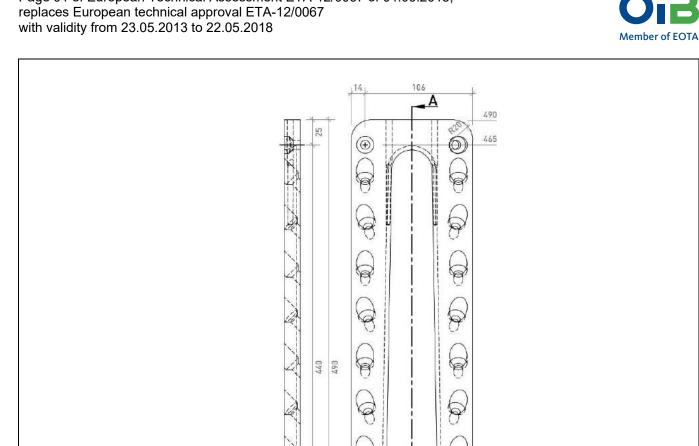
Sherpa – XL CS	Annex 2
Product details definitions: <u>Type XL 140 CS 29/120/450</u>	of European Technical Assessment
Mounting: <u>main beam or column</u>	ETA-12/0067 of 04.06.2018







Sherpa – XL	Annex 2
Product details definitions: <u>Type XL 170 20/120/490</u>	of European Technical Assessment
Mounting: <u>main beam or column</u>	ETA-12/0067 of 04.06.2018



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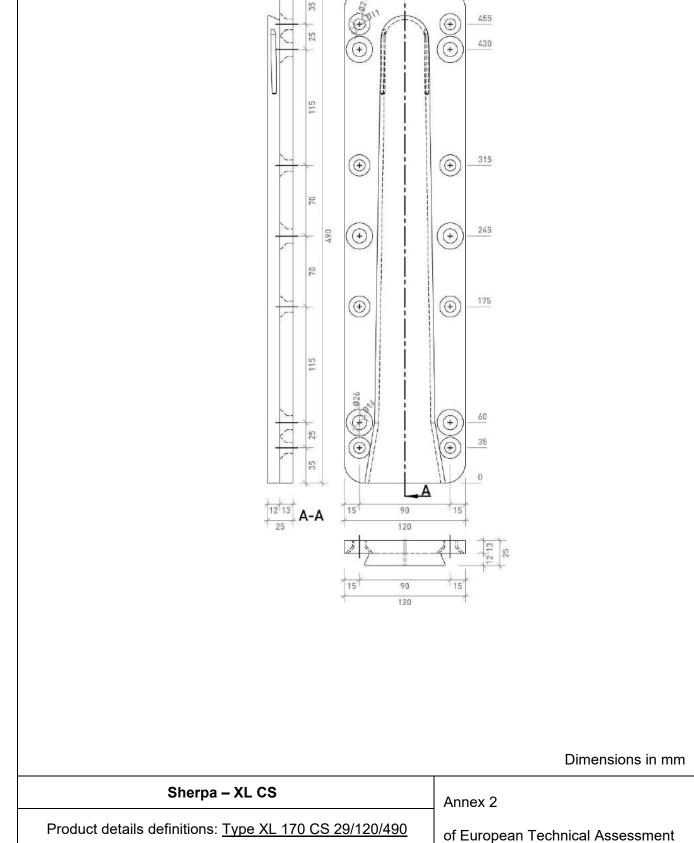
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Sherpa – XL	Annex 2
Product details definitions: <u>Type XL 170 20/120/490</u>	of European Technical Assessment
Mounting: <u>secondary beam</u>	ETA-12/0067 of 04.06.2018



Mounting: main beam or column

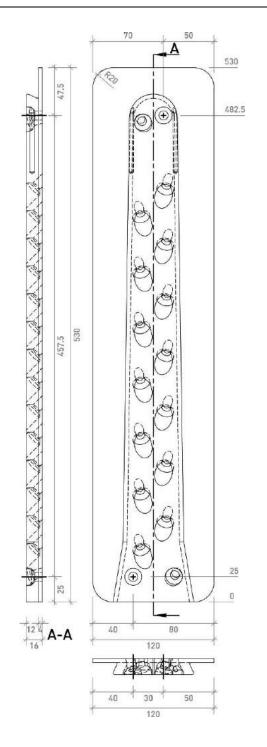
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ETA-12/0067 of 04.06.2018

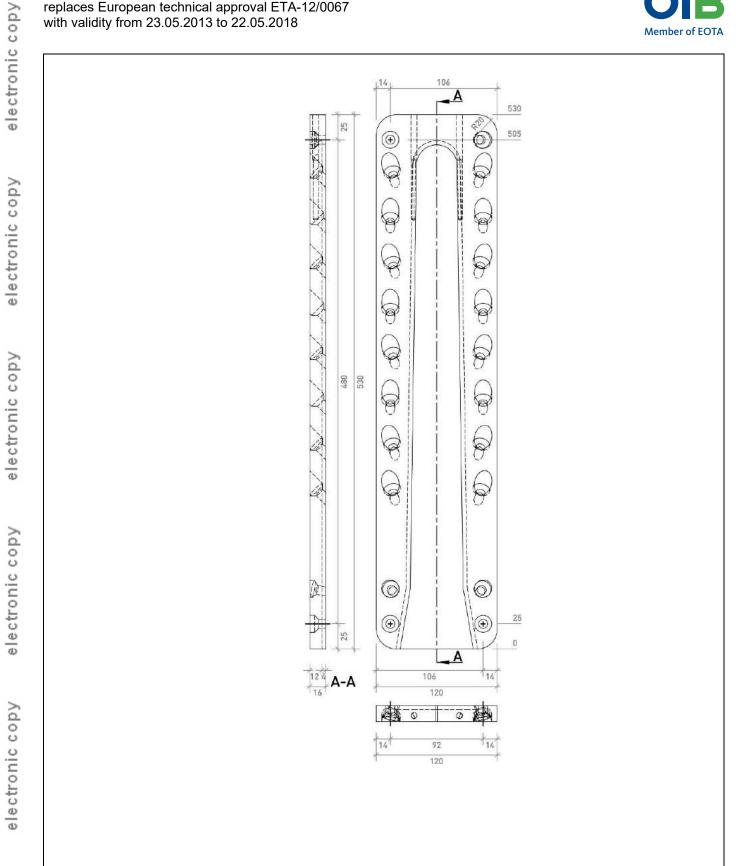


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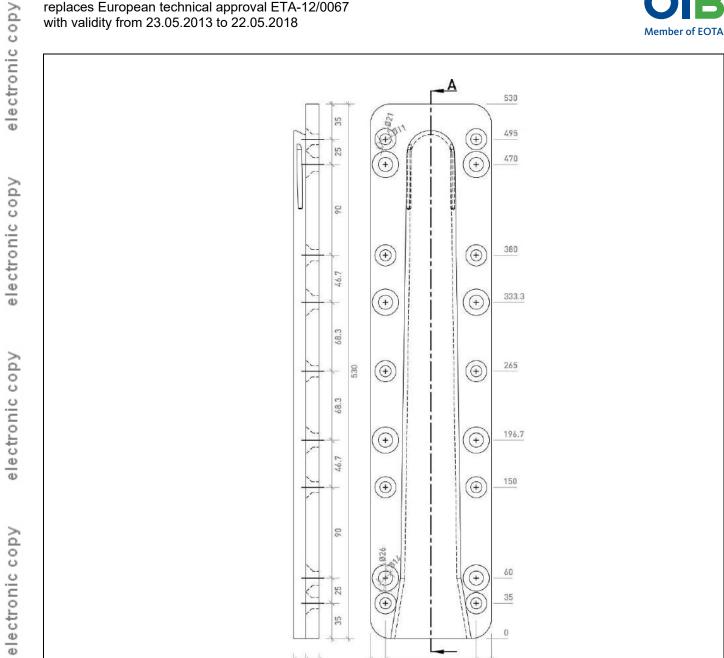
Sherpa – XL	Annex 2
Product details definitions: <u>Type XL 190 20/120/530</u>	of European Technical Assessment
Mounting: <u>main beam or column</u>	ETA-12/0067 of 04.06.2018



Sherpa – XL	Annex 2
Product details definitions: <u>Type XL 190 20/120/530</u>	of European Technical Assessment
Mounting: <u>secondary beam</u>	ETA-12/0067 of 04.06.2018

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Dimensions in mm

Sherpa – XL CS	Annex 2
Product details definitions: <u>Type XL 190 CS 29/120/530</u> Mounting: <u>main beam or column</u>	of European Technical Assessment ETA-12/0067 of 04.06.2018
Mounting: <u>main beam or column</u>	•

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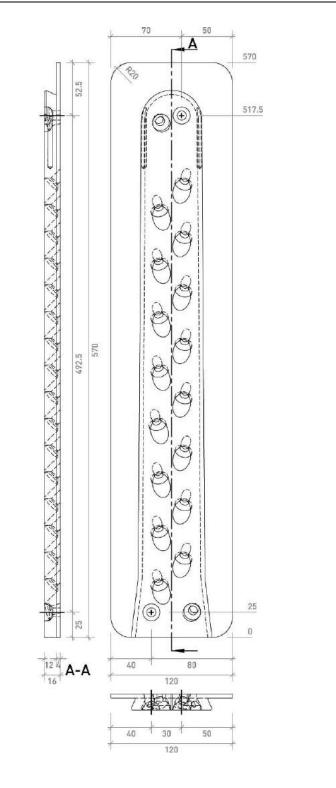
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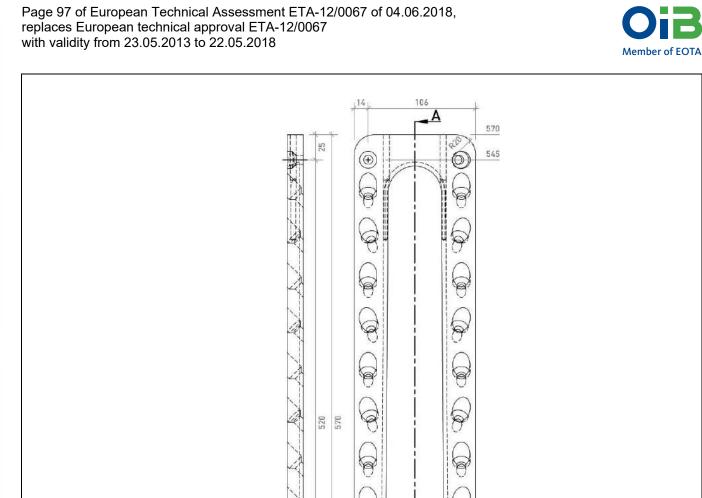
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Sherpa – XL	Annex 2
Product details definitions: <u>Type XL 220 20/120/570</u>	of European Technical Assessment
Mounting: main beam or column	ETA-12/0067 of 04.06.2018



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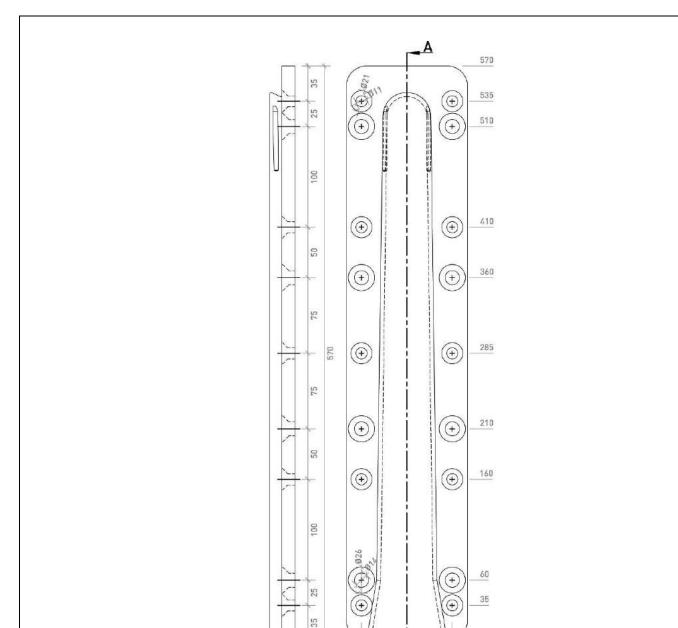
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Sherpa – XL	Annex 2
Product details definitions: <u>Type XL 220 20/120/570</u>	of European Technical Assessment
Mounting: <u>secondary beam</u>	ETA-12/0067 of 04.06.2018



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Sherpa – XL CS	Annex 2
Product details definitions: <u>Type XL 220 CS 29/120/570</u>	of European Technical Assessment
Mounting: <u>main beam or column</u>	ETA-12/0067 of 04.06.2018

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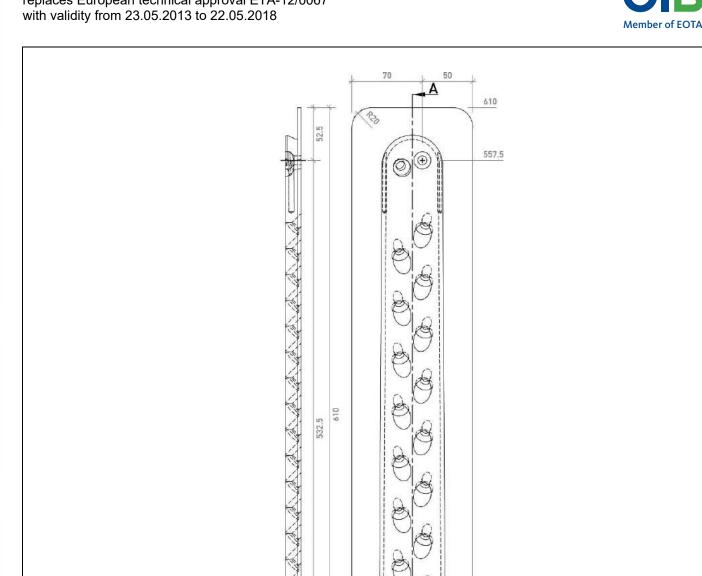
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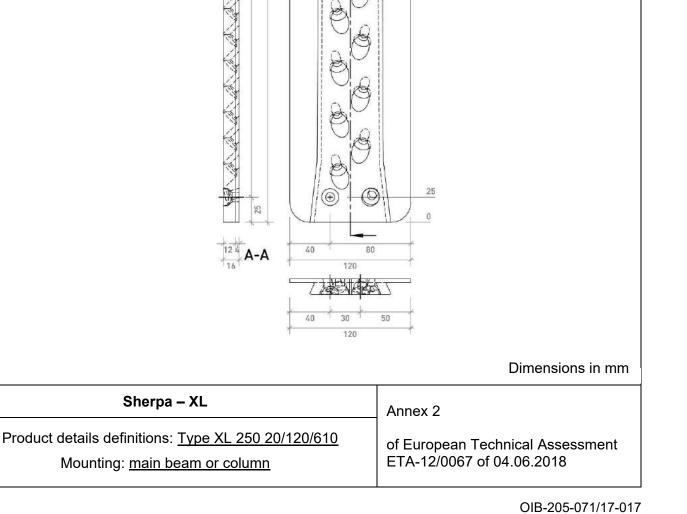
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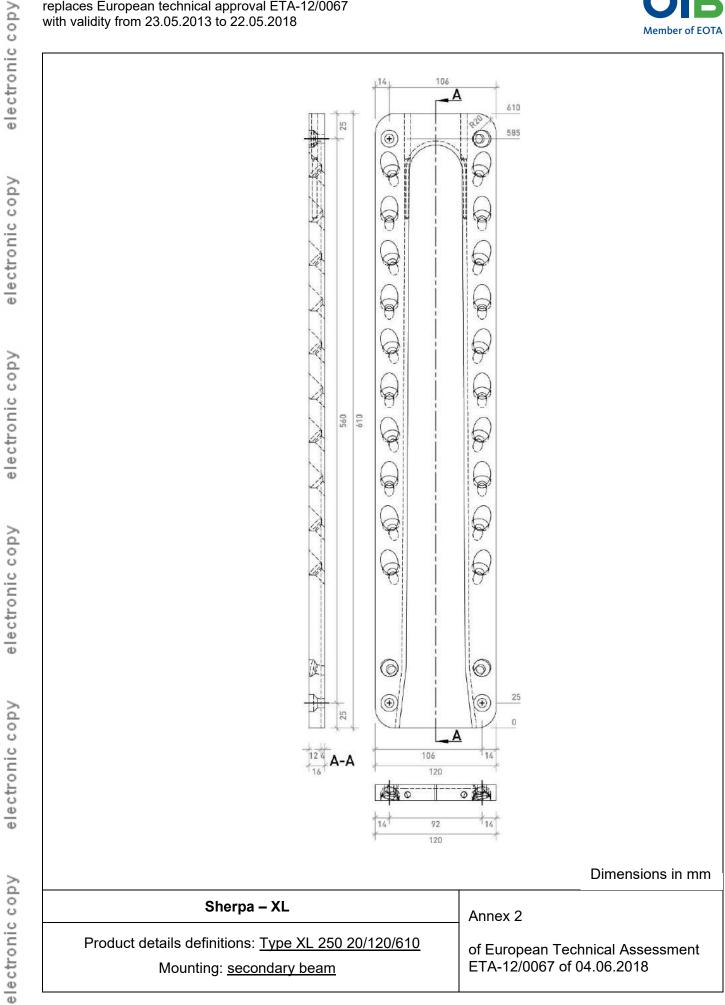
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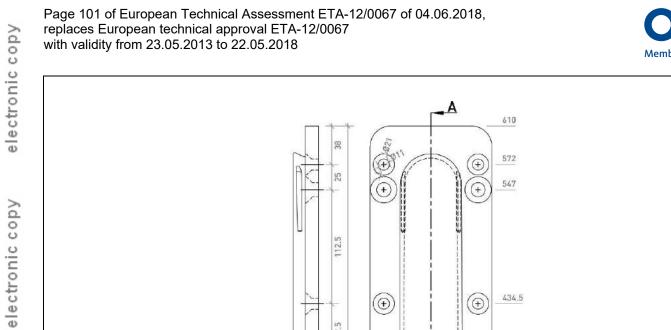


Page 99 of European Technical Assessment ETA-12/0067 of 04.06.2018, replaces European technical approval ETA-12/0067





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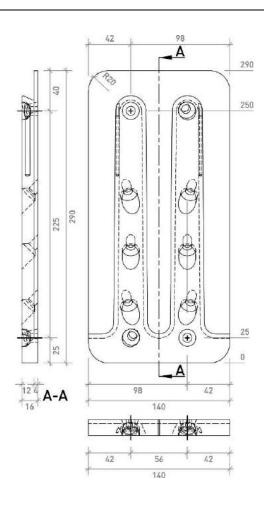
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Sherpa – XL CS	Annex 2
Product details definitions: <u>Type XL 250 CS 29/120/610</u>	of European Technical Assessment
Mounting: <u>main beam or column</u>	ETA-12/0067 of 04.06.2018

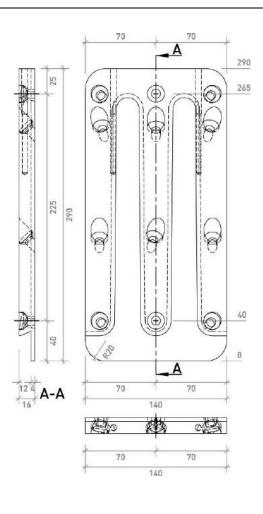
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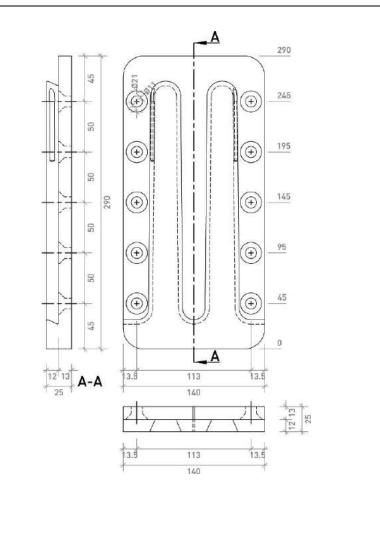
Sherpa – XXL	Annex 2
Product details definitions: <u>Type XXL 100 20/140/290</u>	of European Technical Assessment
Mounting: <u>main beam or column</u>	ETA-12/0067 of 04.06.2018





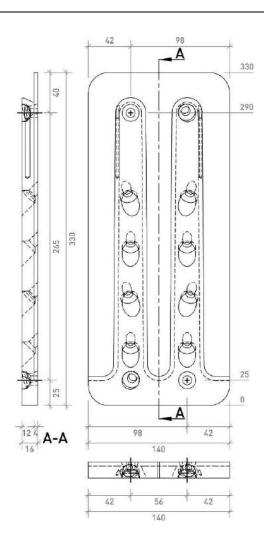
Sherpa – XXL	Annex 2
Product details definitions: <u>Type XXL 100 20/140/290</u>	of European Technical Assessment
Mounting: <u>secondary beam</u>	ETA-12/0067 of 04.06.2018





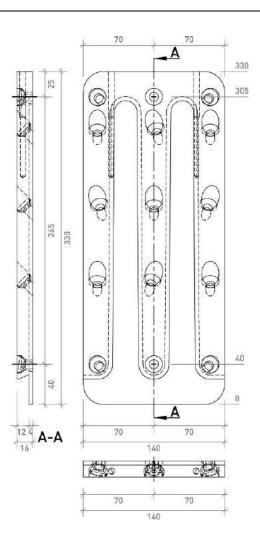
Sherpa – XXL CS	Annex 2
Product details definitions: <u>Type XXL 100 CS 29/140/290</u> Mounting: <u>main beam or column</u>	of European Technical Assessment ETA-12/0067 of 04.06.2018





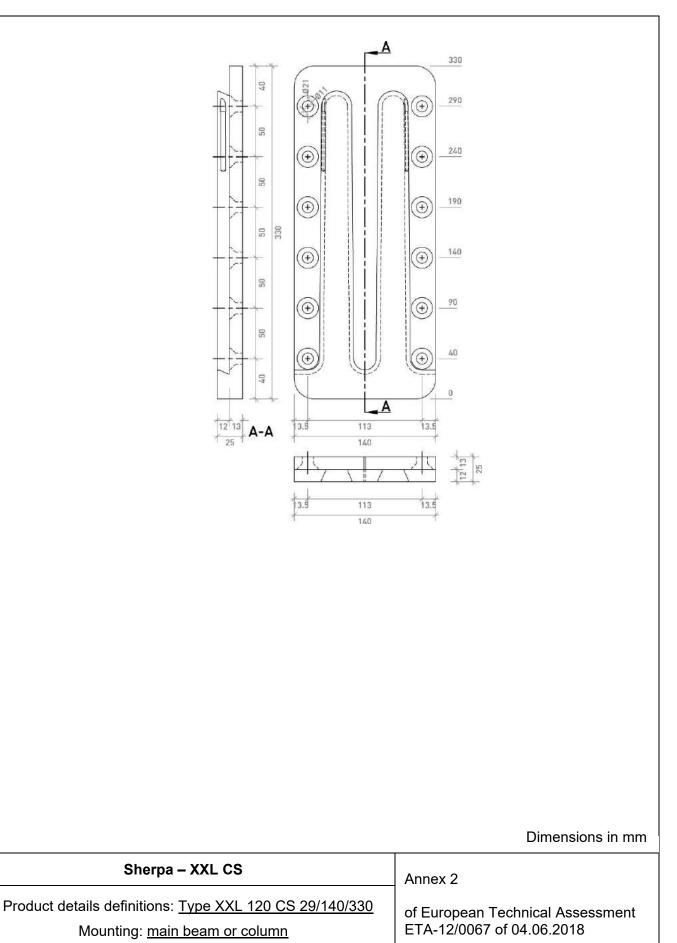
Sherpa – XXL	Annex 2
Product details definitions: <u>Type XXL 120 20/140/330</u>	of European Technical Assessment
Mounting: <u>main beam or column</u>	ETA-12/0067 of 04.06.2018



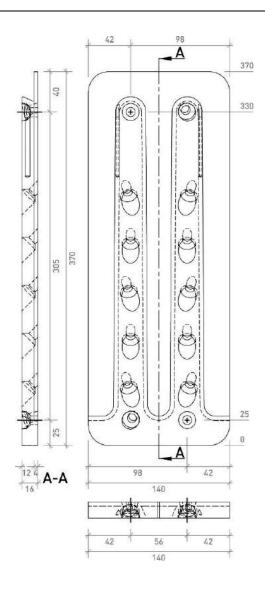


Sherpa – XXL	Annex 2
Product details definitions: <u>Type XXL 120 20/140/330</u> Mounting: <u>secondary beam</u>	of European Technical Assessment ETA-12/0067 of 04.06.2018
Mounting: <u>Secondary Seam</u>	



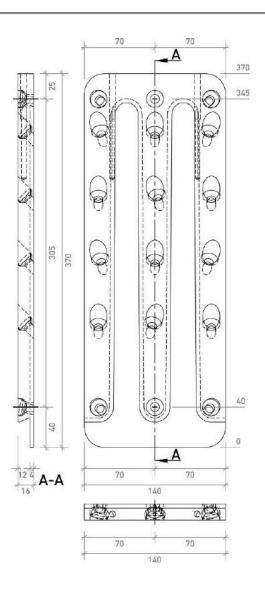






Sherpa – XXL	Annex 2
Product details definitions: <u>Type XXL 140 20/140/370</u>	of European Technical Assessment
Mounting: <u>main beam or column</u>	ETA-12/0067 of 04.06.2018



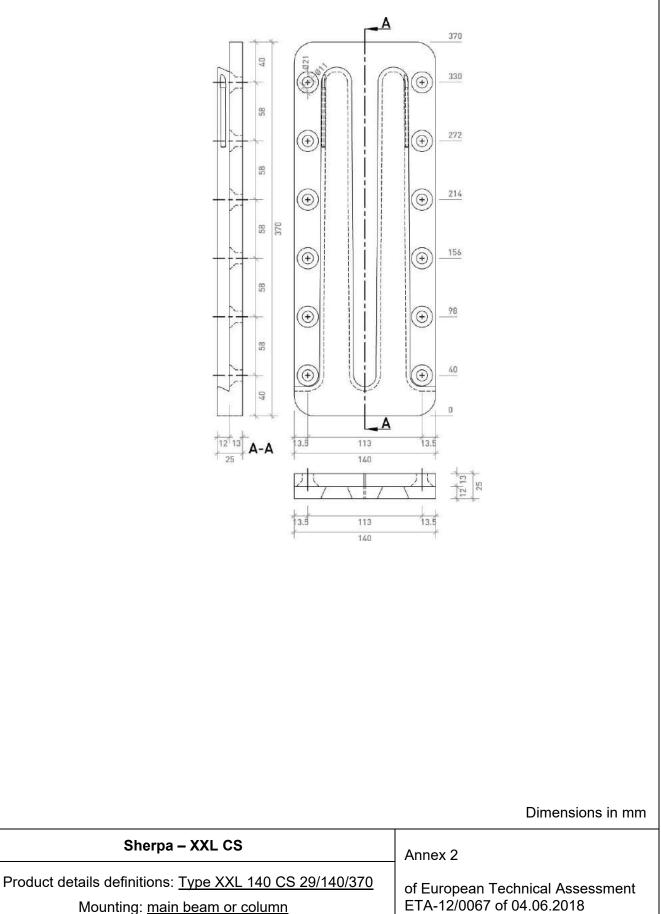


Dimensions in mm

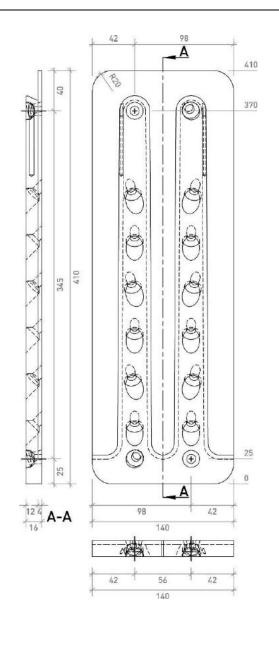
Sherpa – XXL	Annex 2
Product details definitions: <u>Type XXL 140 20/140/370</u>	of European Technical Assessment
Mounting: <u>secondary beam</u>	ETA-12/0067 of 04.06.2018

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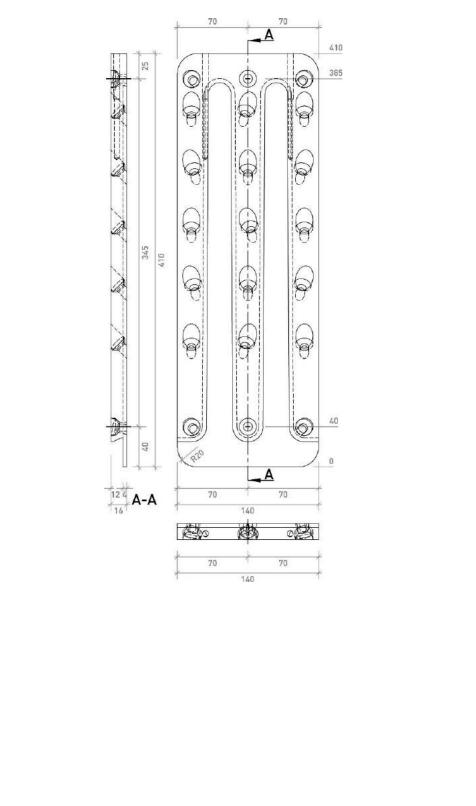




Dimensions in mm

Sherpa – XXL	Annex 2
Product details definitions: <u>Type XXL 170 20/140/410</u>	of European Technical Assessment
Mounting: <u>main beam or column</u>	ETA-12/0067 of 04.06.2018

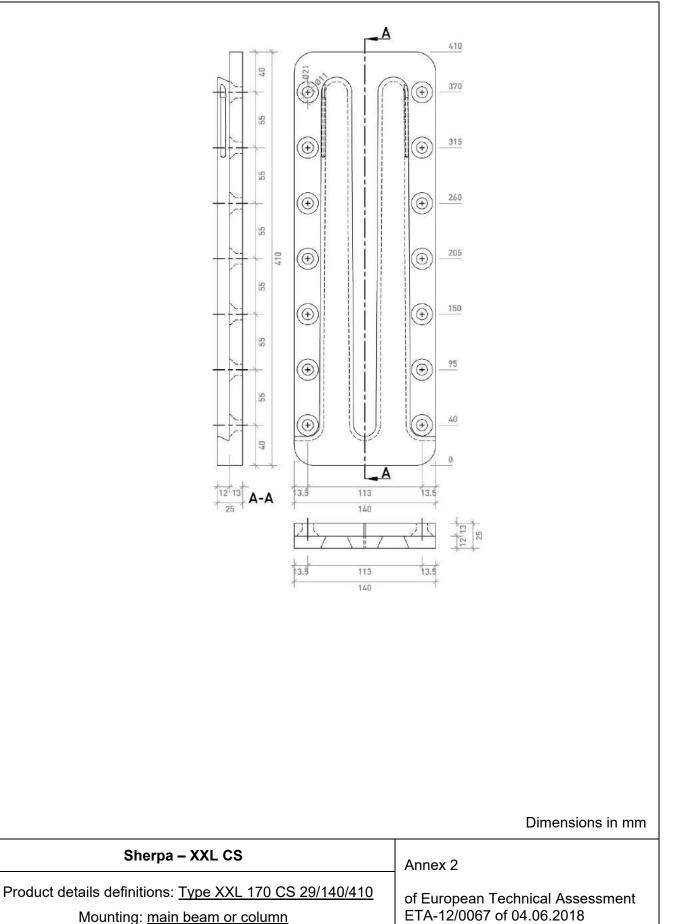




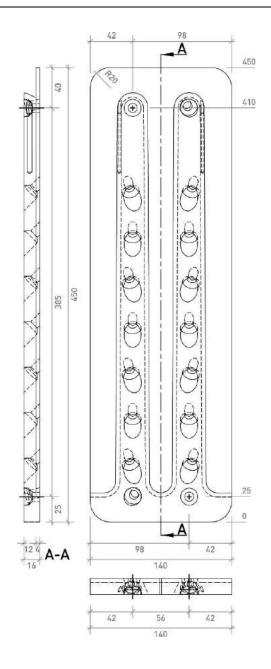
Dimensions in mm

Sherpa – XXL	Annex 2
Product details definitions: <u>Type XXL 170 2</u> Mounting: <u>secondary beam</u>	20/140/410 of European Technical Assessment ETA-12/0067 of 04.06.2018





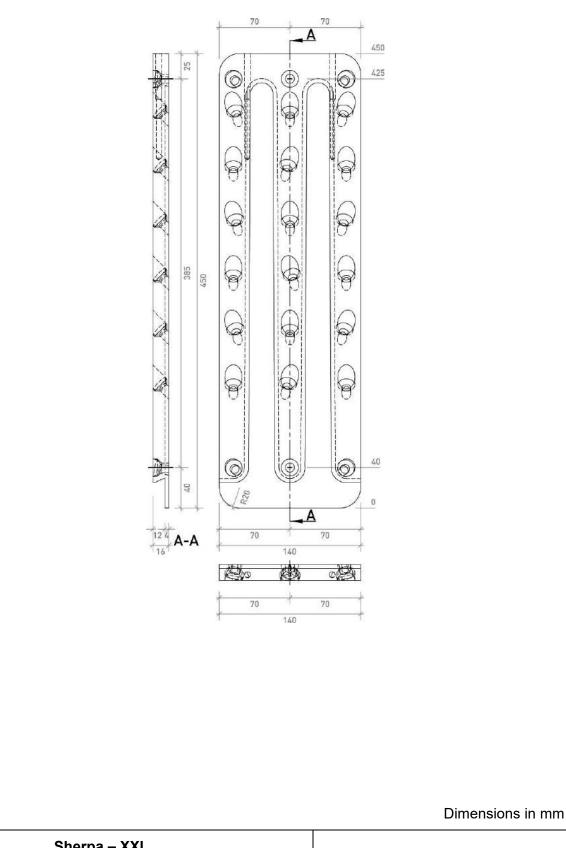




Dimensions in mm

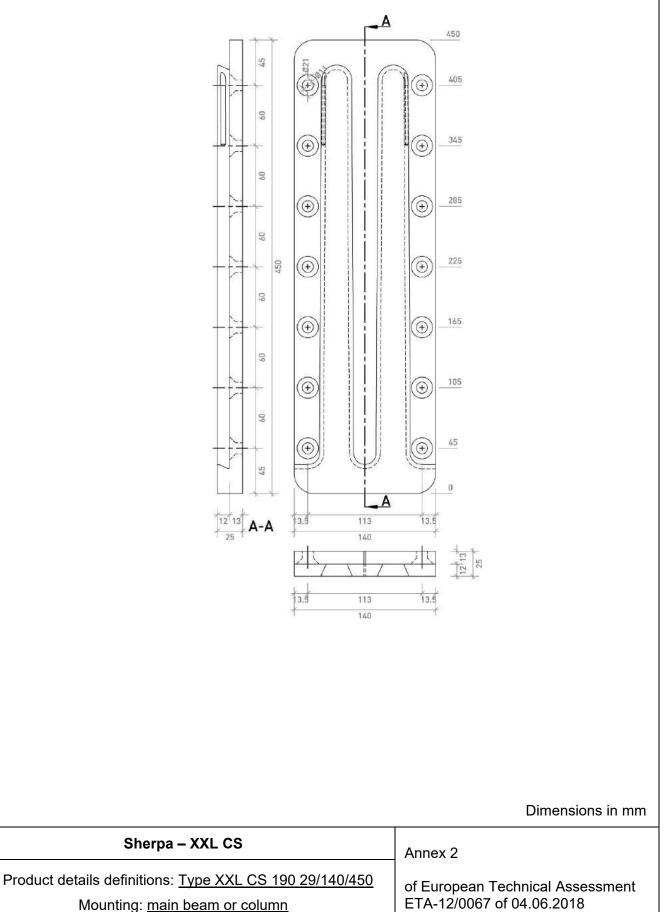
Sherpa – XXL	Annex 2
Product details definitions: <u>Type XXL 190 20/140/450</u>	of European Technical Assessment
Mounting: main beam or column	ETA-12/0067 of 04.06.2018



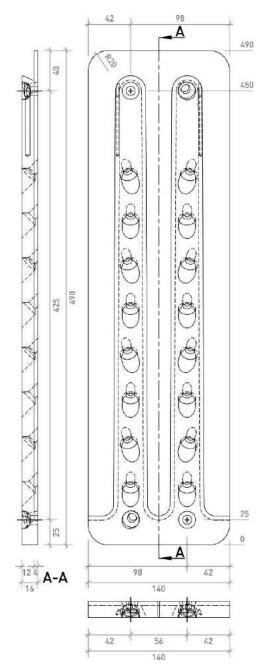


Sherpa – XXL	Annex 2
Product details definitions: <u>Type XXL 190 20/140/450</u>	of European Technical Assessment
Mounting: <u>secondary beam</u>	ETA-12/0067 of 04.06.2018





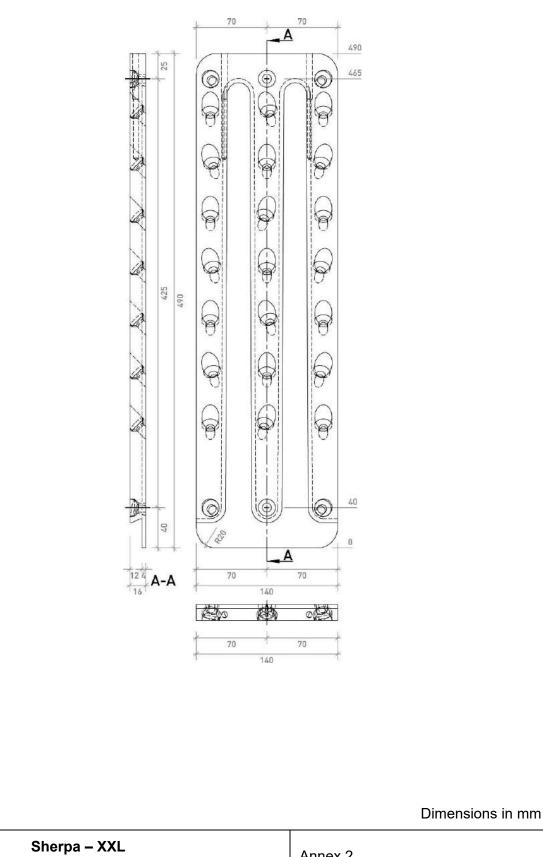




Dimensions in mm

Sherpa – XXL	Annex 2
Product details definitions: <u>Type XXL 220 20/140/490</u>	of European Technical Assessment
Mounting: <u>main beam or column</u>	ETA-12/0067 of 04.06.2018





 
 Sherpa – XXL
 Annex 2

 Product details definitions: Type XXL 220 20/140/490 Mounting: secondary beam
 of European Technical Assessment ETA-12/0067 of 04.06.2018

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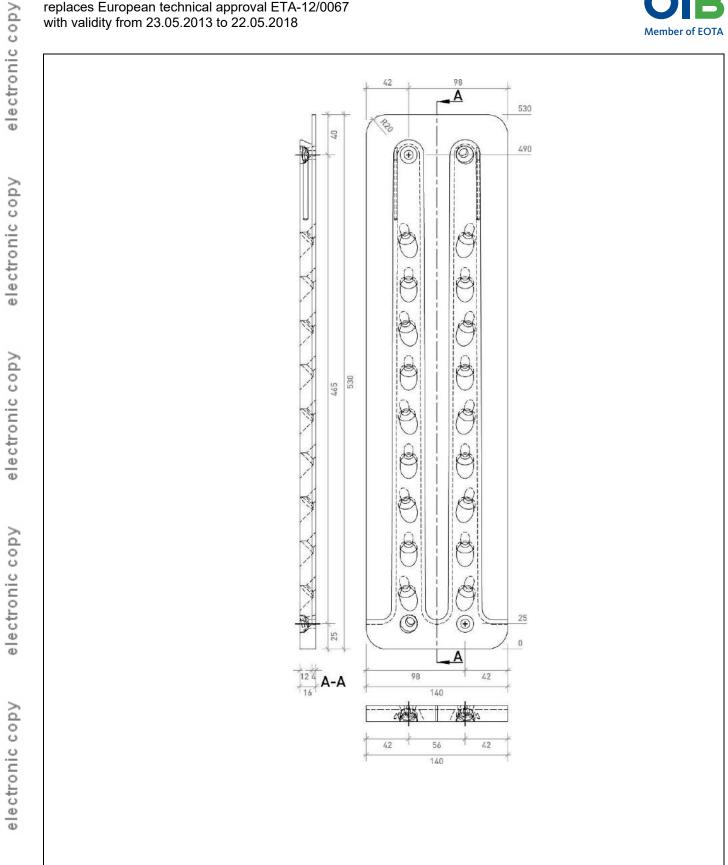
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Sherpa – XXL CS	Annex 2
Product details definitions: Type XXL 220 CS 29/140/490	of European Technical Assessment
Mounting: <u>main beam or column</u>	ETA-12/0067 of 04.06.2018



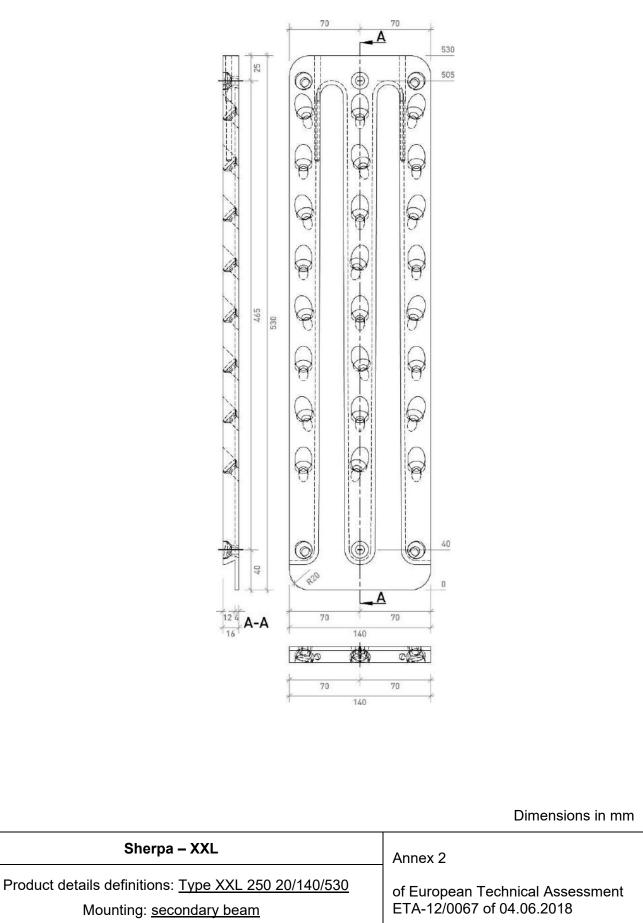
Dimensions in mm

Sherpa – XXL	Annex 2
Product details definitions: <u>Type XXL 250 20/140/530</u>	of European Technical Assessment
Mounting: <u>main beam or column</u>	ETA-12/0067 of 04.06.2018

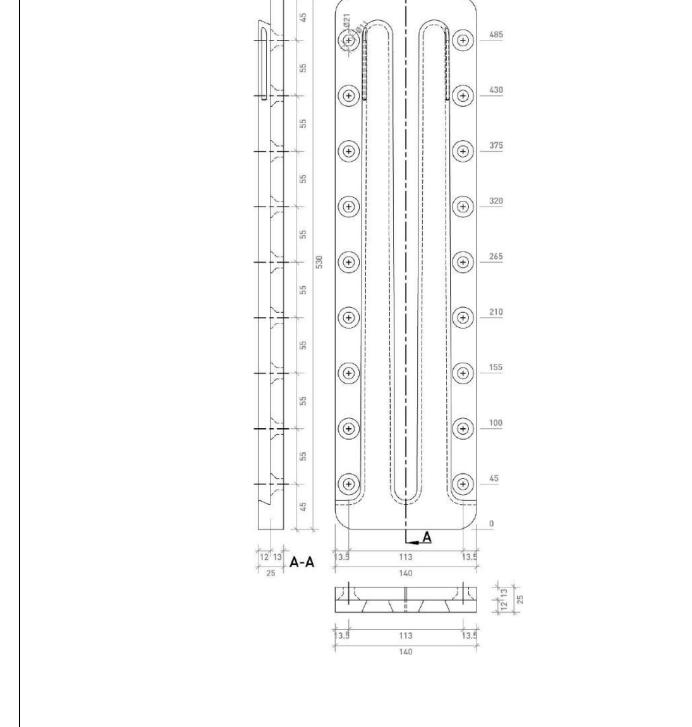
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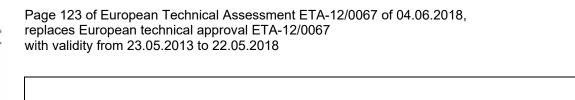
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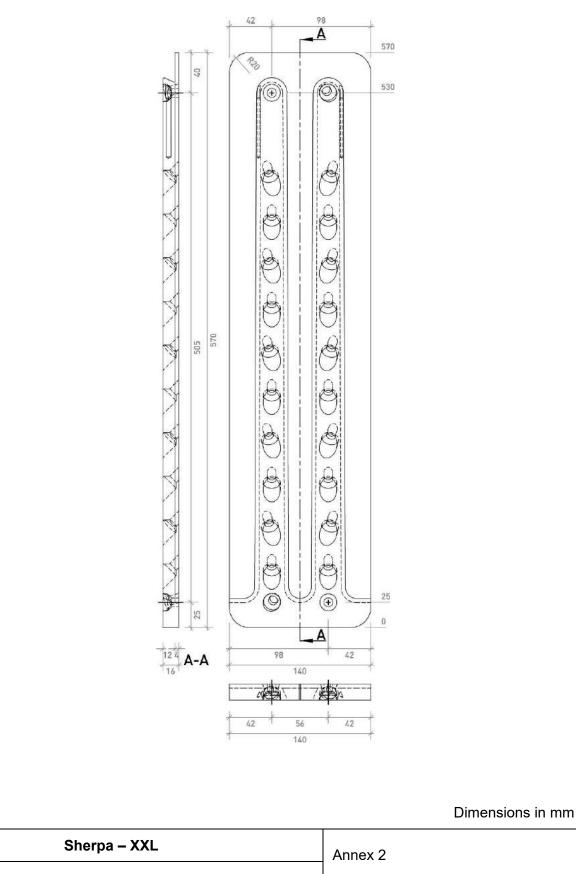


Dimensions in mm

Sherpa – XXL CS	Annex 2
Product details definitions: <u>Type XXL 250 CS 29/140/530</u> Mounting: <u>main beam or column</u>	of European Technical Assessment ETA-12/0067 of 04.06.2018

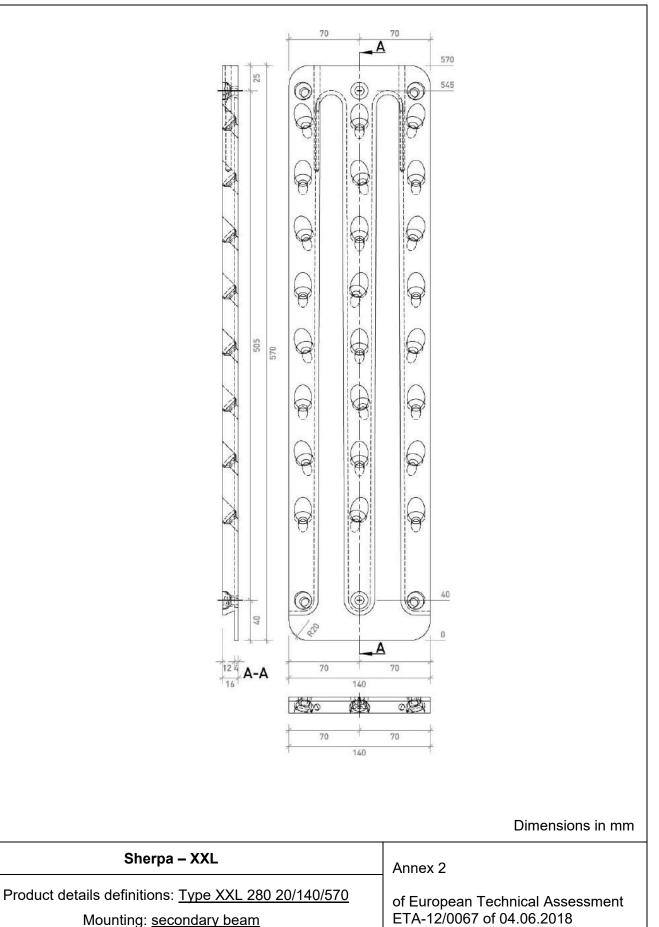




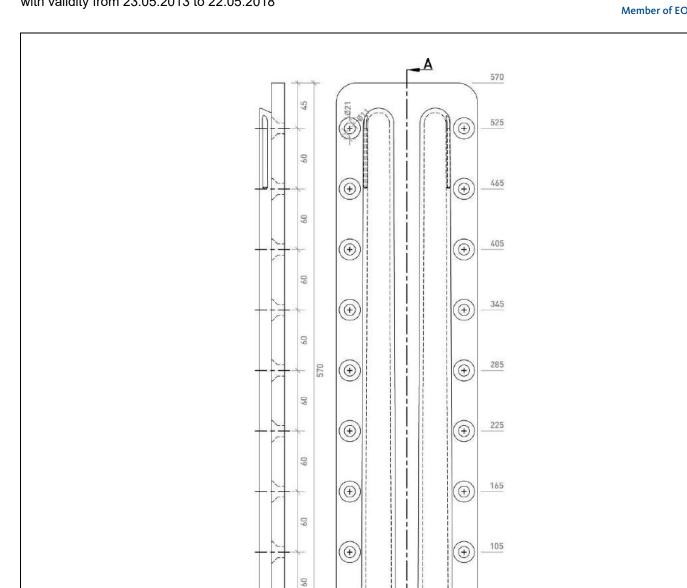


Sherpa – XXL	Annex 2
Product details definitions: <u>Type XXL 280 20/140/570</u>	of European Technical Assessment
Mounting: <u>main beam or column</u>	ETA-12/0067 of 04.06.2018





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Dimensions in mm

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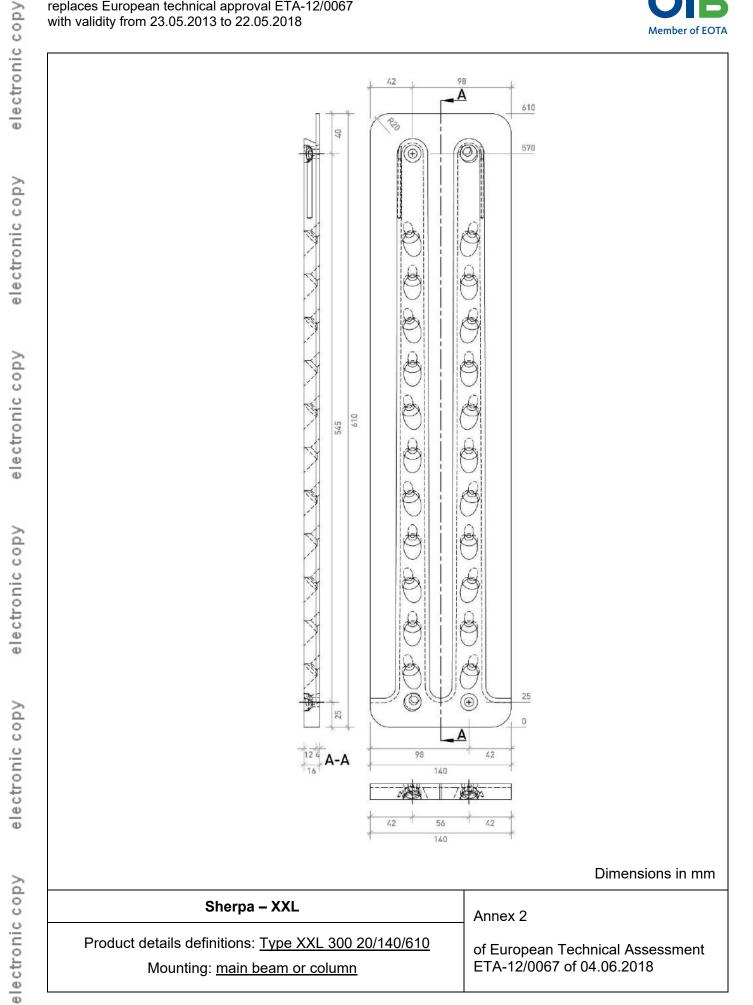
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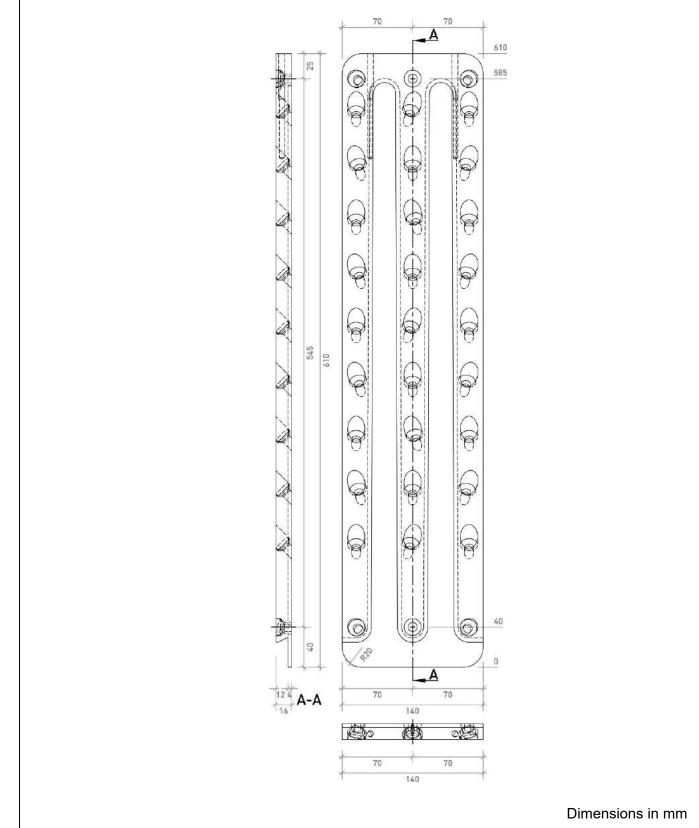
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Sherpa – XXL CS Ar	Annex 2
	of European Technical Assessment ETA-12/0067 of 04.06.2018





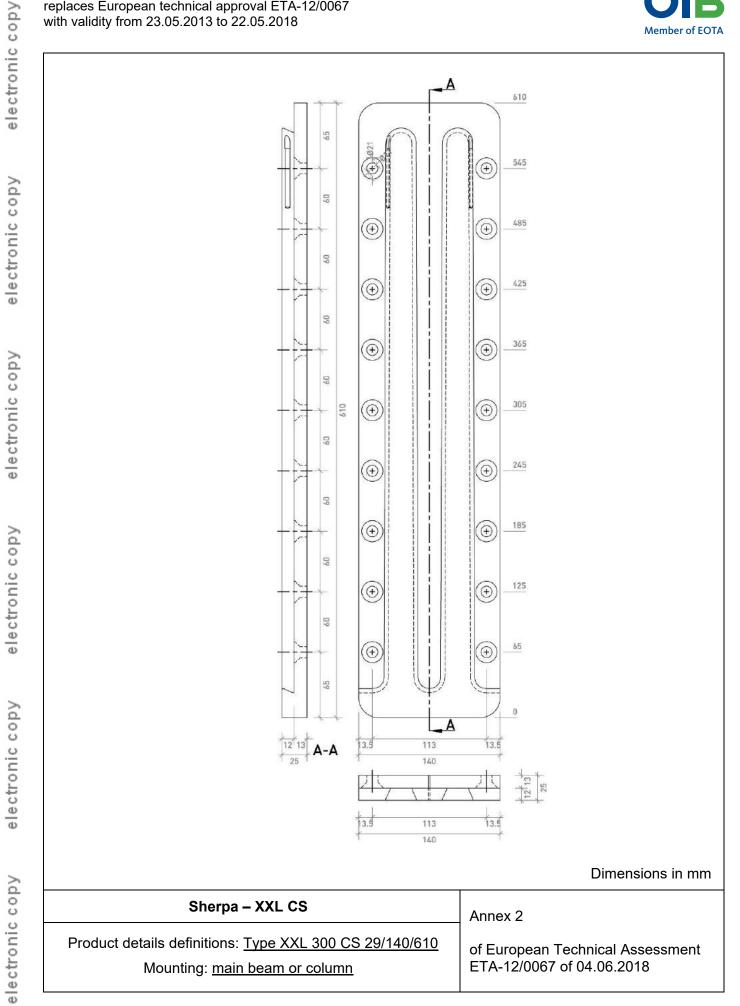


Sherpa – XXL	Annex 2
Product details definitions: <u>Type XXL 300 20/140/610</u>	of European Technical Assessment
Mounting: secondary beam	ETA-12/0067 of 04.06.2018

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Series XS, S, M, L, XL and XXL – Option 1

End grain - face mounted



Series XS, S, M, L, XL and XXL – Option 2 End grain - milled

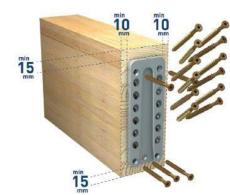


Series XS, S, M, L, XL and XXL – Option 3 End grain – face mounted

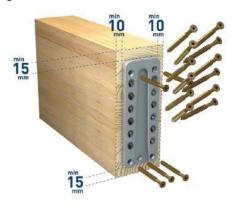


Sherpa – XS, S, M, L ,XL and XXL	Annex 3
Typical installation of beam hanger	of European Technical Assessment ETA-12/0067 of 04.06.2018

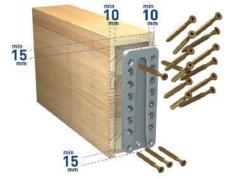




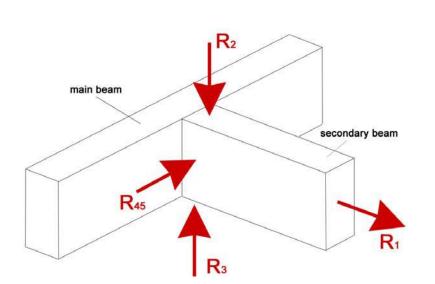
Side grain – face mounted



Side grain – milled







## Wooden structural components

Solid timber of softwood of strength class C24 or better according to EN 338 and EN 14081-1,

Glued laminated timber and glued solid timber of softwood of strength class GL24h or better according to EN 14080 or glued laminated timber of hardwood according to European Technical Assessments or national provisions that apply on the installation site,

Laminated veneer lumber LVL according to EN 14374 or according to European Technical Assessments or national provisions that apply on the installation site,

Cross laminated timber according to European Technical Assessments or national standards and regulations in force at the place of use.

Strand lumber (e.g. Laminated Strand Lumber - Intrallam, Parallalel Strand Lumber - Parallam) according to European Technical Assessments or national standards and regulations in force at the place of use.

The main beam may also be of concrete or steel.

## Forces and their directions

- R<sub>2</sub> Force acting in direction of insertion. Connection of main beam or column and secondary beam. The members shall be prevented from rotation or the eccentric loading, Annex 5, has to be considered.
- R<sub>45</sub> Force acting perpendicular to direction of insertion. Connection of main beam or column and secondary beam. The members shall be prevented from rotation or the eccentric loading, Annex 5, has to be considered.
- R<sub>1</sub> Force acting in direction of secondary beam. Connection of main beam or column and secondary beam. In case of rotating members, Annex 5, has to be considered.
- R<sub>3</sub> Force acting against direction of insertion. Connection of main beam or column and secondary beam. The members shall be prevented from rotation or the eccentric loading, Annex 5, has to be considered.

Sherpa – XS, S, M, L ,XL and XXL	Annex 4
Definition of forces and their directions	of European Technical Assessment ETA-12/0067 of 04.06.2018

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	Dimensions		Characteristic load bearing capacity				
Product	H/B/L	R <sub>2,k,SW</sub> <sup>1)</sup>	$R_{2,k,GLT}^{2)}$	R45,k,SW <sup>3)</sup>	R45,k,GLT <sup>3)</sup>	R <sub>1,k</sub> ,sw	R <sub>1,k,GLT</sub>
	mm	kN	kN	kN	kN	kN	kN
Type XS 5	12/30/50	5.1	6.3	3.2	3.3	3.6	4.4
Type XS 10	12/30/70	9.6	11.8	5.0	5.2	6.7	8.3
Type XS 15	12/30/90	11.7	14.4	5.9	6.2	8.2	10.1
Type XS 20	12/30/110	15.9	19.5	6.8	7.1	11.2	13.7
Type S 5	12/40/50	5.1	6.3	3.2	3.3	3.6	4.4
Type S 10	12/40/70	9.6	11.8	5.0	5.2	6.7	8.3
Type S 15	12/40/90	11.7	14.4	5.9	6.2	8.2	10.1
Type S 20	12/40/110	15.9	19.5	6.8	7.1	11.2	13.7

<sup>1)</sup> value for solid wood; splitting takes place in the middle of the connector for type XS and in the next to last row of screws for Type S; the parameter h<sub>e</sub> appearing in EN 1995-1-1, (8.4), is the distance from splittingheight to the loaded side of the wooden beam.

<sup>2)</sup> value for glued laminated timber; splitting takes place in the middle of the connector for type XS and in the last row of screws for Type S; the parameter h<sub>e</sub> appearing in EN 1995-1-1, (8.4), is the distance from splitting-height to the loaded side of the wooden beam.

<sup>3)</sup> splitting takes place in the upper end of the connector for Type XS and S; the parameter h<sub>e</sub> appearing in EN 1995-1-1, (8.4), is the distance from splitting-height to the loaded side of the wooden beam.

	Characteristic load bearing capacity					
Product	R <sub>tor,k,SW</sub>	$R_{tor,k,GLT}$	egrenz	e <sub>2</sub>	<b>e</b> <sub>45</sub>	
	kNmm	kNmm	mm	mm	mm	
Type XS 5	59	61	0	36.1	33.5	
Type XS 10	117	122	8.3	18.9	21.3	
Type XS 15	176	183	12.5	19.4	18.1	
Type XS 20	246	256	16.3	19.6	15.7	
Type S 5	66	69	0	36.1	44.2	
Type S 10	128	134	8.3	18.9	28.2	
Type S 15	187	195	12.5	19.4	23.9	
Type S 20	258	268	16.3	19.6	20.7	

Sherpa – XS and S	Annex 5
Characteristic load bearing capacities	of European Technical Assessment ETA-12/0067 of 04.06.2018



Product	Slip modulus K <sub>2,ser</sub> <sup>4)</sup>	Slip modulus K <sub>45,ser</sub> <sup>4)</sup>	$\begin{array}{c} \text{Torsion modulus} \\ \text{K}_{2,\phi,\text{ser}}  ^{4)} \end{array}$	Slip modulus K <sub>1,ser</sub> <sup>4)</sup>
	kN/mm	N/mm	kNm/rad	kN/mm
Type S and XS	$K_{2,ser} = \frac{R_{2,k}}{1.00}$	$K_{45,ser} = \frac{R_{45,k}}{1.25}$	$K_{2,\varphi,ser} = 175 \cdot R_{2.k} \cdot e_2$	$K_{1,ser} = \frac{R_{1,k}}{0.75}$

<sup>4)</sup> for calculation of serviceability. For calculation of the load bearing capacity  $K_{2,u}=2/3 K_{2,ser}$ ,  $K_{45,u}=2/3 K_{45,ser}$  and  $K_{2,\phi,u}=2/3 K_{2,\phi,ser}$  are used.

Sherpa – XS and S	Annex 5
Characteristic load bearing capacities	of European Technical Assessment ETA-12/0067 of 04.06.2018



	Dimensions		Characteristic load bearing capacity <sup>4)</sup>				
Product	H/B/L	R <sub>2,k,SW</sub> <sup>1)</sup>	R <sub>2,k,GLT</sub> <sup>2) 5)</sup>	R45,k,SW <sup>3)</sup>	R45,k,GLT <sup>3)</sup>	R <sub>1,k</sub> ,sw	R1,k,GLT <sup>5)</sup>
	mm	kN	kN	kN	kN	kN	kN
Type M 15	14/60/90	12.1	14.9	8.1	8.4	8.5	10.5
Туре М 20	14/60/110	19.2	23.6	9.6	10.0	13.5	16.6
Type M 25	14/60/130	22.7	27.8	11.2	11.7	15.9	19.5
Туре М 30	14/60/150	26.0	32.0	12.8	13.3	18.3	22.4
Туре М 40	14/60/170	32.6	40.1	14.3	14.9	22.9	28.1

<sup>1)</sup> value for solid wood; splitting takes place in the next to last row of screws for Type M; the parameter h<sub>e</sub> appearing in EN 1995-1-1, (8.4), is the distance from splitting-height to the loaded side of the wooden beam.

<sup>2)</sup> value for glued laminated timber; splitting takes place in the last row of screws for Type M; the parameter h<sub>e</sub> appearing in EN 1995-1-1, (8.4), is the distance from splitting-height to the loaded side of the wooden beam.

<sup>3)</sup> splitting takes place in the upper row of screws for Type M; the parameter h<sub>e</sub> appearing in EN 1995-1-1, (8.4), is the distance from splitting-height to the loaded side of the wooden beam.

- <sup>4)</sup> Characteristic load bearing capacity for screw length I = 65 mm. The char. load bearing capacity can be multiplied by the screw length factor  $n_s = 1.40$  for screw lengths I = 85 mm or by the screw length factor  $n_s = 1.80$  for screw lengths I = 105 mm.
- <sup>5)</sup> Characteristic load bearing capacity of SHERPA special screws in hardwood can be multiplied by the hardwood factor  $k_{LH} = 2.3$ .

	Characteristic load bearing capacity <sup>4)</sup>					
Product	R <sub>tor,k</sub> ,sw	Rtor,k,GLT	egrenz	e <sub>2</sub>	<b>e</b> 45	
	kNmm	kNmm	mm	mm	mm	
Type M 15	271	283	10	32.3	50.5	
Туре М 20	379	395	13.3	28.4	42.3	
Type M 25	505	527	16.7	26.5	36.4	
Туре М 30	651	678	20	25.3	31.9	
Туре М 40	813	848	23.3	24.5	28.4	

Sherpa – M	Annex 5
Characteristic load bearing capacities	of European Technical Assessment ETA-12/0067 of 04.06.2018



Product	Slip modulus K <sub>2,ser</sub> <sup>6)</sup>	Slip modulus K <sub>45,ser</sub> <sup>6)</sup>	Torsion modulus $K_{2,\phi,ser}$ $^{6)}$	Slip modulus K <sub>1,ser</sub> <sup>6)</sup>
	kN/mm	N/mm	kNm/rad	N/mm
Туре М	$K_{2,ser} = \frac{R_{2,k}}{1.50}$	$K_{45,ser} = \frac{R_{45,k}}{1.75}$	$K_{2,\varphi,ser} = 200 \cdot R_{2.k} \cdot e_2$	$K_{1,ser} = \frac{R_{1,k}}{1.00}$

<sup>6)</sup> for calculation of serviceability. For calculation of the load bearing capacity  $K_{2,u}=2/3 K_{2,ser}$ ,  $K_{45,u}=2/3 K_{45,ser}$  and  $K_{2,\phi,u}=2/3 K_{2,\phi,ser}$  are used.

Sherpa – M	Annex 5
Characteristic load bearing capacities	of European Technical Assessment ETA-12/0067 of 04.06.2018



	Dimensions	Characteristic load bearing capacity <sup>4)</sup>					
Product	H/B/L	R <sub>2,k,SW</sub> <sup>1)</sup>	R <sub>2,k,GLT</sub> <sup>2) 5)</sup>	R45,k,SW 3)	R45,k,GLT <sup>3)</sup>	R <sub>1,k</sub> ,sw	R1,k,GLT <sup>5)</sup>
	mm	kN	kN	kN	kN	kN	kN
Type L 30	18/80/150	29.4	36.1	14.7	15.3	20.7	25.4
Type L 40	18/80/170	36.0	44.2	17.5	18.2	25.3	31.0
Type L 50	18/80/210	42.4	52.0	20.4	21.2	29.8	36.5
Type L 60	18/80/250	54.9	67.4	23.2	24.2	38.5	47.3
Type L 80	18/80/290	67.1	82.4	26.0	27.1	47.1	57.9
Type L 100	18/80/330	79.1	97.1	28.9	30.1	55.5	68.2
Type L 120	18/80/370	90.8	111.6	31.7	33.1	63.8	78.3

<sup>1)</sup> value for solid wood; splitting takes place in the next to last row of screws for Type L; the parameter h<sub>e</sub> appearing in EN 1995-1-1, (8.4), is the distance from splitting-height to the loaded side of the wooden beam.

<sup>2)</sup> value for glued laminated timber; splitting takes place in the last row of screws for Type L; the parameter h<sub>e</sub> appearing in EN 1995-1-1, (8.4), is the distance from splitting-height to the loaded side of the wooden beam.

<sup>3)</sup> splitting takes place in the upper row of screws for Type L; the parameter h<sub>e</sub> appearing in EN 1995-1-1, (8.4), is the distance from splitting-height to the loaded side of the wooden beam.

<sup>4)</sup> Characteristic load bearing capacity for screw length I = 100 mm. The char. load bearing capacity can be multiplied by the screw length factor  $n_s = 1.25$  for screw lengths I = 120 mm or by the screw length factor  $n_s = 1.49$  for screw lengths I = 140 mm.

<sup>5)</sup> Characteristic load bearing capacity of SHERPA special screws in hardwood can be multiplied by the hardwood factor  $k_{LH} = 2.3$  and for hardwood screws by  $k_{LH} = 2.5$ .

	Characteristic load bearing capacity 4)					
Product	Rtor,k,SW	Rtor,k,GLT	egrenz	e <sub>2</sub>	<b>e</b> 45	
	kNmm	kNmm	mm	mm	mm	
Type L 30	774	839	16.7	31.7	21	
Type L 40	1 036	1 090	20	30.4	22	
Type L 50	1 467	1 529	28	33.6	17	
Type L 60	1 970	2 052	34.3	31.4	14	
Type L 80	2 537	2 643	40.7	30.0	12	
Type L 100	3 175	3 309	47.3	29.2	10	
Type L 120	3 884	4 047	53.8	28.5	9	

Sherpa – L	Annex 5
Characteristic load bearing capacities	of European Technical Assessment ETA-12/0067 of 04.06.2018



Product	Slip modulus K <sub>2,ser</sub> <sup>6)</sup>	Slip modulus K <sub>45,ser</sub> <sup>6)</sup>	Torsion modulus $K_{2,\phi,ser}^{6)}$	Slip modulus K <sub>1,ser</sub> <sup>6)</sup>
	kN/mm	N/mm	kNm/rad	N/mm
Type L	$K_{2,ser} = \frac{R_{2,k}}{2.00}$	$K_{45,ser} = \frac{R_{45,k}}{2.00}$	$K_{2,\varphi,ser} = 275 \cdot R_{2.k} \cdot e_2$	$K_{1,ser} = \frac{R_{1,k}}{2.50}$

<sup>6)</sup> for calculation of serviceability. For calculation of the load bearing capacity  $K_{2,u}=2/3 K_{2,ser}$ ,  $K_{45,u}=2/3 K_{45,ser}$  and  $K_{2,\phi,u}=2/3 K_{2,\phi,ser}$  are used.

Sherpa – L	Annex 5
Characteristic load bearing capacities	of European Technical Assessment ETA-12/0067 of 04.06.2018



	Dimensions		Characteristic load bearing capacity 4)					
Product	H/B/L	R <sub>2,k,SW</sub> <sup>1)</sup>	R <sub>2,k,GLT</sub> <sup>2) 5)</sup>	R45,k,SW <sup>3)</sup>	R45,k,GLT <sup>3)</sup>	R <sub>1,k</sub> ,sw	R1,k,GLT <sup>5)</sup>	
	mm	kN	kN	kN	kN	kN	kN	
Type XL 55	20/120/250	53.3	65.5	26.5	27.6			
Type XL 70	20/120/290	65.2	80.0	30.7	32.0			
Type XL 80	20/120/330	76.8	94.3	34.9	36.4			
Type XL 100	20/120/370	88.2	108.4	34.9	36.4	$62.3 \cdot \frac{\rho_k}{380}$		
Type XL 120	20/120/410	110.6	135.9	39.2	40.8			
Type XL 140	20/120/450	121.6	149.4	43.4	45.2	02.3	380	
Type XL 170	20/120/490	143.3	176.0	47.6	49.6			
Type XL 190	20/120/530	164.6	202.2	51.9	54.1			
Type XL 220	20/120/570	185.7	228.0	56.0	58.5			
Type XL 250	20/120/610	206.4	253.5	60.4	62.9			

<sup>1)</sup> value for solid wood; splitting is not relevant for this loading direction

<sup>2)</sup> value for glued laminated timber; splitting is not relevant for this loading direction

<sup>3)</sup> splitting takes place in the upper row of screws for Type XL; the parameter h<sub>e</sub> appearing in EN 1995-1-1, (8.4), is the distance from splitting-height to the loaded side of the wooden beam.

- <sup>4)</sup> Characteristic load bearing capacity for screw length I = 160 mm. Load bearing capacity must be reduced for screw lengths I < 160 mm by factor (I-21)/139, with I in mm. The char. load bearing capacity can be multiplied by the screw length factor  $n_s = 1.13$  for screw lengths I = 180 mm or by the screw length factor  $n_s = 1.25$  for screw lengths I = 200 mm.
- <sup>5)</sup> Characteristic load bearing capacity of SHERPA special screws in hardwood can be multiplied by the hardwood factor  $k_{LH}$  = 2.3 and for hardwood screws by  $k_{LH}$  = 2.5.

Sherpa – XL	Annex 5
Characteristic load bearing capacities	of European Technical Assessment ETA-12/0067 of 04.06.2018



	C	Characteristic	load bearin	g capacity	4)
Product	Rtor,k,SW	Rtor,k,GLT	egrenz	e2	<b>e</b> 45
	kNmm	kNmm	mm	mm	mm
Type XL 55	2 231	2 619	17.5	88.1	144
Type XL 70	2 971	3 488	25	71	120
Type XL 80	3 806	4 421	31.9	62.5	103
Type XL 100	4 750	4 984	43.1	71.8	103
Type XL 120	5 769	6 039	48.8	64.9	89.8
Type XL 140	6 882	7 204	54.8	60.3	79.8
Type XL 170	8 108	8 487	61.1	57	71.8
Type XL 190	9 450	9 892	67.5	54.6	65.3
Type XL 220	10 906	11 416	74.0	52.7	59.9
Type XL 250	12 478	13 061	80.4	51.2	55.3

Product	Slip modulus K <sub>2,ser</sub> <sup>6)</sup>	Slip modulus K <sub>45,ser</sub> <sup>6)</sup>	$\begin{array}{c} \text{Torsion modulus} \\ \text{K}_{2,\phi,\text{ser}}  ^{6)} \end{array}$	
	kN/mm	N/mm	kNm/rad	
Type XL	$K_{2,ser} = \frac{R_{2,k}}{3.00}$	$K_{45,ser} = \frac{R_{45,k}}{5.00}$	$K_{2,\varphi,ser} = 100 \cdot R_{2.k} \cdot e_2$	

<sup>6)</sup> for calculation of serviceability. For calculation of the load bearing capacity  $K_{2,u}=2/3 K_{2,ser}$ ,  $K_{45,u}=2/3 K_{45,ser}$  and  $K_{2,\phi,u}=2/3 K_{2,\phi,ser}$  are used.

Sherpa – XL	Annex 5
Characteristic load bearing capacities	of European Technical Assessment ETA-12/0067 of 04.06.2018



	Dimensions		Characteristic load bearing capacity <sup>4)</sup>					
Product	H/B/L	R <sub>2,k,SW</sub> <sup>1)</sup>	R <sub>2,k,GLT</sub> <sup>2) 5)</sup>	R45,k,SW 3)	R45,k,GLT <sup>3)</sup>	R <sub>1,k,SW</sub>	R1,k,GLT <sup>5)</sup>	
	mm	kN	kN	kN	kN	kN	kN	
Type XXL 100	20/140/290	76.8	94.3	30.6	32.0			
Type XXL 120	20/140/330	99.5	122.2	37.0	38.6			
Type XXL 140	20/140/370	121.6	149.4	43.3	45.2	$62.3 \cdot \frac{\rho_k}{380}$		
Type XXL 170	20/140/410	143.3	176.0	49.8	51.9			
Type XXL 190	20/140/450	164.6	202.2	56.1	58.5			
Type XXL 220	20/140/490	185.7	228.0	62.5	65.1		380	
Type XXL 250	20/140/530	206.4	253.5	68.8	71.7			
Type XXL 280	20/140/570	226.9	278.7	68.8	71.7			
Type XXL 300	20/140/610	247.3	303.7	75.2	78.3			

<sup>1)</sup> values for solid wood or and ; splitting is not relevant for this loading direction

<sup>2)</sup> value for glued laminated timber; splitting is not relevant for this loading direction

<sup>3)</sup> splitting takes place in the middle row of screws for Type XXL; the parameter h<sub>e</sub> appearing in EN 1995-1-1, (8.4), is the distance from splitting-height to the loaded side of the wooden beam.

- <sup>4)</sup> Characteristic load bearing capacity for screw length I 160 mm. Load bearing capacity must be reduced for screw lengths I < 160 mm by factor (I-21)/139, with I in mm. The char. load bearing capacity can be multiplied by the screw length factor  $n_s = 1.13$  for screw lengths I = 180 mm or by the screw length factor  $n_s = 1.25$  for screw lengths I = 200 mm.
- <sup>5)</sup> Characteristic load bearing capacity of SHERPA special screws in hardwood can be multiplied by the hardwood factor  $k_{LH}$  = 2.3 and for hardwood screws by  $k_{LH}$  = 2.5.

	Characteristic load bearing capacity <sup>4)</sup>					
Product	Rtor,k,SW	Rtor,k,GLT	egrenz	e2	<b>e</b> 45	
	kNmm	kNmm	mm	mm	mm	
Type XXL 100	3 448	3 610	36.7	84.6	123.2	
Type XXL 120	4 460	4 668	41.7	74.7	98.5	
Type XXL 140	5 700	5 967	47.5	68.8	82.1	
Type XXL 170	7 079	7 410	53.7	64.9	70.4	
Type XXL 190	8 660	9 065	60	60.3	61.6	
Type XXL 220	10 381	10 866	66.4	57.1	54.7	
Type XXL 250	12 308	12 883	72.9	54.6	49.3	
Type XXL 280	13 415	14 042	79.4	59.3	49.3	
Type XXL 300	15 568	16 296	86	56.9	44.8	

Sherpa – XXL	Annex 5
Characteristic load bearing capacities	of European Technical Assessment ETA-12/0067 of 04.06.2018



Product	Slip modulus K <sub>2,ser</sub> <sup>6)</sup>	Slip modulus K <sub>45,ser</sub> <sup>6)</sup>	$\begin{array}{c} \text{Torsion modulus} \\ \text{K}_{2,\phi,\text{ser}} \ ^{6)} \end{array}$
	N/mm	N/mm	kNm/rad
Type XXL	$K_{2,ser} = \frac{R_{2,k}}{3.00}$	$K_{45,ser} = \frac{R_{45,k}}{5.00}$	$K_{2,\varphi,ser} = 100 \cdot R_{2,k} \cdot e_2$

<sup>6)</sup> for calculation of serviceability. For calculation of the load bearing capacity  $K_{2,u}=2/3 K_{2,ser}$ ,  $K_{45,u}=2/3 K_{45,ser}$  and  $K_{2,\phi,u}=2/3 K_{2,\phi,ser}$  are used.

Sherpa – XXL	Annex 5
Characteristic load bearing capacities	of European Technical Assessment ETA-12/0067 of 04.06.2018



## General

The characteristic load bearing capacities of the beam hanger connections are given for a characteristic density of 350 kg/m<sup>3</sup>. For timber or wood based material with a lower characteristic density than 350 kg/m<sup>3</sup> the characteristic load bearing capacities shall be reduced by the factor

$$k_{dens} = \left(\frac{\rho_k}{350}\right)^{0.8} \qquad \text{for } R_1 \text{ and } R_2$$
$$k_{dens} = \left(\frac{\rho_k}{350}\right)^{0.5} \qquad \text{for } R_{45} \text{ and } R_{tot}$$

Where

 $k_{\mbox{\tiny dens}} \dots Factor$  to consider deviating densities

 $\rho_k.....$  Characteristic density of timber in kg/m³

# Loading against direction of insertion (with applied lift-lock)

For the case of an applied lift-lock and loading against direction of insertion, the following values need to be considered:

Sherpa	R <sub>3,k</sub> kN
Type XS	3.76
Type S	5.67
Туре М	8.95
Туре L	17.5
Туре XL	40.6
Type XXL	

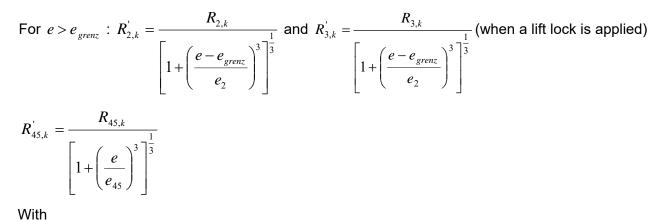
Sherpa – XS, S, M, L ,XL and XXL	Annex 5
Characteristic load bearing capacities	of European Technical Assessment ETA-12/0067 of 04.06.2018



## Characteristic load bearing capacity for eccentric loading

For the case that main beam or column can not prevented from rotation in a satisfying way or are arranged rotatable according to plan, the characteristic load bearing capacity shall be calculated as follows:

For  $e \le e_{grenz}$ :  $R_{2,k}^{'} = R_{2,k}$  and  $R_{3,k}^{'} = R_{3,k}$  (when a lift lock is applied)



e ... Distance between midplane of beam hanger and support axis of main beam (or rather column axis) in m. For e > 0,2 m additional arrangements for limiting moment interaction need to be done.

## **Combined loading**

For combined loading, the following needs to be valid

$$(A_{2,d} / R_{2,d})^2 + (A_{45,d} / R_{45,d})^2 + (A_{1,d} / R_{1,d})^2 + (A_{tor,d} / R_{tor,d}) \le 1$$
 or

with

- $R_{2,d}$  ... Design value of load bearing capacity for loading in direction of insertion.
- $R_{45,d}$  ... Design value of load bearing capacity for loading perpendicular to the direction of in sertion.
- $R_{1,d}$  ... Design values of load bearing capacity for loading in axis of secondary beam.

 $R_{tor,d}$  ... Design values of load bearing capacity for loading in torsion.

 $A_{2,d}$ ,  $A_{45,d}$ ,  $A_{1,d}$ ,  $A_{tor,d}$ ...Design values of stress in direction of insertion, perpendicular to direction of insertion and in axial direction of the secondary beam and torsion.

Sherpa – XS, S, M, L ,XL and XXL	Annex 5
Characteristic load bearing capacities	of European Technical Assessment ETA-12/0067 of 04.06.2018



# Timber to concrete or timber to steel connections with suitable fasteners – torsionally restrained main beam or column

Loading in direction of insertion:

$$R_{2,k} = \min\begin{cases} R_{2,NT,k} \\ R_{2,HT,k} \end{cases}$$

 $R_{2,HT,k} = n_{90,HT} \cdot F_{la,HT,Rk}$ 

With

 $R_{2,NT,k}$  ... according to Annex 5

 $n_{90,HT}$  ... Number of fasteners perpendicular to the connector plate

 $F_{la,HT,Rk}$  ... Lateral capacity of fastener

Sherpa – XS, S, M, L ,XL and XXL	Annex 5
Characteristic load bearing capacities for timber to concrete or timber to steel connections	of European Technical Assessment ETA-12/0067 of 04.06.2018



Guideline for European Technical Approval ETAG 015 "Three-dimensional nailing plates", Edition November 2012, used as European Assessment Document

EN 338 (04.2016), Structural timber – Strength classes

EN 755-2 (03.2016), Aluminium and aluminium alloys – Extruded rod/bar, tube and profiles – Part 2: Mechanical properties

EN 1995-1-1 (11.2004) +AC (06.2006) +A1 (06.2008), Eurocode 5 – Design of timber structures – Part 1-1: General – Common rules and rules for buildings

EN 1995-1-2 (11.2004) +AC (06.2006) +A1 (03.2009), Eurocode 5 – Design of timber structures – Part 1 1: General – Structural fire design

EN 14080 (06.2013), Timber structures – Glued laminated timber and glued solid timber – Requirements

EN 14081-1 (02.2016), Timber structures – Strength graded structural timber with rectangular cross section – Part 1: General requirements

EN 14374 (11.2004), Timber structures – Structural laminated veneer timber – Requirements

EN 1992: Eurocode 2: Design of concrete structures

EN 1993, Eurocode 3: Design of steel structures

EN 1999, Eurocode 9: Design of aluminium structures

Sherpa – XS, S, M, L ,XL and XXL	Annex 6
Reference documents	of European Technical Assessment ETA-12/0067 of 04.06.2018